NetSure™ 211NGFB -48 VDC Power System

Installation Manual

Specification Number: 582136600

Model Number: 211NGFB

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Technical Support Site

If you encounter any installation or operational issues with your product, check the pertinent section of this manual to see if the issue can be resolved by following outlined procedures.

Visit https://www.vertiv.com/en-us/support/ for additional assistance.

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Admonishments Used in this Document

DANGER! Warns of a hazard the reader ***will*** be exposed to that will ***likely*** result in death or serious injury if not avoided. (ANSI, OSHA)

WARNING! Warns of a potential hazard the reader ***may*** be exposed to that ***could*** result in death or serious injury if not avoided. This admonition is not used for situations that pose a risk only to equipment, software, data, or service. (ANSI)

CAUTION! Warns of a potential hazard the reader ***may*** be exposed to that ***could*** result in minor or moderate injury if not avoided. (ANSI, OSHA) This admonition is not used for situations that pose a risk only to equipment, data, or service, even if such use appears to be permitted in some of the applicable standards. (OSHA)

ALERT! Alerts the reader to an action that ***must be avoided*** in order to protect equipment, software, data, or service. (ISO)

ALERT! Alerts the reader to an action that ***must be performed*** in order to prevent equipment damage, software corruption, data loss, or service interruption. (ISO)

FIRE SAFETY! Informs the reader of fire safety information, reminders, precautions, or policies, or of the locations of fire-fighting and fire-safety equipment. (ISO)

SAFETY! Informs the reader of general safety information, reminders, precautions, or policies not related to a particular source of hazard or to fire safety. (ISO, ANSI, OSHA)

Important Safety Instructions

Safety Admonishments Definitions

Definitions of the safety admonishments used in this document are listed under “Admonishments Used in this Document” on page v.

General Safety

DANGER! YOU MUST FOLLOW APPROVED SAFETY PROCEDURES.
Performing the following procedures may expose you to hazards. These procedures should be performed by qualified technicians familiar with the hazards associated with this type of equipment. These hazards may include shock, energy, and/or burns. To avoid these hazards:

a) The tasks should be performed in the order indicated.

b) Remove watches, rings, and other metal objects.

c) Prior to contacting any uninsulated surface or termination, use a voltmeter to verify that no voltage or the expected voltage is present. Check for voltage with both AC and DC voltmeters prior to making contact.

d) Wear eye protection.

e) Use certified and well maintained insulated tools. Use double insulated tools appropriately rated for the work to be performed.

Voltages

AC Input Voltages

DANGER! This system operates from AC input voltage capable of producing fatal electrical shock. AC input power must be completely disconnected from the branch circuits wiring used to provide power to the system before any AC electrical connections are made. Follow local lockout/tagout procedures to ensure upstream branch circuit breakers remain de-energized during installation. DO NOT apply AC input power to the system until all electrical connections have been completed and checked.

DC Output and Battery Voltages

DANGER! This system produces DC power and may have a battery source connected to it. Although the DC voltage is not hazardously high, the rectifiers and/or battery can deliver large amounts of current. Exercise extreme caution not to inadvertently contact or have any tool inadvertently contact an output terminal or battery terminal or exposed wire connected to an output terminal or battery terminal. NEVER allow a metal object, such as a tool, to contact more than one termination or battery terminal at a time, or to simultaneously contact a termination or battery terminal and a grounded object. Even a momentary short circuit can cause sparking, explosion, and injury.

DANGER! Follow local lockout/tagout procedures to ensure DC branch circuit protection devices remain de-energized during installation at loads, as required.

Battery

Refer to the battery manufacturer documentation for specific battery safety instructions. The following are general guidelines.

WARNING! Correct polarity must be observed when connecting battery leads.

WARNING! Special safety precautions are required for procedures involving handling, installing, and servicing batteries. Observe all battery safety precautions in this manual and in the battery instruction manual. These precautions should be followed implicitly at all times.

WARNING! A battery can present a risk of electrical shock and high short circuit current. Servicing of batteries should be performed or supervised only by properly trained and qualified personnel knowledgeable about batteries and the required precautions.

The following precautions should be observed when working on batteries:

- Follow the recommended PPE requirements per the SDS for the battery to be used.
- Batteries are an energy source that can produce high amounts of electrical current.
- Remove watches, rings, and other metal objects.
- Eye protection should be worn to prevent injury from accidental electrical arcs.
- Use certified and well maintained insulated tools. Use double insulated tools appropriately rated for the work to be performed. Ensure that wrenches with more than one working end have only one end exposed.
- Do not lay tools or metal parts on top of batteries.
- Verify that no current will flow when the battery is connected or disconnected by opening battery disconnects (if available) or adjusting the system to match battery voltage.
- Risk of explosion if battery is replaced with an incorrect type or if polarity is reversed. Recommended to replace batteries with the same manufacturer and type, or equivalent.
- Dispose of used batteries according to the instructions provided with the batteries. Do not dispose of batteries in a fire. They may explode.
- Batteries may generate explosive gases during normal operation. Systems containing batteries should never be installed in an airtight room or space. Only install in a ventilated environment.
- Batteries may contain sulfuric acid. If battery acid enters your eye, immediately flush your eye with running cold water for at least 15 minutes. Get medical attention immediately. If battery acid contacts skin or clothing, wash immediately with soap and water.
- Do not open or mutilate batteries.
- ALWAYS FOLLOW THE BATTERY MANUFACTURER'S RECOMMENDATIONS AND SAFETY INSTRUCTIONS

ALERT! Performing maintenance and/or troubleshooting procedures may interrupt power to the loads, if battery reserve is not sufficient.

Personal Protective Equipment (PPE)

DANGER! ARC FLASH AND SHOCK HAZARD.
Appropriate PPE and tools required when working on this equipment. An appropriate flash protection boundary analysis should be done to determine the "hazard/risk" category, and to select proper PPE.

Only authorized and properly trained personnel should be allowed to install, inspect, operate, or maintain the equipment.

Do not work on LIVE parts. If required to work or operate live parts, obtain appropriate Energized Work Permits as required by the local authority, per NFPA 70E "Standard for Electrical Safety in the Workplace".

Hazardous Voltage

DANGER! HAZARD OF ELECTRICAL SHOCK.
More than one disconnect may be required to de-energize the system before servicing.

Handling Equipment Containing Static Sensitive Components

ALERT! Installation or removal of equipment containing static sensitive components requires careful handling. Before handling any equipment containing static sensitive components, read and follow the instructions contained on the Static Warning Page.

Maintenance and Replacement Procedures

CAUTION! When performing any step in procedures that requires removal or installation of hardware, use caution to ensure no hardware is dropped and left inside the unit; otherwise service interruption or equipment damage may occur.

NOTE! *When performing any step in procedures that requires removal of existing hardware, retain all hardware for use in subsequent steps, unless otherwise directed.*

Static Warning

This equipment contains static sensitive components. The warnings listed below must be observed to prevent damage to these components. Disregarding any of these warnings may result in personal injury or damage to the equipment.

1. Strictly adhere to the procedures provided in this document.
2. Before touching any equipment containing static sensitive components, discharge all static electricity from yourself by wearing a wrist strap grounded through a one megohm resistor. Some wrist straps have a built-in one megohm resistor; no external resistor is necessary. Read and follow wrist strap manufacturer's instructions outlining use of a specific wrist strap.
3. Do not touch traces or components on equipment containing static sensitive components. Handle equipment containing static sensitive components only by the edges that do not have connector pads.
4. After removing equipment containing static sensitive components, place the equipment only on static dissipative surfaces such as conductive foam or ESD bag. Do not use ordinary Styrofoam or ordinary plastic.
5. Store and ship equipment containing static sensitive components only in static shielding containers.
6. If necessary to repair equipment containing static sensitive components, wear an appropriately grounded wrist strap, work on a conductive surface, use a grounded soldering iron, and use grounded test equipment.

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1 Customer Documentation Package

This document (Section 6031) provides Installation Instructions for NetSure Power System Model 211NGFB, Spec. No. 582136600.

The complete Customer Documentation Package consists of…

System Installation Manual

- Power System Installation Instructions: Section 6031

System User Manual

- Power System User Instructions: Section 6032
- Rectifier Instructions: UM1R481000
- Power System "System Application Guide": SAG582136600
- Engineering Drawings

Controller User Manual

- NCU Controller User Instructions: UM1M830BNA
- ACU+ Controller User Instructions: UM1M820BNA
- SCU+ Controller User Instructions: UM1M521BNA

For factory settings of all configurable Controller parameters, refer to the Configuration Drawing (C-drawing) supplied with your Power System.

2 Installation Acceptance Checklist

Provided below is an Installation Acceptance Checklist. This checklist helps ensure proper installation and initial operation of the system. As the procedures presented in this document are completed, check the appropriate box on this list. If the procedure is not required to be performed for your installation site, also check the box in this list to indicate that the procedure was read. When installation is done, ensure that each block in this list has been checked. Some of these procedures may have been factory performed for you.

NOTE! *The system is not powered up until the end of this checklist.*

NOTE! *Some of these procedures may have been performed at the factory for you.*

Installing the System

- ❑ Relay Racks (if required) Secured to Floor
- ❑ Power/Distribution Shelf Secured to Relay Rack or Cabinet
- ❑ Circuit Breakers Installed
- ❑ Fuses Installed
- ❑ Battery Cabinet Installed (if furnished)

Making Electrical Connections

- ❑ Relay Rack Frame Grounding Connection Made
- ❑ Power/Distribution Shelf Frame Grounding Connection Made
- ❑ AC Input and AC Input Equipment Grounding Connections Made
- ❑ External Interface Connections Made
  - ❑ Digital Inputs
  - ❑ Relay Outputs
  - ❑ Temperature Probes
- ❑ Ethernet Connection Made (if required)
- ❑ Load Connections Made
- ❑ CO Ground Connection Made
- ❑ Battery Connections Made
  - ❑ Batteries Installed and Connected in an Optional Battery Tray (if furnished)
- ❑ Optional External Battery Disconnect Unit Connections Made
- ❑ Optional Battery Cabinet Connections Made

Installing Rectifier Modules

- ❑ Rectifier Modules Installed

Initially Starting the System

- ❑ System Started, Configured, and Checked

3 Installing the System

3.1 General Requirements

- This product is intended only for installation in a Restricted Access Location on or above a non-combustible surface.
- This product must be located in a Controlled Environment with access to Craftspersons only.
- This product is intended for installation in Network Telecommunication Facilities (CO, vault, hut, or other environmentally controlled electronic equipment enclosure).
- This product is intended to be connected to the common bonding network in a Network Telecommunication Facility (CO, vault, hut, or other environmentally controlled electronic equipment enclosure).
- The installer should be familiar with the installation requirements and techniques to be used in securing the relay rack(s) to the floor.
- Typical industry standards recommend minimum aisle space clearance of 2'6" for the front of the relay rack(s) and 2' for the rear of the relay rack(s).
- The installer should be familiar with the installation requirements and techniques to be used in securing the Power/Distribution Shelf to a relay rack or cabinet.

- Rectifier and mounting shelf ventilating openings must not be blocked and temperature of air entering rectifiers must not exceed rated Operating Ambient Temperature Range found in SAG582136600.

3.2 Securing the Relay Rack(s) to the Floor (if furnished)

Secure the relay rack(s) to the floor per site requirements. Refer to General Requirements at the beginning of this section.

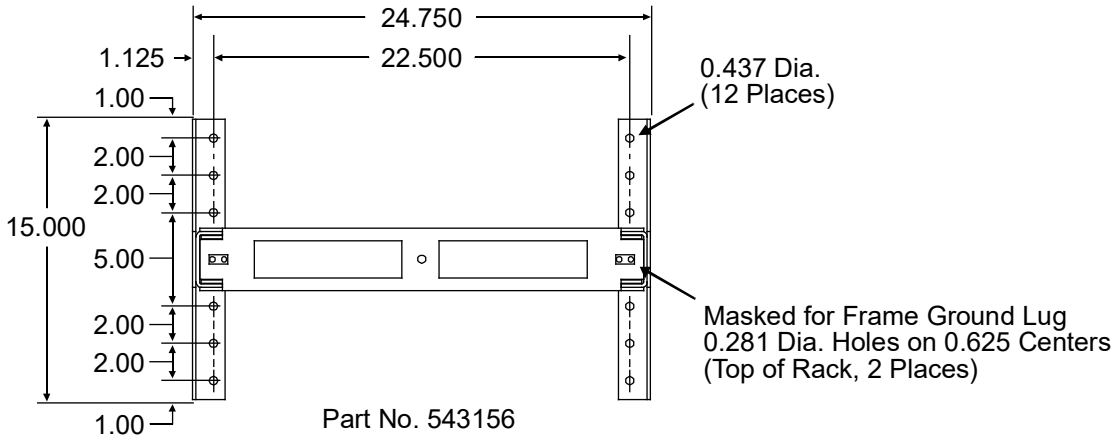
Ventilation Requirements

Refer to General Requirements at the beginning of this section.

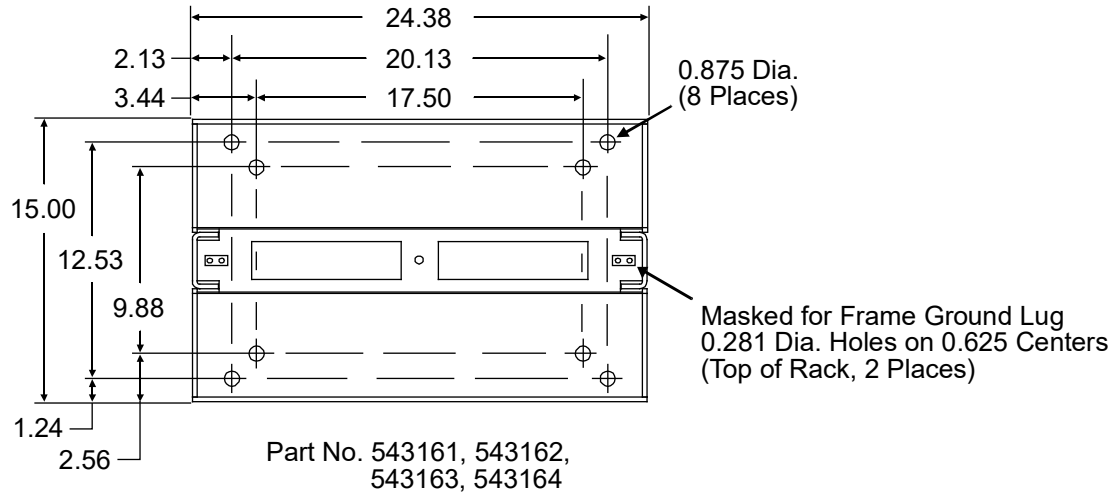
Relay Rack Floor Mounting Dimensions

Refer to Figure 3.1 and Figure 3.2 for relay rack floor mounting dimensions.

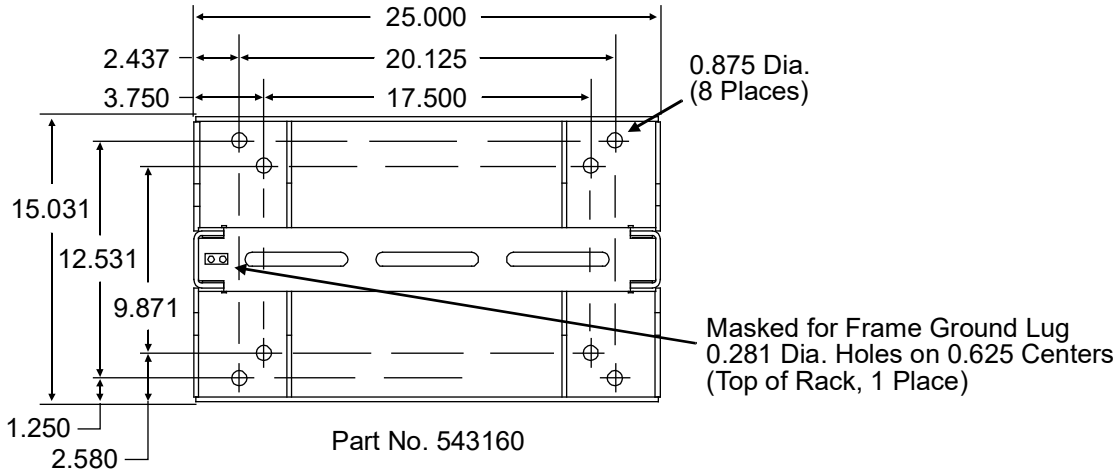
Figure 3.1 Relay Rack Floor Mounting Dimensions - 23" (dimensions are in inches)



Part No. 543156

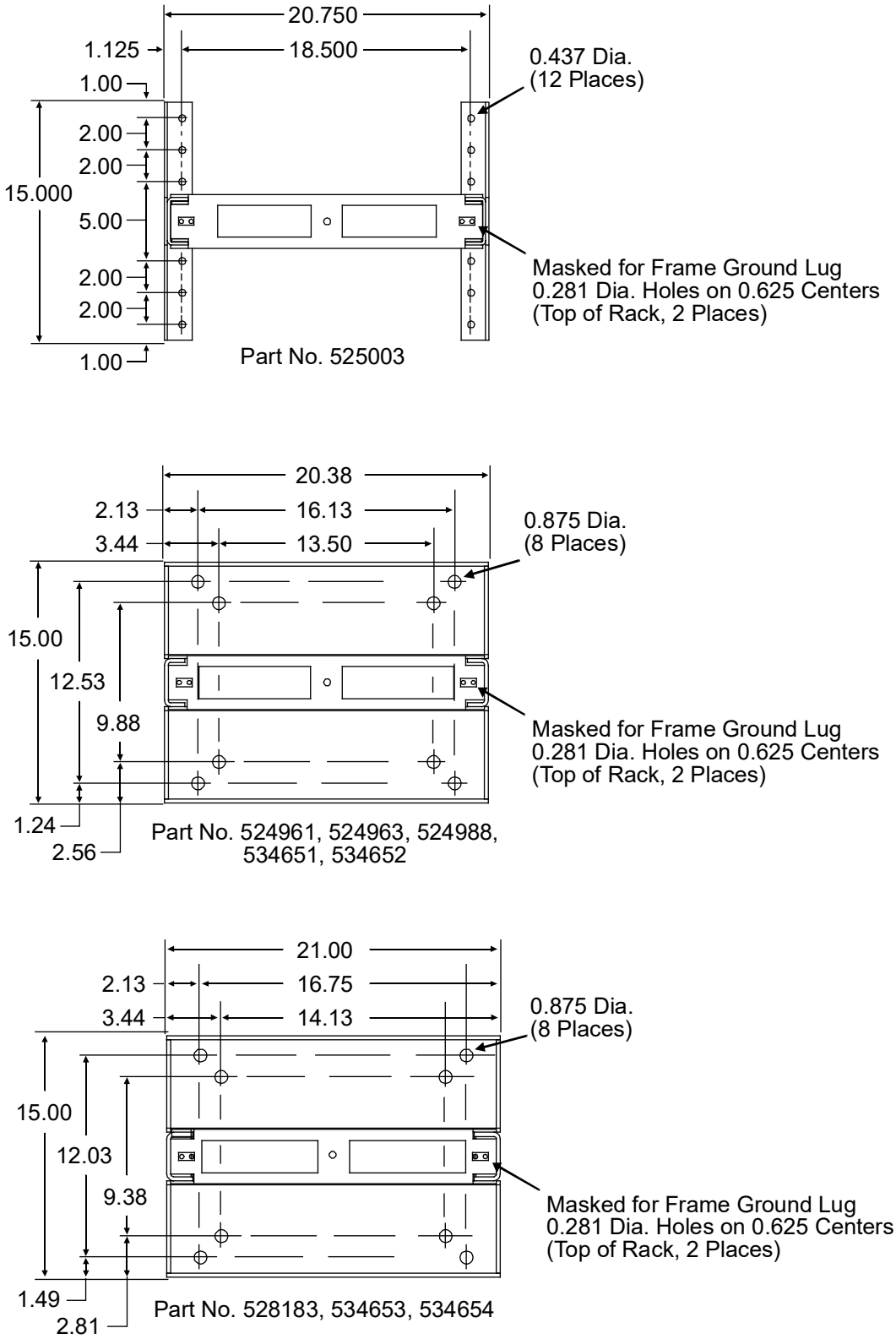


Part No. 543161, 543162,
543163, 543164



Part No. 543160

Figure 3.2 Relay Rack Floor Mounting Dimensions - 19" (dimensions are in inches)



3.3 Securing the Power/Distribution Shelf to a Relay Rack or Cabinet

The shelf is designed to mount in a standard 19" or 23" wide relay rack or cabinet frame having 1" or 1-3/4" multiple drillings for the 2U shelf and 1-3/4" multiple drillings for the 1U shelf. Refer to SAG582136600 for overall dimensions and a list of available relay racks.

NOTE! *Refer to the General Requirements section at the beginning of this section for Ventilation Requirements.*

NOTE! *Multiple Power/Distribution Shelves may be stacked one above the other with no space between the shelves.*

Procedure

1. Secure shelf mounting angles to relay rack or cabinet at two (2) locations per side. Use grounding washers at one (1) location per side. Proper orientation of grounding washers enables teeth to dig into paint for a secure ground connection. Torque connections to 70 in-lbs.

NOTE! *Compliance with Telcordia GR-1089-CORE requires that prior to mounting the Power/Distribution Shelf to the equipment rack:*

- All paint must be removed from the front surface of each equipment rack rail where it mates with a shelf-mounting bracket, so that good metal-to-metal contact can be established between the shelf and rack.
- The shelf-to-rack mating surfaces must be cleaned.
- Electrical anti-oxidizing compound must be applied to the shelf-to-rack mating surfaces.

3.4 Securing the Power/Distribution Shelf to a Wall with a Part No. 541285 Kit

An optional Wall Mount Bracket Kit (Part No. 541285) is available for horizontal or vertical wall mounting of a 1 RU high List 1 (19") or List 2 (23") Power/Distribution Shelf.

NOTE! *Refer to General Requirements at the beginning of this section for Ventilation Requirements.*

Procedure

1. Refer to Figure 3.3 or Figure 3.4 when performing this procedure.
2. The installer must provide fasteners for securing the shelf to a wall or other vertical surface. Ensure that the wall and fastening technique are suitable for supporting the weight of the shelf and rectifiers. Refer to System Application Guide SAG582136600 for shelf weight and additional dimensions.
3. Select either the vertical-mount or horizontal-mount brackets as required for your application. Attach the brackets to the shelf mounting angles using kit-furnished screws. Torque to 60 in-lbs.
4. Use drill guide dimensions in the illustrations to prepare the wall for customer-furnished fasteners. Secure the shelf assembly to the wall.

Figure 3.3 Horizontal Wall Mounting

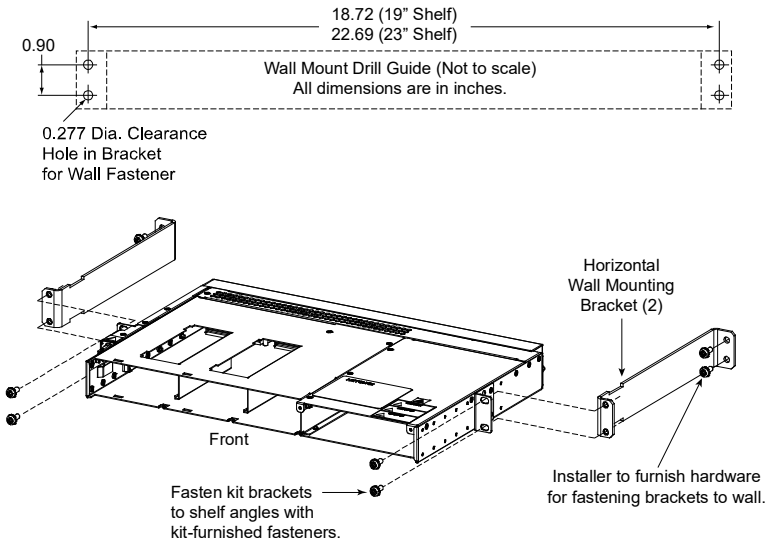
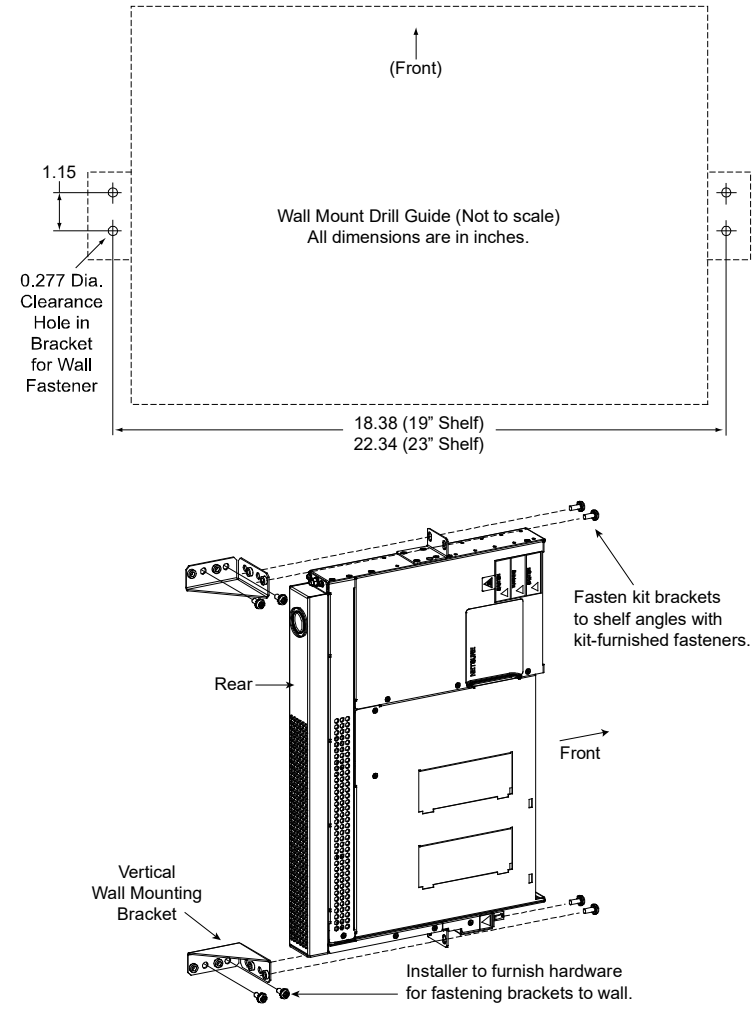


Figure 3.4 Vertical Wall Mounting



3.5 Securing the Power/Distribution Shelf to a Wall with a Part No. 553203 Kit

An optional Wall Mount Bracket Kit (Part No. 553203) is available for vertical wall mounting of any List 1, 2, 5 or 6 Power/Distribution Shelf.

NOTE! *Refer to the General Requirements section at the beginning of this section for Ventilation Requirements.*

Procedure

1. Refer to Figure 3.5 or Figure 3.6 when performing this procedure.
2. The installer must provide fasteners for securing the shelf to a wall or other vertical surface. Ensure that the wall and fastening technique are suitable for supporting the weight of the shelf and rectifiers. Suggested anchors are listed in the illustrations. Refer to System Application Guide SAG582136600 for shelf weight and additional dimensions.
3. Attach the brackets to the shelf mounting angles using kit-furnished screws. Torque to 60 in-lbs.
4. Use drill guide dimensions in the illustrations to prepare the wall for customer-furnished fasteners. Secure the shelf assembly to the wall.

Figure 3.5 Vertical Wall Mounting, List 1 or 2

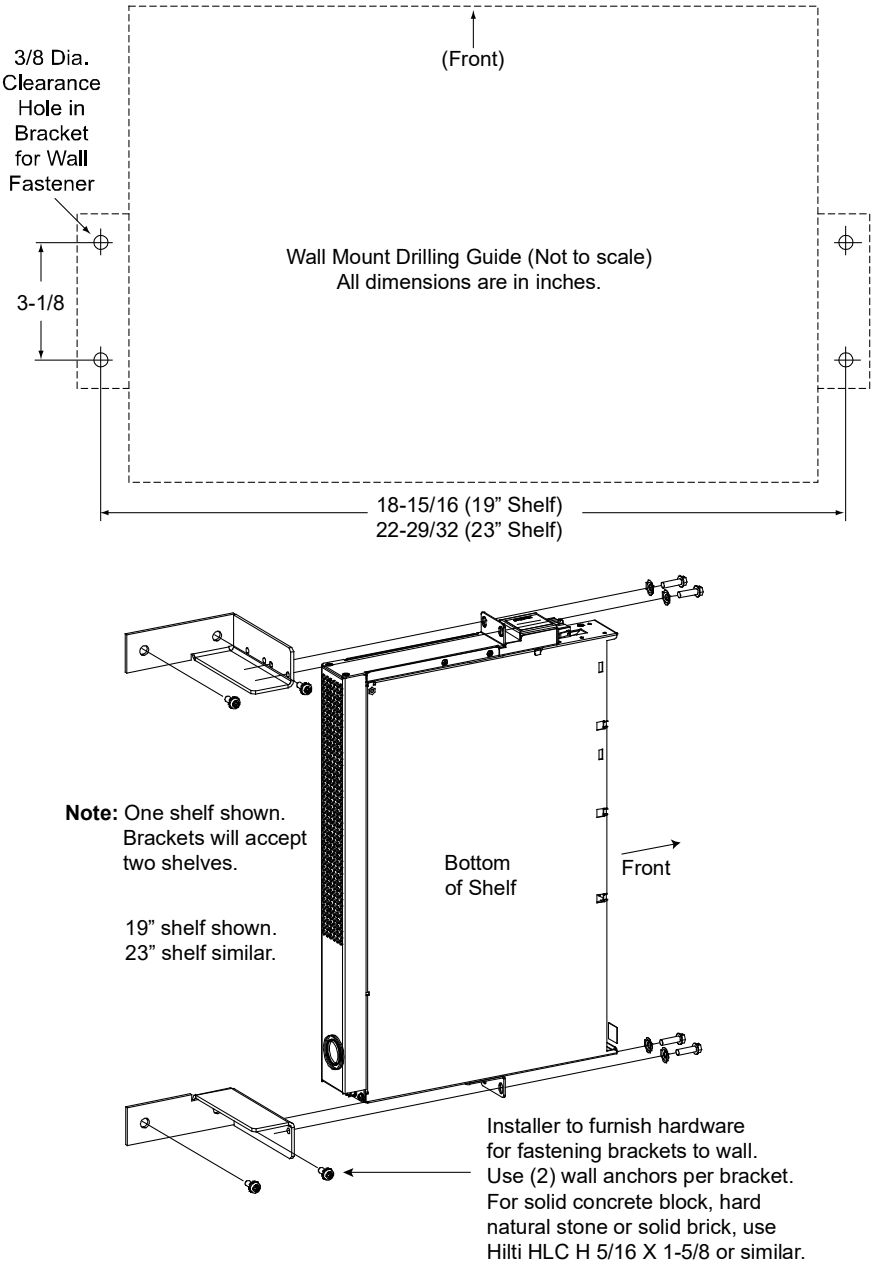
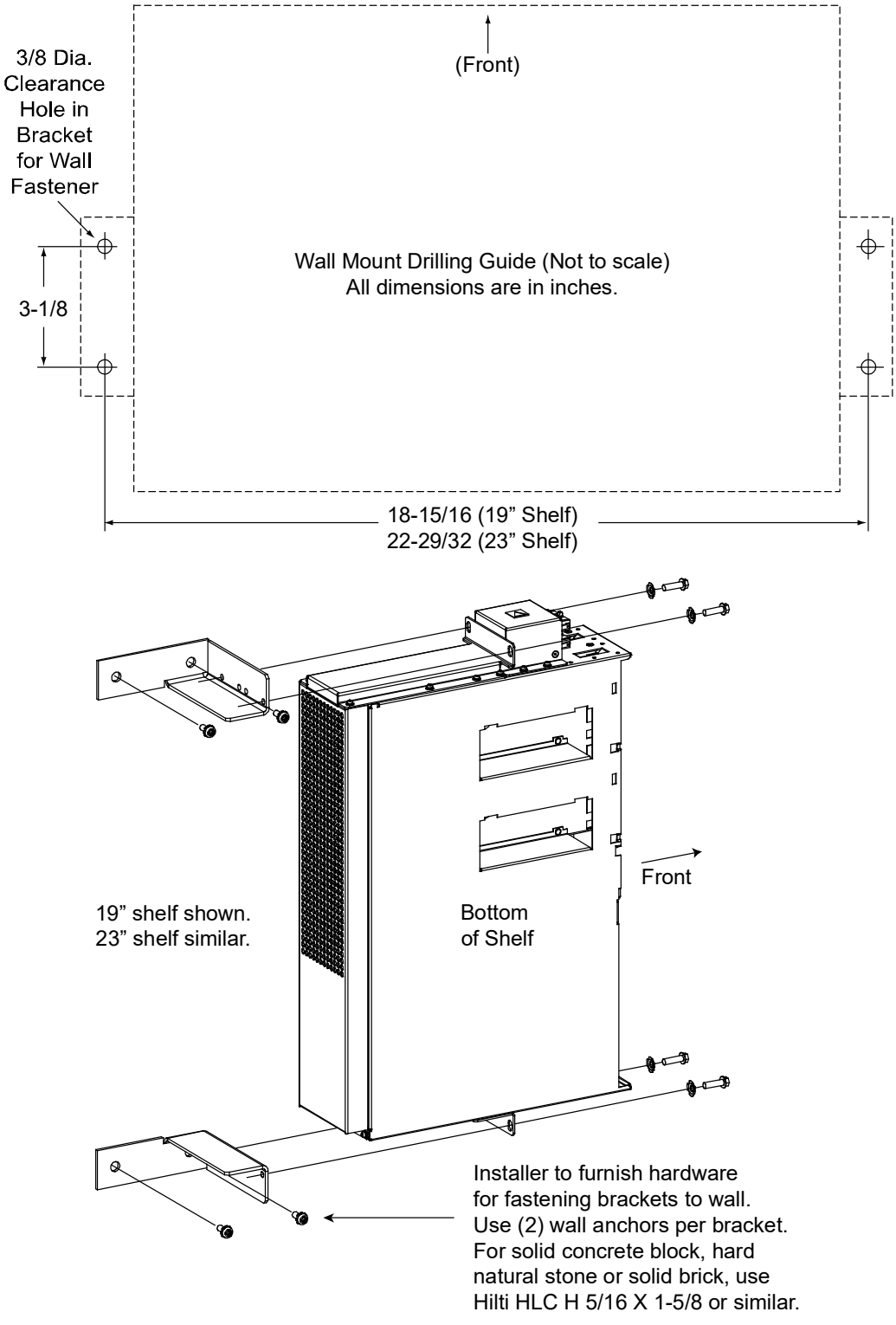


Figure 3.6 Vertical Wall Mounting, List 5 or 6



3.6 Installing GMT Load Distribution Fuses (Lists 1 and 2 Shelves)

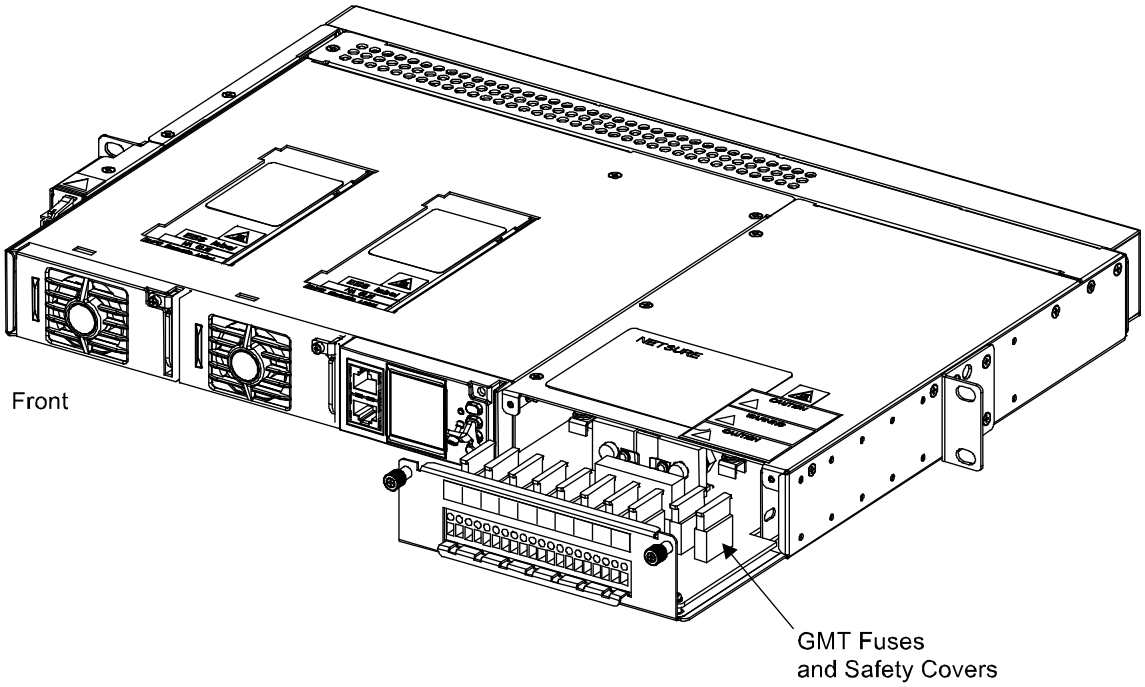
GMT Load Distribution Fuses (List BG and NG Distribution Unit)

Procedure

NOTE! *Refer to Figure 3.7.*

1. Loosen the captive fastener located on the front of the Distribution Unit.
2. Partially slide the Distribution Unit out of the Power/Distribution Shelf.
3. Install correctly sized GMT fuses into the fuseholders located inside the Distribution Unit, as required. If dummy fuses are installed, first remove the dummy fuse. Install a safety fuse cover over each GMT fuse.
4. Carefully slide the Distribution Unit back into the Power/Distribution Shelf.
5. Secure the Distribution Unit by tightening the front captive fastener.

Figure 3.7 Installing GMT Load Distribution Fuses (List BG and NG Distribution Unit)



3.7 Installing Circuit Breakers and Fuses (List 5 and 6 Shelves)

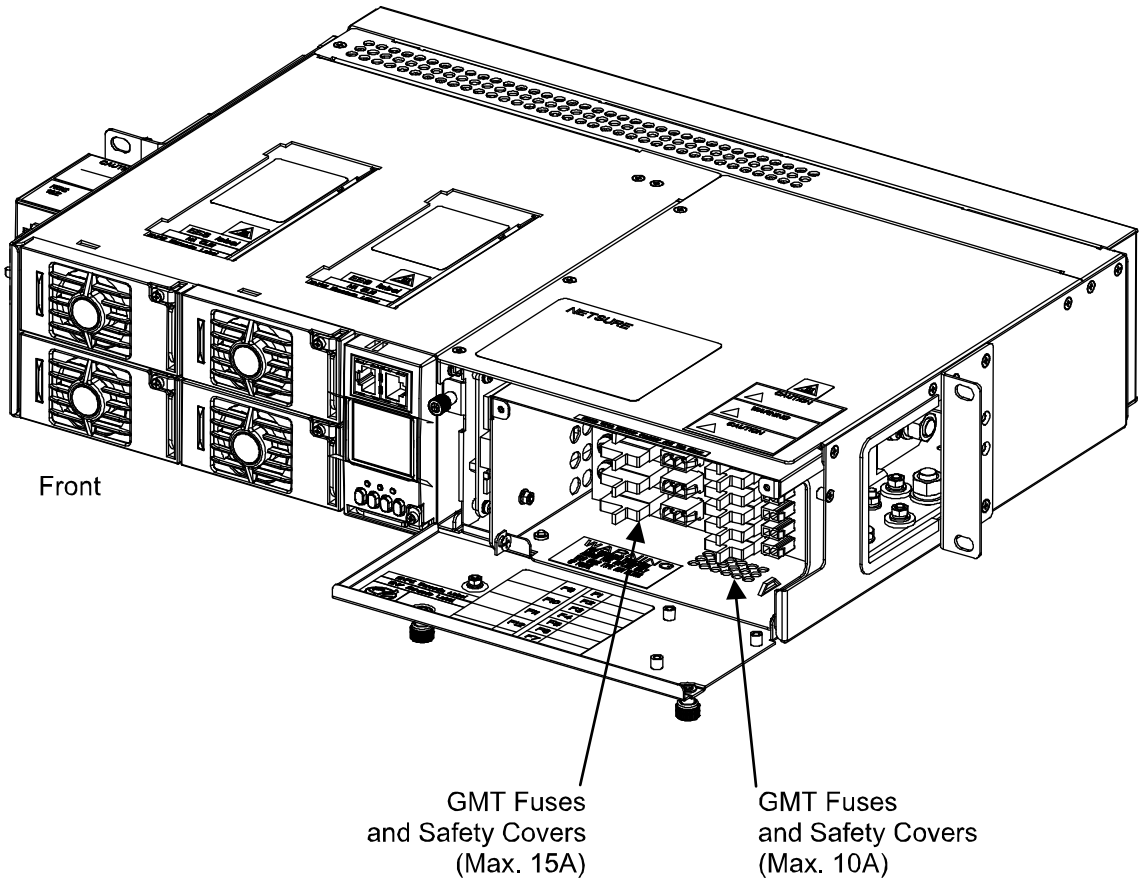
GMT Load Distribution Fuses (List BF and NF Distribution Unit)

Procedure

NOTE! *Refer to Figure 3.8.*

1. Open the Distribution Unit's front access panel.
2. Install correctly sized GMT fuses into the fuseholders located inside the Distribution Unit, as required. If a dummy fuse is installed, first remove the dummy fuse. Install a safety fuse cover over each GMT fuse.
3. When finished, close the Distribution Unit's front access panel.

Figure 3.8 Installing GMT Load Distribution Fuses (List BF and NF Distribution Unit)



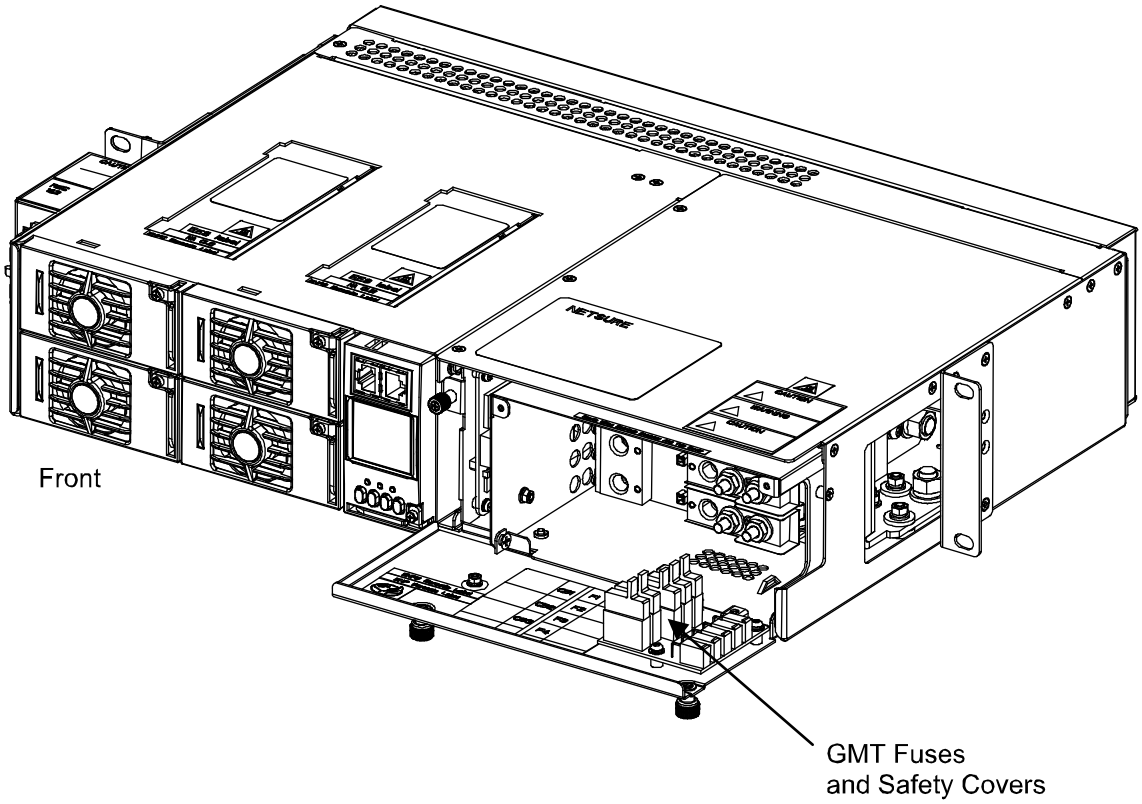
GMT Load Distribution Fuses (List BC, LC, NC, BA, and NA Distribution Unit)

Procedure

NOTE! *Refer to Figure 3.9.*

1. Open the Distribution Unit's front access panel.
2. Install correctly sized GMT fuses into the fuseholders located inside the Distribution Unit, as required. If a dummy fuse is installed, first remove the dummy fuse. Install a safety fuse cover over each GMT fuse.
3. When finished, close the Distribution Unit's front access panel.

Figure 3.9 Installing GMT Load Distribution Fuses (List BC, LC, NC, BA, and NA Distribution Unit)



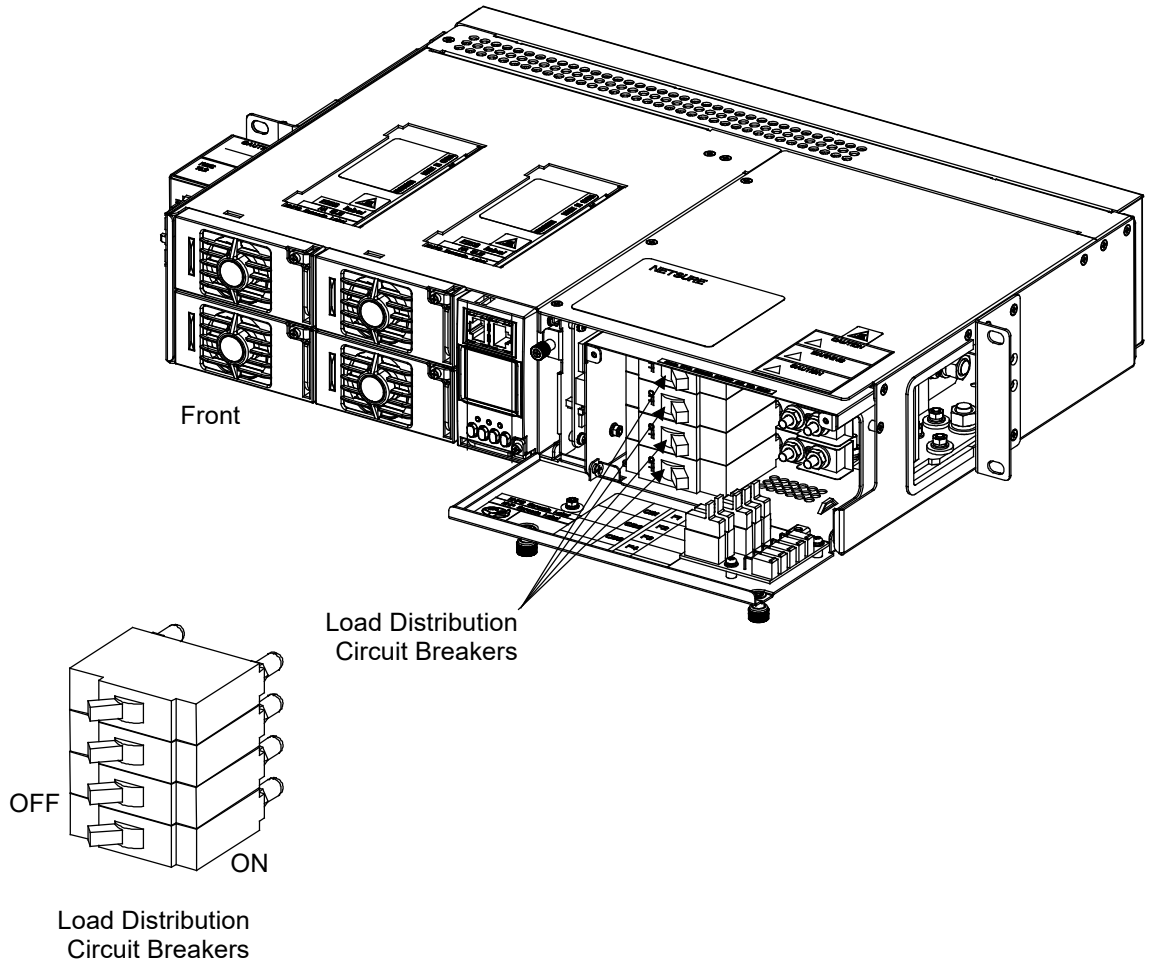
Bullet Nose-Type Load Distribution Circuit Breakers (List BC, LC, and NC Distribution Unit)

Procedure

NOTE! *Refer to Figure 3.10.*

1. Open the Distribution Unit's front access panel.
2. Install correctly sized bullet nose-type circuit breakers into the mounting positions located inside the Distribution Unit, as required. Orient the circuit breaker with the ON position to the right. Ensure the alarm contact on the back of the circuit breaker makes contact with the alarm terminal on the mounting circuit card.
3. When finished, close the Distribution Unit's front access panel.

Figure 3.10 Installing Bullet-Nose-Type Load Distribution Circuit Breakers (List BC, LC, and NC Distribution Unit)



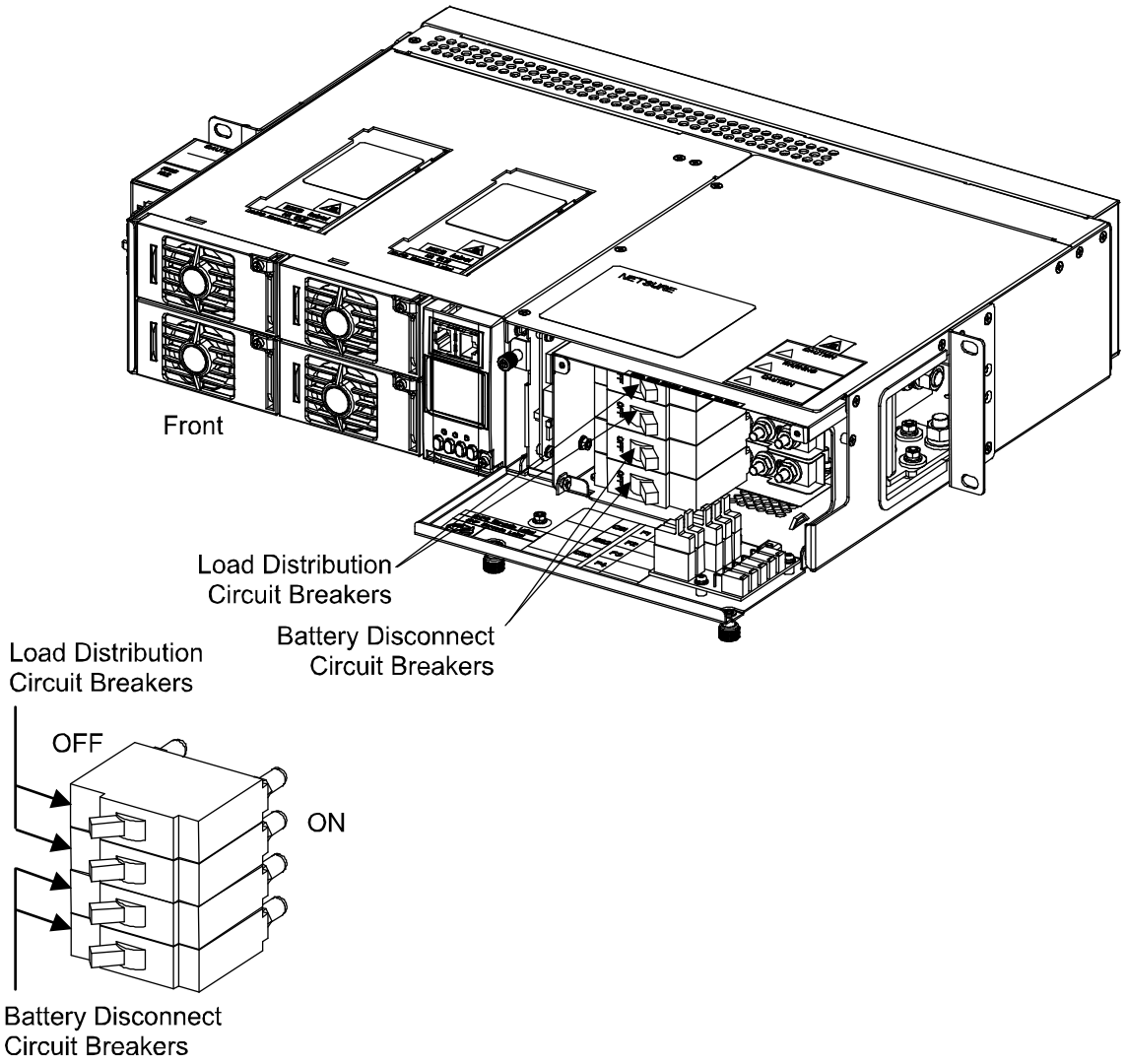
Bullet Nose-Type Battery Disconnect and Load Distribution Circuit Breakers (List BA and NA Distribution Unit)

Procedure

NOTE! *Refer to Figure 3.11.*

1. Open the Distribution Unit's front access panel.
2. Install correctly sized bullet nose-type circuit breakers into the mounting positions located inside the Distribution Unit, as required. Orient the circuit breaker with the ON position to the right. Ensure the alarm contact on the back of the circuit breaker makes contact with the alarm terminal on the mounting circuit card.
3. When finished, close the Distribution Unit's front access panel.

Figure 3.11 Installing Bullet-Nose-Type Battery Disconnect and Load Distribution Circuit Breakers (List BA and NA Distribution Unit)



3.8 Installing GMT Load Distribution Fuses (List KG Distribution Panel)

Procedure

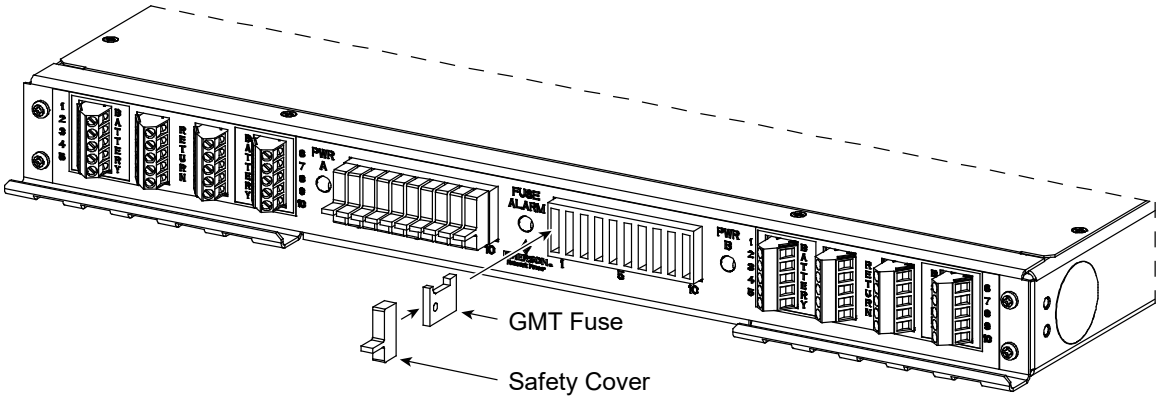
NOTE! *Refer to Figure 3.12.*

1. Install distribution fuses. Use only Bussmann GMT type of the rating required for your application.

ALERT! At +40°C and +65°C ambient, a fuse with a rating of greater than 10 amperes SHALL HAVE an empty mounting position between it and any other fuse.

2. If your installation requires dummy fuses in all unused fuse positions, install the dummy fuses (factory provided).
3. Ensure that fuse safety covers are installed on each fuse.

Figure 3.12 Installing GMT Load Distribution Fuses (List KG)



3.9 Installing an Optional Battery Cabinet

NetSure™ 201BC Battery Cabinet, Part No. 541434

Refer to the instructions (Section 6023) supplied with the Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 545534

Refer to the instructions (Section 6033) supplied with this Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 545506

Refer to the instructions (Section 6036) supplied with this Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 554631

Refer to the instructions (UM554631) supplied with this Battery Cabinet.

4 Making Electrical Connections

4.1 Important Safety Instructions

DANGER! Adhere to the “Important Safety Instructions” presented at the front of this document.

4.2 Wiring Considerations

For recommended wire sizes, crimp lugs, branch circuit protection, alarm relay contact ratings, and general wiring information and restrictions; refer to System Application Guide SAG582136600. The SAG is located in the separate User Manual.

Refer to drawing 031110100 for lug crimping information. Refer to drawings 031110200 and 031110300 for additional lug information. These are located in the Installation Manual.

All wiring and branch circuit protection should follow the current edition of the American National Standards Institute (ANSI) approved National Fire Protection Association's (NFPA) National Electrical Code (NEC), and applicable local codes. For operation in countries where the NEC is not recognized, follow applicable codes.

4.3 Relay Rack Frame Grounding Connection

For relay rack grounding requirements, refer to the current edition of the American National Standards Institute (ANSI) approved National Fire Protection Association's (NFPA) National Electrical Code (NEC), applicable local codes, and your specific site requirements.

Procedure

1. Attach a customer grounding network lead to the equipment mounting rack(s) per site requirements. Holes are provided on the top of each relay rack for installing a lead with a two-hole lug that has 1/4" bolt clearance holes on 5/8" centers. When using 1/4" hardware, recommended torque is 84 in-lbs when a standard flat washer and lock washer are used.

4.4 Power/Distribution Shelf Frame Grounding Connection

For shelf grounding requirements, refer to the current edition of the American National Standards Institute (ANSI) approved National Fire Protection Association's (NFPA) National Electrical Code (NEC), applicable local codes, and your specific site requirements.

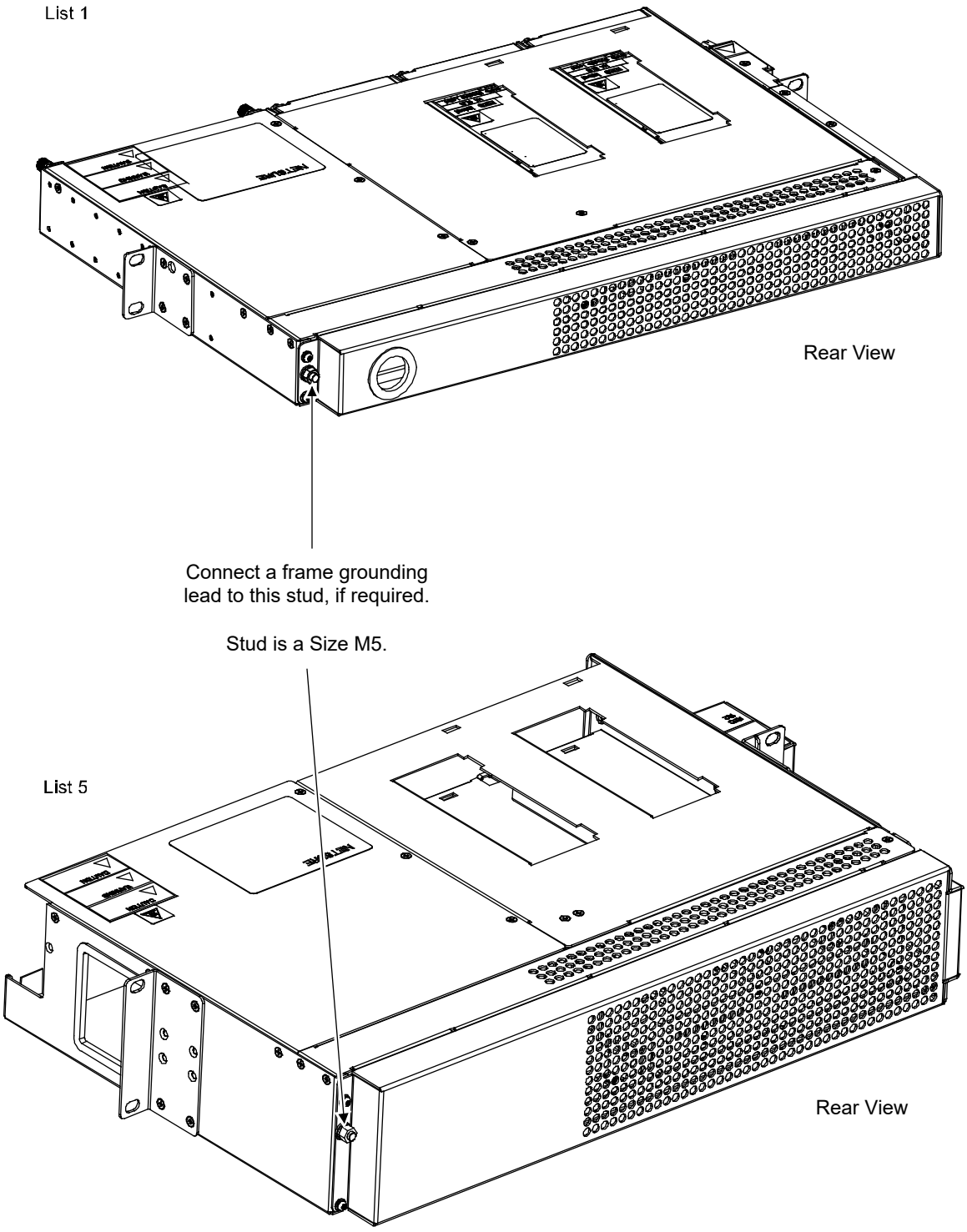
Procedure

1. The frame grounding connection to the shelf is made by using grounding washers with the mounting hardware used to secure the shelf to the relay rack or cabinet. Refer to the procedure “Securing the Power/Distribution Shelf to a Relay Rack or Cabinet”. Ensure that the relay rack or cabinet is properly grounded.

   A frame grounding stud is also provided on the rear of the shelf. Connect a frame grounding lead to this stud if required. Refer to Figure 4.1 for location. Recommended torque for this connection is 20 in-lbs.

NOTE! *The DC return connection to this system can remain isolated from system frame and chassis (DC-I)*

Figure 4.1 Shelf Frame Grounding Connection (Both 1U and 2U Panels, List 1 and List 5 shown)



4.5 AC Input and AC Input Equipment Grounding Connections

Important Safety Instructions

Follow the “Important Safety Instructions” listed at the front of this document when connecting AC Input Cable Assemblies or Line Cords. Also, ensure you have the proper AC Input Cable Assembly or Line Cord for the intended shelf and Rectifier Module AC input voltage.

NOTE! *Refer to SAG582136600 for AC Input Cable Assemblies/Line Cords and recommended branch circuit protection.*

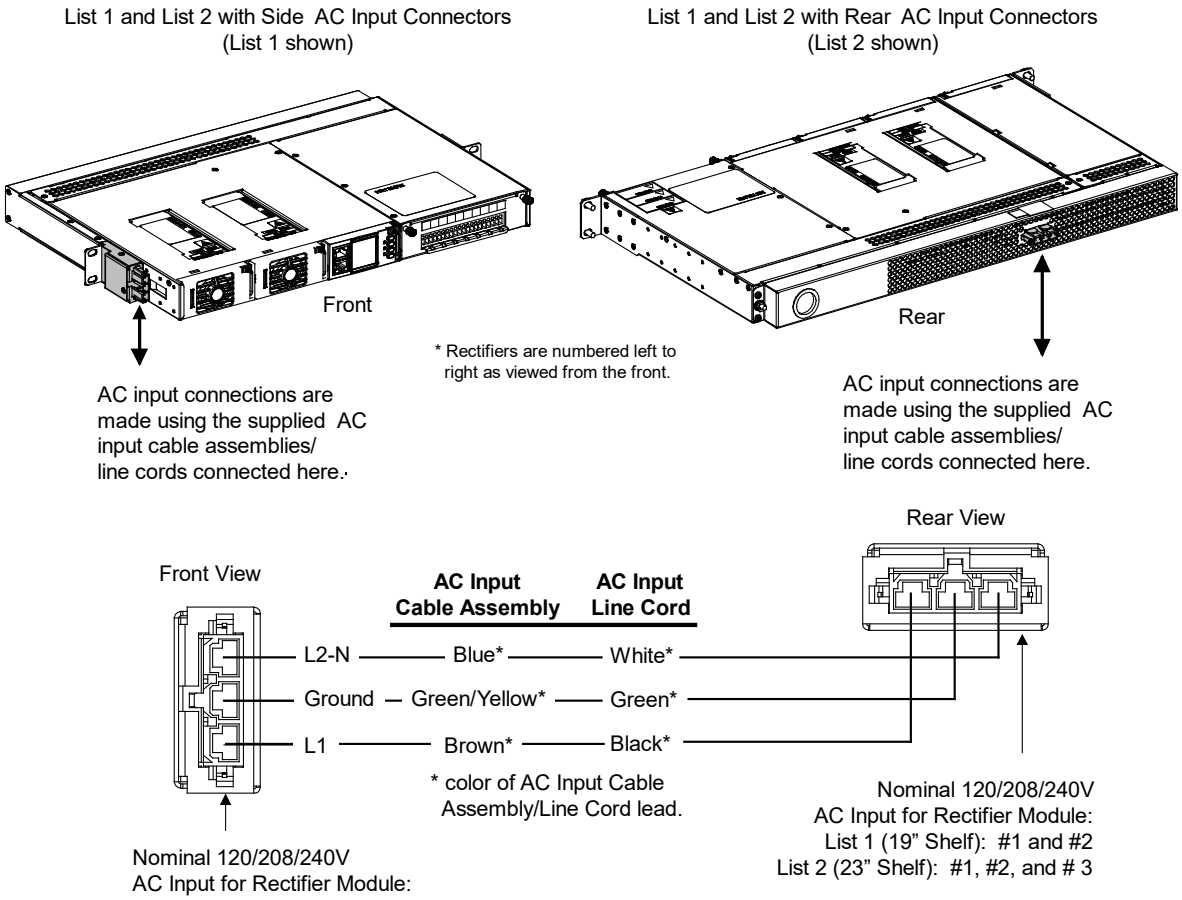
Each shelf contains one (1) (List 1 and 2 shelves) or two (2) (List 5 and 6 shelves) side mounted plug-in AC input connector(s).

Note that if a rear cover kit was ordered for a List 1 or 2 shelf, the AC input connectors are located on the rear of the shelf.

Procedure

1. AC input connections are made using the AC Input Cable Assemblies/Line Cords ordered with the system. These are connected to the plug-in connector(s) located on the side or rear of the shelf. Connect the other end of the AC Input Cable Assemblies/Line Cords to a properly wired AC outlet or distribution box. Refer to Figure 4.2 and Figure 4.3.

Figure 4.2 AC Input Connections (List 1 and 2 Shelves)



ENSURE THE PROPER VOLTAGE AC BRANCH CIRCUIT AND LINE CORDS WITH THE APPROPRIATE PLUG ARE USED FOR YOUR APPLICATION.

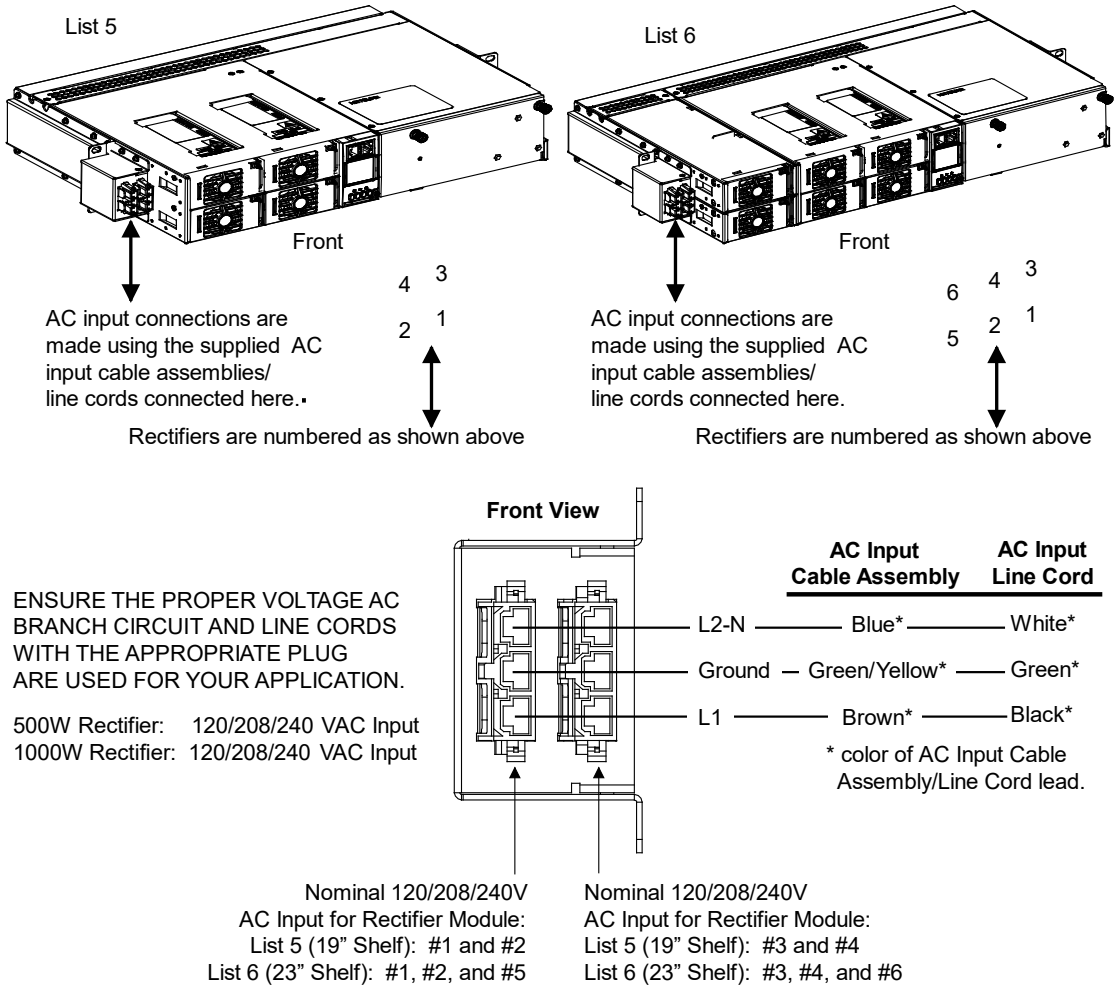
500W Rectifier: 120/208/240 VAC Input
1000W Rectifier: 120/208/240 VAC Input

"WARNING - HIGH LEAKAGE CURREN T." An industrial style plug is required when providing power to three (3) or more Rectifier Modules with a flexible cord. Plug and outlet types 1-15, 2-15, 2-20, 5-15, and 5-20 as specified in IEC 60083 are considered to be NON-INDUSTRIAL within the meaning of this standard.

*** AC Input Cable Assembly / Line Cords**

Part Number	Customer End	
535232	unterminated	(List 1 & 2)
540946	L6-30P	(List 1 & 2)
545252	L5-30P	(List 1 & 2)
545478	5-15P	(List 1 w/ R48-500)
545479	L5-15P	(List 1 w/ R48-500)
545480	L6-15P	(List 1; List 2 w/ R48-500)
545481	L5-20P	(List 1; List 2 w/ R48-500)
545553	L6-20P	(List 1 & 2)
545616	L6-30P	(List 1 & 2)
547525	L5-30P	(List 1 & 2)
548457	5-15P	(List 1 w/ R48-500)
548196	IEC320 C20	(List 1 120/208/240V & List 2 208/240 w/ R48-500 or R48-1000; List 2 120V w/ R48-500 onl y.)
559301	L6-30P	(List 1 & 2)
559302	L6-30P	(List 1 & 2)
559842	L6-30P	(List 1 & 2)
10015356	5-20P	(List 1 w/ R48-1000)
10015358	L5-30P	(List 1 & 2)

Figure 4.3 AC Input Connections (List 5 and 6 Shelves)



*** AC Input Cable Assembly / Line Cords**

Part Number	Customer End	
535232	unterminated	(List 5 & 6)
540946	L6-30P	(List 5 & 6)
545252	L5-30P	(List 5 & 6)
545478	5-15P	(List 5 w/ R48-500)
545479	L5-15P	(List 5 w/ R48-500)
545480	L6-15P	(List 5; List 6 w/ R48-500)
545481	L5-20P	(List 5; List 6 w/ R48-500)
545553	L6-20P	(List 5 & 6)
545616	L6-30P	(List 5 & 6)
547525	L5-30P	(List 5 & 6)
548457	5-15P	(List 5 w/ R48-500)
548196	IEC320 C20	(List 5 120/208/240V & List 6 208/240 w/ R48-500 or R48-1000; List 6 120V w/ R48-500 onl y.)
559301	L6-30P	(List 5 & 6)
559302	L6-30P	(List 5 & 6)
559842	L6-30P	(List 5 & 6)
10015356	5-20P	(List 5 w/ R48-1000)
10015358	L5-30P	(List 5 & 6)

"WARNING - HIGH LEAKAGE CURREN T." An industrial style plug is required when providing power to three (3) or more Rectifier Modules with a flexible cord. Plug and outlet types 1-15, 2-15, 2-20, 5-15, and 5-20 as specified in IEC 60083 are considered to be NON-INDUSTRIAL within the meaning of this standard.

4.5.1 External Interface Connections

4.5.2 List 1 and 2 Shelves

Relay Output and Digital Input cables are available.

ALERT! All conductors in the Alarm Cable may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

NOTE! *The ACU+ is not available in the List 1 or 2 shelves.*

Digital inputs, relay outputs, and temperature probe(s) are connected to the SCU+ or NCU Controller Module. Refer to Figure 4.4 for connector locations and Table 4.1 for pin-out information.

If required to access these connection points, loosen the captive fastener on the front of the SCU+ or NCU Controller Module, and slide the module partially out of the shelf.

Procedure

a) **Relay Outputs and Digital Inputs:** Relay output and digital input leads are connected to screw-type terminals located on the SCU+ or NCU Controller Module mounted inside the shelf. One half of a Digital Input/Relay Output Cable is factory connected to these terminals. The other half (includes mating connector on one end and un-terminated on the other end) is available. Recommended torque for the Digital Input and Relay Output terminal block is 2 in-lbs.

b) **Temperature Probes:** Two Temperature Probes may be connected to the SCU+ or NCU Controller Module. Each probe can be programmed to monitor either ambient temperature or battery temperature. If both are set to monitor battery temperature, either can be designated for use with the battery charge temperature compensation feature. Each Temperature Probe consists of two pieces. When ordered, one piece is factory installed to the shelf and the other is shipped loose. Locate and install the shipped loose piece, which consists of the Temperature Probe and mating connector to the piece factory installed in the shelf (labeled T1 and T2). The Battery Temperature Probe should be mounted on the top or side of a battery cell using double sided stick-on tape. Note that temperature probes with a mounting tab are also available (see SAG582136600). The Ambient Temperature Probe should be mounted in a convenient location, away from direct sources of heat or cold. Refer to Figure 4.4.

c) **Optional External Battery Disconnect Circuit Breaker Alarm Input:** Connect the alarm lead from an external Battery Disconnect Unit or the battery disconnect circuit breaker on an optional Battery Tray to the Negative (-) side of Digital Input #2. –48VDC is supplied to the alarm lead when the circuit breaker is in the OFF position. The positive side of Digital Input # 2 is factory-wired to battery return. Refer to Figure 4.4 and Figure 4.17.

d) **Relay Outputs and Digital Inputs P/N 554935:** Connect the shipped-loose cable to the 2-position connector located at the back of the shelf. Refer to Table 4.2.

Table 4.1 Programmable Digital Inputs and Relay Outputs (List 1 and 2 Shelves)

Programmable Digital Input	Pin No.	Standard Cable Color Scheme	Dedicated to...
1	+	Internal Wiring	Internal Load Circuit Breaker / Fuse Alarm
	–		
2	+	Internal Wiring to Return (+) terminal of shelf	External Battery Circuit Breaker Alarm
	–	W-BR (Shelf Side Cable) R-BK (Customer Side Cable)	
Programmable Relay Output	**Pin No.**	**Standard Cable Color Scheme**	**Alarms Assigned to this Relay (Default)**
1	NO	G-W	Major Summary Alarm
	COM	W-G	
	NC	O-W	
2	NO	W-O	Minor Summary Alarm
	COM	BL-W	
	NC	W-BL	

ALERT! All conductors in this harness may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

NOTE! *The SCU+ or NCU relay assigned to "Major Summary" alarm (relay 1 by default) will operate in the "Fail Safe Mode". "Fail Safe Mode" means Relay 1 is de-energized during an alarm condition, opening the contacts between the C and NO terminals, and closing the contacts between the C and NC terminals.*

The SCU+ or NCU remaining relay energizes during an alarm condition, closing the contacts between the C and NO terminals, and opening the contacts between the C and NC terminals.

Table 4.2 Programmable Digital Inputs and Relay Outputs (List 1 and 2 Shelves) SPECIAL APPLICATION CABLE P/N 554935

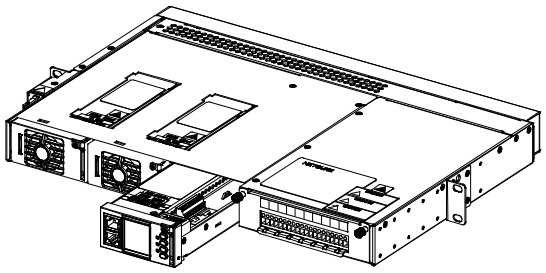
Programmable Digital Input	Pin No.	Special Application Cable Color Scheme	Dedicated to...
1	+	Internal Wiring	Internal Load Circuit Breaker / Fuse Alarm
	–		
2	+	V-W (Connected to Battery Return (+))	User Defined Alarm
	–	BL (Connected to Battery (-))	
Programmable Relay Output	**Pin No.**	**Special Application Cable Color Scheme**	**Alarms Assigned to this Relay (Default)**
1	NO	G-W	Major Summary Alarm
	COM	W-G	
	NC	O-W	
2	NO	W-O	Minor Summary Alarm
	COM	BL-W	
	NC	W-BL	

ALERT! All conductors in this harness may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

NOTE! *The SCU+ or NCU relay assigned to "Major Summary" alarm (relay 1 by default) will operate in the "Fail Safe Mode". "Fail Safe Mode" means Relay 1 is de-energized during an alarm condition, opening the contacts between the C and NO terminals, and closing the contacts between the C and NC terminals.*

The SCU+ or NCU remaining relay energizes during an alarm condition, closing the contacts between the C and NO terminals, and opening the contacts between the C and NC terminals.

Figure 4.4 External Interface Connections (List 1 and 2 Shelves)



SCU+ or NCU
Controller

Notes

Relay Output/Digital Input Cable P/N 545494 is factory connected to terminals. Mating half (w/ unterminated ends) available, P/N 545495.

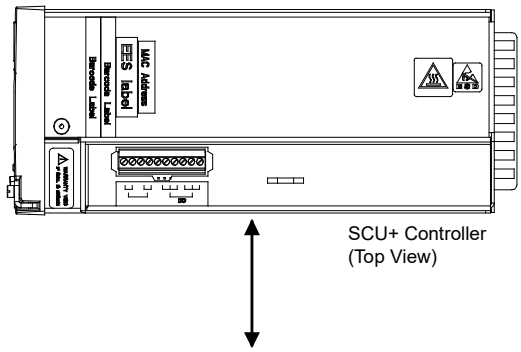
When an additional -48V Digital Input Cable Kit P/N 554935 is ordered, one half of the kit is factory connected in the shelf. The other half has a mating connector on one end and is un-terminated on the other end.

Digital Input 1 is factory wired to Load Breaker / Fuse Alarm.

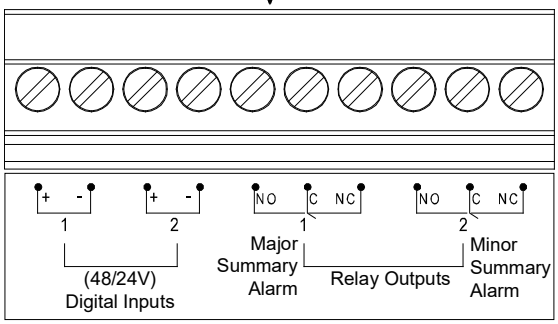
Digital Input 2 default is External Battery Disconnect Circuit Breaker Alarm.

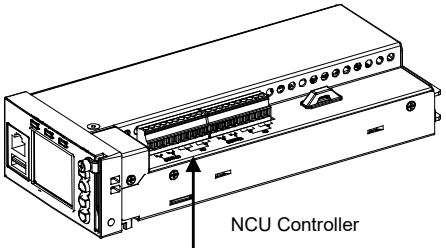
A factory-connected jumper supplies +BAT (Battery Return) to the positive side of Digital Input #2.

When ordered, Temperature Probe leads are factory connected to SCU+ Connector Board located in the Distribution Unit. These are labeled T1 and T2.

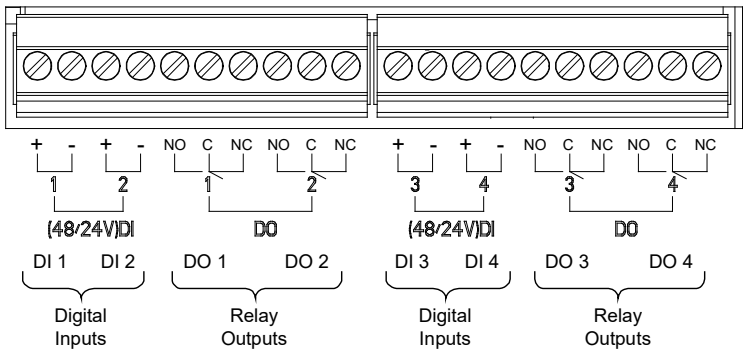


SCU+ Controller
(Top View)





NCU Controller



NC = Normally Closed
COM = Common
NO = Normally Open

All relay contacts are shown with the relay deenergized.

In the local display and Web pages, digital inputs are referred to as DI9 through DI12 and relay outputs are referred to as Relay 14 through Relay 17.

4.5.3 List 5 and 6 Shelves (IB2 Controller Interface Board Connections)

Relay Output and Digital Input cables are available.

ALERT! All conductors in the Alarm Cable may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

The IB2 (Controller Interface Board) provides connection points for digital inputs, programmable relay outputs, and temperature probes. Refer to Figure 4.5 for connector locations and Table 4.3 and Table 4.5 for pin-out information.

NOTE! *Table 4.3 and Table 4.5 document the standard cables for the digital inputs and relay outputs. Table 4.4 documents a special application digital inputs cable (P/N 545591).*

If required to access these connection points, loosen the captive fastener on the front of the IB2 Board, and slide the board partially out of the shelf.

Digital Inputs and Programmable Relay Outputs

Digital input and relay output leads are connected to screw-type terminal blocks located on the IB2. One half of a Relay Outputs Cable is factory connected to these terminals. The other half (includes mating connector on one end and un-terminated on the other end) is available. If ordered, one half of a Digital Input Cable is factory connected to these terminals. The other half includes a mating connector on one end and is un-terminated on the other end. Recommended torque for the Digital Input and Relay Output terminal blocks is 2.2 in-lbs. Refer to Figure 4.5 for connector locations and Table 4.3 and Table 4.5 for pin-out information.

Digital Inputs

Connect up to eight (8) digital inputs to the IB2. Note that you must supply both paths for the digital input (either a positive or negative signal and the opposite polarity return path). Observe proper polarity. Refer to Figure 4.5 for terminal locations and Table 4.3 for pin-out information. Note that some of these inputs are factory connected, as listed in Table 4.3.

The digital inputs can be programmed to provide an alarm when the signal is applied (HIGH) or removed (LOW). Refer to the NCU or ACU+ Controller Manual for programming information.

Digital Input Ratings: Refer to the following.

a) Maximum Voltage Rating: 60V DC.

b) Active High: > 19V DC.

c) Active Low: < 1V DC.

The digital inputs may be preprogrammed for specific functions. Refer to the configuration drawing (C-drawing) supplied with your system for your system's specific configuration.

Optional External Battery Disconnect Circuit Breaker Alarm Input

Connect the alarm lead from an external Battery Disconnect Unit or the battery disconnect circuit breaker on an optional Battery Tray to the Negative (-) side of Digital Input #2 (J3-3). 48VDC is supplied to the alarm lead when the circuit breaker is in the OFF position. The positive side of Digital Input # 2 is factory-wired to battery return. Refer to Figure 4.5 and Figure 4.17.

Programmable Relay Outputs

The IB2 provides eight (8) programmable alarm relays with dry Form-C contacts. Connect up to eight (8) relay outputs to the IB2. Refer to Figure 4.5 for terminal locations and Table 4.5 for pin-out information.

NOTE! *The relay assigned to "Major Summary" alarm (relay 1 by default) will operate in the "Fail Safe Mode". "Fail Safe Mode" means Relay 1 is de-energized during an alarm condition, opening the contacts between the C and NO terminals, and closing the contacts between the C and NC terminals.*

The remaining 7 relays energize during an alarm condition, closing the contacts between the C and NO terminals, and opening the contacts between the C and NC terminals.

Refer to Table 4.5 if you are using the default Relay assignments. A blank column in the table is also provided if you want to document a custom configuration.

Refer to the NCU or ACU+ Controller Manual for programming information.

Relay Ratings: Refer to the following.

a) 1A Steady State @ 30V DC.

b) 3A Peak @ 30V DC.

The relays may be preprogrammed for specific functions. Refer to the configuration drawing (C-drawing) supplied with your system for your system's specific configuration.

Temperature Probes

Up to two (2) temperature probes can be connected to the IB2). Either or both probes can be programmed to monitor ambient temperature or battery temperature.

A temperature probe set as a battery probe can also be designated to be used for the battery charge temperature compensation feature. If the system is equipped with the NCU or ACU+ Controller, the battery charge temperature compensation feature can be programmed to use one probe or the average or highest value of all probes programmed to monitor battery temperature. The battery charge temperature compensation feature allows the controller to automatically increase or decrease the output voltage of the system to maintain battery float current as battery temperature decreases or increases, respectively. Battery life can be extended when an optimum charge voltage to the battery with respect to temperature is maintained.

If the system is equipped with the NCU or ACU+ Controller, a temperature probe set as a battery probe can also be used for controlling against battery thermal runaway (BTRM feature).

Each Temperature Probe consists of two pieces. One piece is factory installed to the shelf and the other is shipped loose. Locate and install the shipped loose piece to the piece factory installed in the shelf. A temperature probe programmed to monitor battery temperature should be mounted on the top or side of a battery cell to sense battery temperature. A temperature probe used for battery charge temperature compensation or BTRM (Battery Thermal Runaway Management) should also be mounted on the top or side of a battery cell. A temperature probe programmed to monitor ambient temperature should be mounted in a convenient location, away from direct sources of heat or cold. To mount, peel the backing from the self-adhesive surface, and affix the probe to a clean, dry surface. Note that temperature probes with a mounting tab are also available (see SAG582136600). Refer to Figure 4.5.

Table 4.3 Programmable Digital Inputs (List 5 and 6 Shelves)

Programmable Digital Input	IB2 Pin No.		Standard Cable Color Scheme	Dedicated to...
1	J3-2	+	Internal Wiring	Internal Load Circuit Breaker / Fuse Alarm
	J3-1	–		
2	J3-4	+	Connected to J3-2 (Battery Return)	External Battery Circuit Breaker Alarm
	J3-3	–	O-R	
3	J3-6	+	R-BL	User Defined
	J3-5	–	BL-R	
4	J4-2	+	W-S	User Defined
	J4-1	–	S-W	
5	J4-4	+	W-BR	User Defined
	J4-3	–	BR-W	
6	J4-6	+	W-G	User Defined
	J4-5	–	G-W	
7	J5-2	+	W-O	User Defined
	J5-1	–	O-W	
8	J5-4	+	W-BL	Emergency Stop
	J5-3	–	BL-W	
--	J5-5		not used	--
	J5-6			

ALERT! All conductors in this harness may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

Table 4.4 Programmable Digital Inputs (List 5 and 6 Shelves) SPECIAL APPLICATION CABLE P/N 545591

Programmable Digital Input	IB2 Pin No.		Special Application Cable P/N 545591 Color Scheme	Dedicated to...
1	J3-2	+	Internal Wiring	Internal Load Circuit Breaker / Fuse Alarm
	J3-1	–		
2	J3-4	+	Connected to J3-2 (Battery Return)	External Battery Circuit Breaker Alarm
	J3-3	–	None	
3	J3-6	+	None	User Defined
	J3-5	–	None	
4	J4-2	+	Slate	User Defined
	J4-1	–	-48VDC Applied Internally	
5	J4-4	+	Brown	User Defined
	J4-3	–	-48VDC Applied Internally	
6	J4-6	+	Violet	User Defined
	J4-5	–	-48VDC Applied Internally	
7	J5-2	+	Orange	User Defined
	J5-1	–	-48VDC Applied Internally	
8	J5-4	+	None	Emergency Stop
	J5-3	–	None	
--	J5-5		not used	--
	J5-6			

ALERT! All conductors in this harness may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

Table 4.5 Programmable Relay Assignments (List 5 and 6 Shelves)

Programmable Relay Output	IB2 Pin No.		Standard Cable Color Scheme	Alarms Assigned to this Relay (Default)	Alarms Assigned to this Relay (Custom)
1 *	J6-5	NO	W-BL	SCU+: Any Major Alarm NCU or ACU+: Any Critical Alarm	
	J6-3	COM	BL-W		
	J6-1	NC	W-O		
2	J6-6	NO	O-W	SCU+: Any Minor Alarm NCU or ACU+: Any Major Alarm	
	J6-4	COM	W-G		
	J6-2	NC	G-W		
3	J7-5	NO	W-BR	DC Volt High #1	
	J7-3	COM	BR-W		
	J7-1	NC	W-S		
4	J7-6	NO	S-W	Batt Discharge DC Volt Low #1	
	J7-4	COM	R-BL		
	J7-2	NC	BL-R		
5	J8-5	NO	R-O	DC Volt Low #2	
	J8-3	COM	O-R		
	J8-1	NC	R-G		
6	J8-6	NO	G-R	AC Failure	
	J8-4	COM	R-BR		
	J8-2	NC	BR-R		
7	J9-5	NO	R-S	Fuse Alarm	
	J9-3	COM	S-R		
	J9-1	NC	BK-BL		
8	J9-6	NO	BL-BK	Rectifier Alarm, Rectifier Lost, Load Share Alarm, Rect Not Respond, Rect HVSD, Rect AC Fail, Rect Failure, Rect Protect, Rect Fan Fail, Rect Derated, Rect Temp Alarm	
	J9-4	COM	BK-O		
	J9-2	NC	O-BK		

ALERT! All conductors in this harness may be connected within the cabinet. Shorting or grounding of unused conductors may result in service interruption or equipment damage. Therefore insulate all conductor ends not being used in your application.

NOTE! ** The controller relay assigned to "Critical Summary" (NCU or ACU+) alarm or "Major Summary" (SCU+) alarm (relay 1 by default) will operate in the "Fail Safe Mode". "Fail Safe Mode" means Relay 1 is de-energized during an alarm condition, opening the contacts between the C and NO terminals, and closing the contacts between the C and NC terminals.*

The remaining 7 relays energize during an alarm condition, closing the contacts between the C and NO terminals, and opening the contacts between the C and NC terminals.

Figure 4.5 External Interface Connections (List 5 and 6 Shelves)

Notes

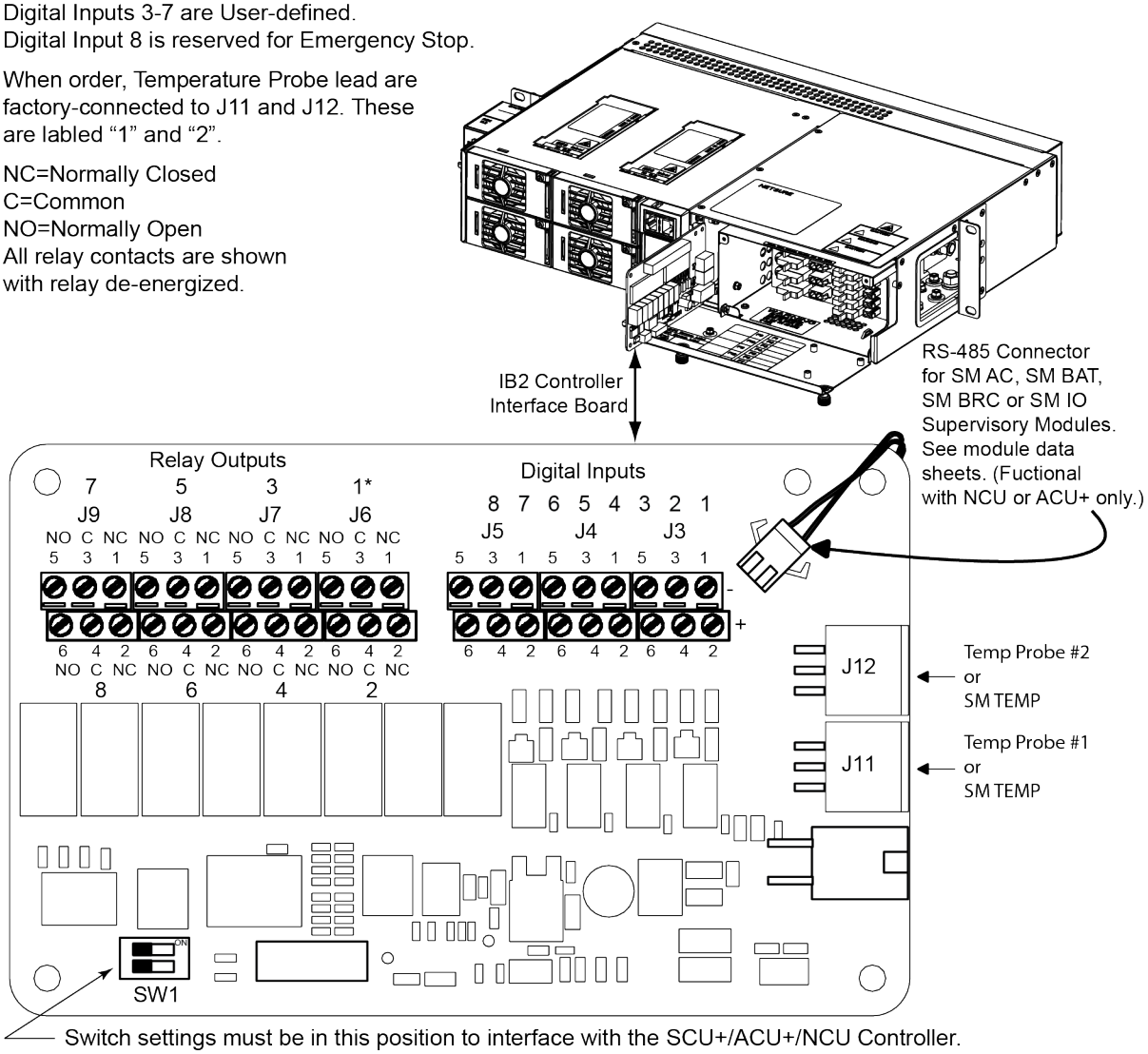
Relay Output Cable P/N 541308 is factory connected to relay output terminals.
Mating half (e/w unterminated ends) is available, P/N 541309.

If order, Digital Input Cable P/N 541310 is factory connected to digital input terminals.
Mating half (e/w unterminated ends) is available, P/N 541311.

Digital Input 1 is factory wired to Load Circuit Breaker/Fuse Alarm.
Digital Input 2 is reserved for External Battery Circuit Breaker Alarm. A factory-connected jumper supplies +BAT (Battery Return) to the positive side of Digital Input #2.
Digital Inputs 3-7 are User-defined.
Digital Input 8 is reserved for Emergency Stop.

When order, Temperature Probe lead are factory-connected to J11 and J12. These are labled “1” and “2”.

NC=Normally Closed
C=Common
NO=Normally Open
All relay contacts are shown with relay de-energized.



* The relay assigned to "Critical Summary" (NCU or ACU+) or "Major Summary" (SCU+) alarm (Relay 1 by default) operates in the “Fail Safe Mode”. “Fail Safe Mode” means Relay 1 is de-energized during an alarm condition, opening the contacts between the C and NO terminals, and closing the contacts between the C and NC terminals.

The remaining seven (7) relays energize during an alarm condition, closing the contacts between the C and NO terminals, and opening the contacts between the C and NC terminals.

4.6 Ethernet Connection

NOTE! *If the Web Interface is not being used with this system, skip this procedure.*

The controller provides a Web Interface via an Ethernet connection to a TCP/IP network. An RJ-45 10BaseT jack is provided on the front of the controller for connection into a customer's network running TCP/IP. This jack has a standard Ethernet pin configuration scheme, twisted pair. Refer to Figure 4.6 for location and Table 4.6 for pin outs. Use shielded Ethernet cable (grounded at both ends). Note that the controller RJ-45 jack is connected to chassis ground.

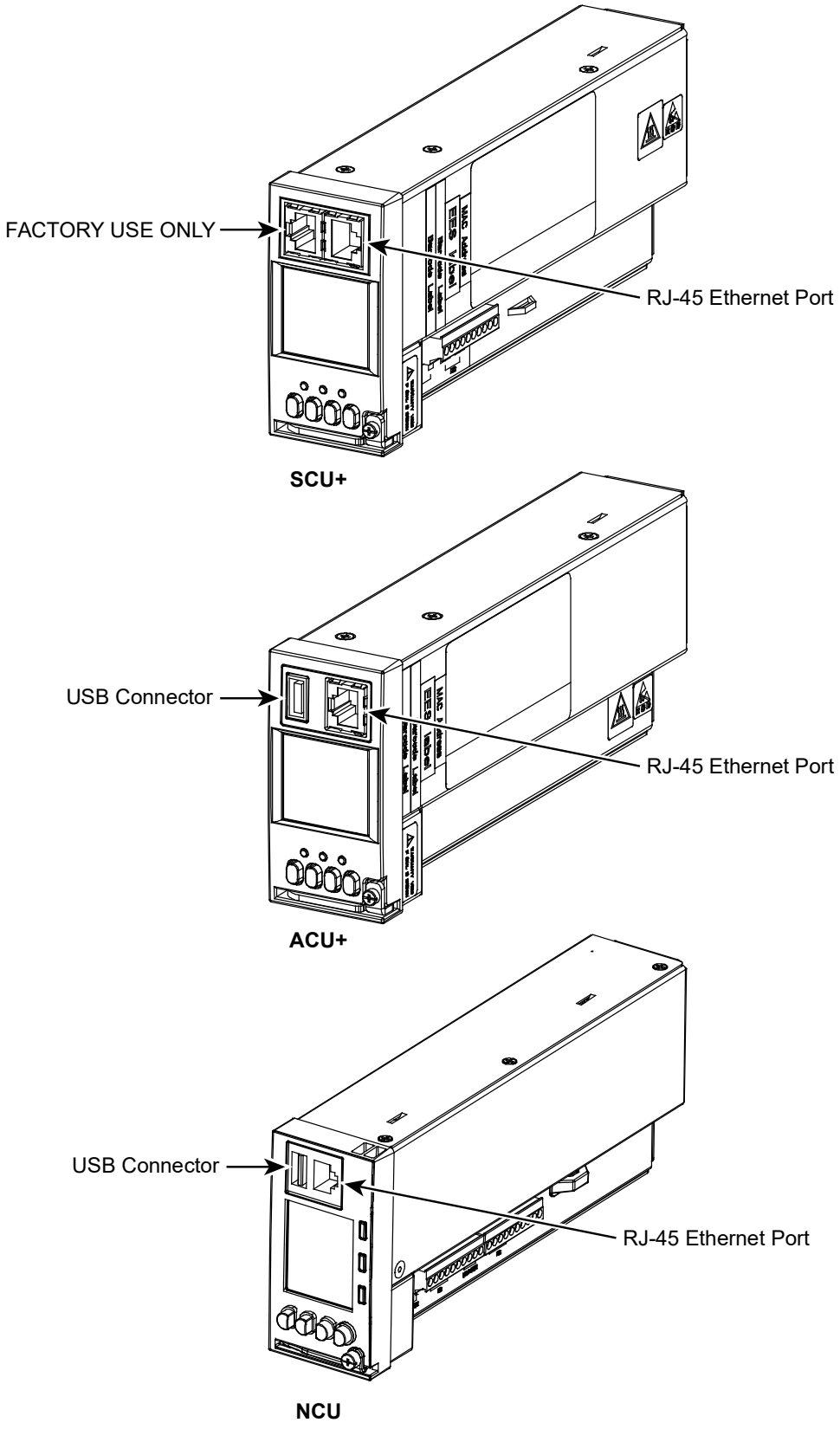
WARNING! The intra-building port(s) of the equipment or subassembly is suitable for connection to intra-building or unexposed wiring or cabling only. The intra-building port(s) of the equipment or subassembly MUST NOT be metallically connected to the interfaces that connect to the OSP or its wiring. These interfaces are designed for use as intra-building interfaces only (Type 2 or Type 4 ports as described in GR-1089-CORE, Issue 4) and require isolation from the exposed OSP cabling. The addition of Primary Protectors is not sufficient protection in order to connect these interfaces metallically to OSP wiring.

Table 4.6 Controller RJ-45 Ethernet Port

Port Pin Number	Name	Definition
1	Tx+	Write Signal +
2	Tx-	Write Signal -
3	Rx+	Read Signal +
4	--	no connection
5	--	no connection
6	Rx-	Read Signal -
7	--	no connection
8	--	no connection

NOTE! *You can access the Web pages of the Power System locally by using a "crossover" cable connected directly between your PC and the controller.*

Figure 4.6 Controller RJ-45 Ethernet Port



4.7 Load Connections

4.7.1 List 1 and 2 Shelves

To GMT Fuse Positions (List BG and NG Distribution Unit)

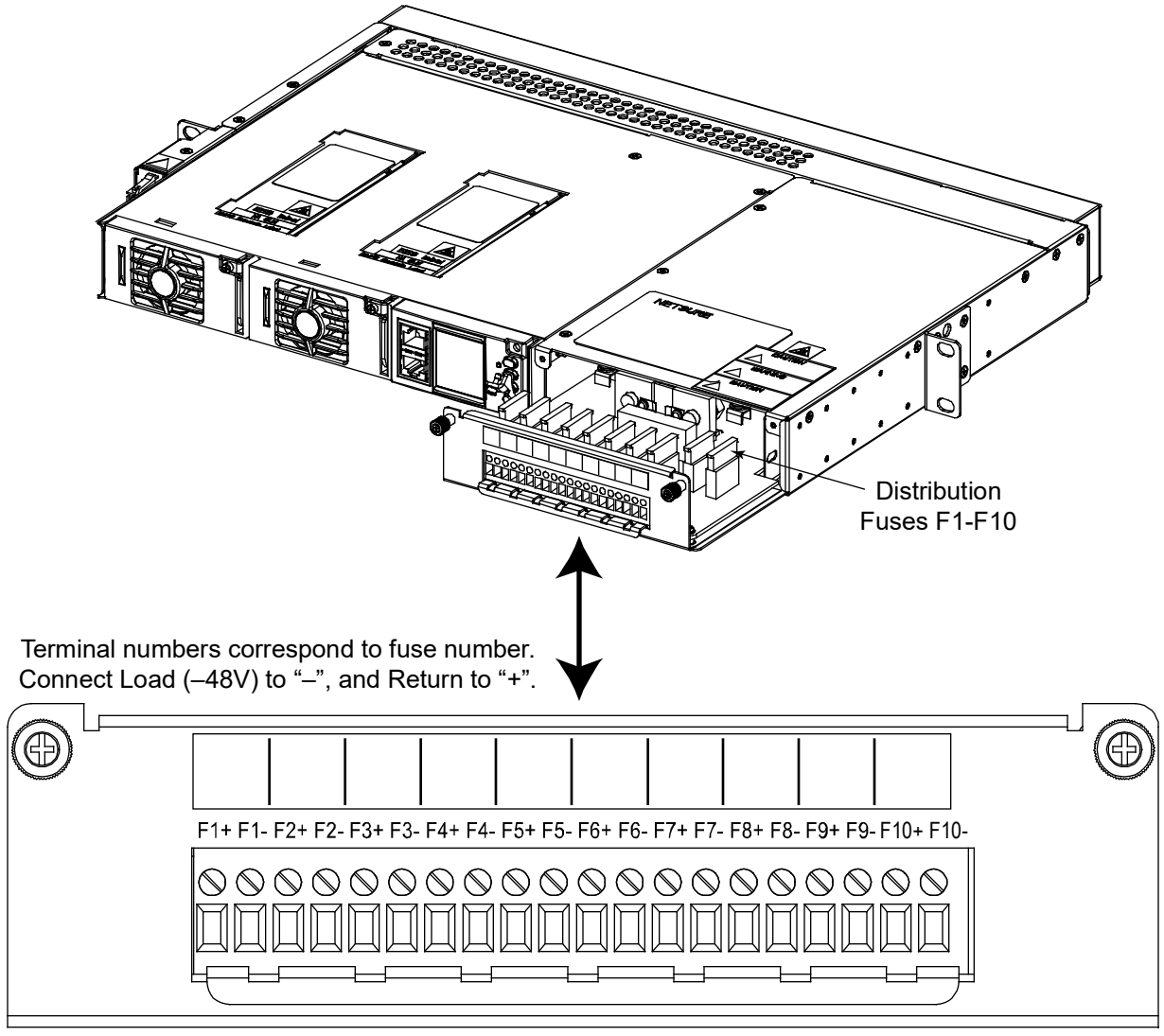
Load and load return leads are connected to a screw-type terminal block located on the front of the Distribution Unit. Refer to Figure 4.7. Recommended torque is 4 in-lbs.

Procedure

Observe correct polarity as shown in Figure 4.7 when connecting leads.

1. Connect load and load return leads as shown in Figure 4.7.

Figure 4.7 Load Connections to GMT Fuse Positions (List BG and NG Distribution Unit)



4.7.2 List 5 and 6 Shelves

To GMT Fuse Positions (List BF and NF Distribution Unit)

Load distribution (GMT fuses) and load return leads are connected to receptacles located inside the Distribution Unit. Load leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf. Note that the GMT distribution fuse block accepts two ranges of fuse amperage sizes, and that two different types of receptacles are provided. Refer to Figure 4.8.

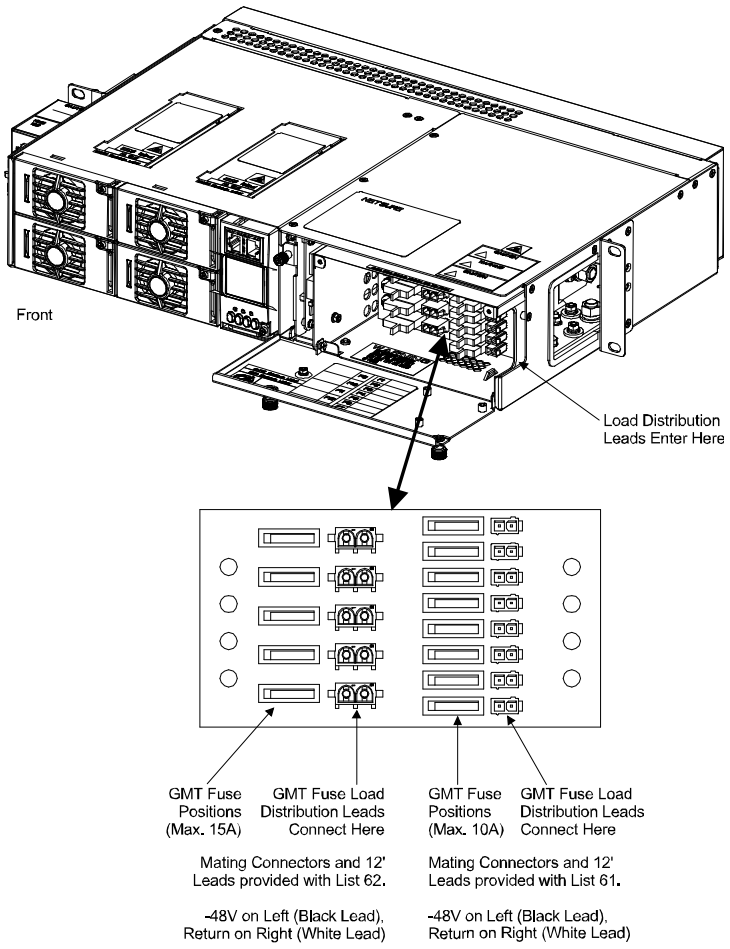
Procedure

Observe correct polarity as shown in Figure 4.8 when connecting leads.

a) List 61 provides 12' long, 16 AWG, load and load return leads that are terminated on one end with the appropriate mating connector to plug into the system's lower amperage rating GMT fuse connector, and are left un-terminated at the remaining end for connection into customer loads. Refer to SAG582136600 for P/N's of the mating connector if you decide to make your own cable.

b) List 62 provides 12' long, 14 AWG, load and load return leads that are terminated on one end with the appropriate mating connector to plug into the system's higher amperage rating GMT fuse connector, and are left un-terminated at the remaining end for connection into customer loads. Refer to SAG582136600 for P/N's of the mating connector if you decide to make your own cable.

Figure 4.8 Load Connections to GMT Fuse Positions (List BF and NF Distribution Unit)



To GMT Fuse Positions (List BC, LC, NC, BA, and NA Distribution Unit)

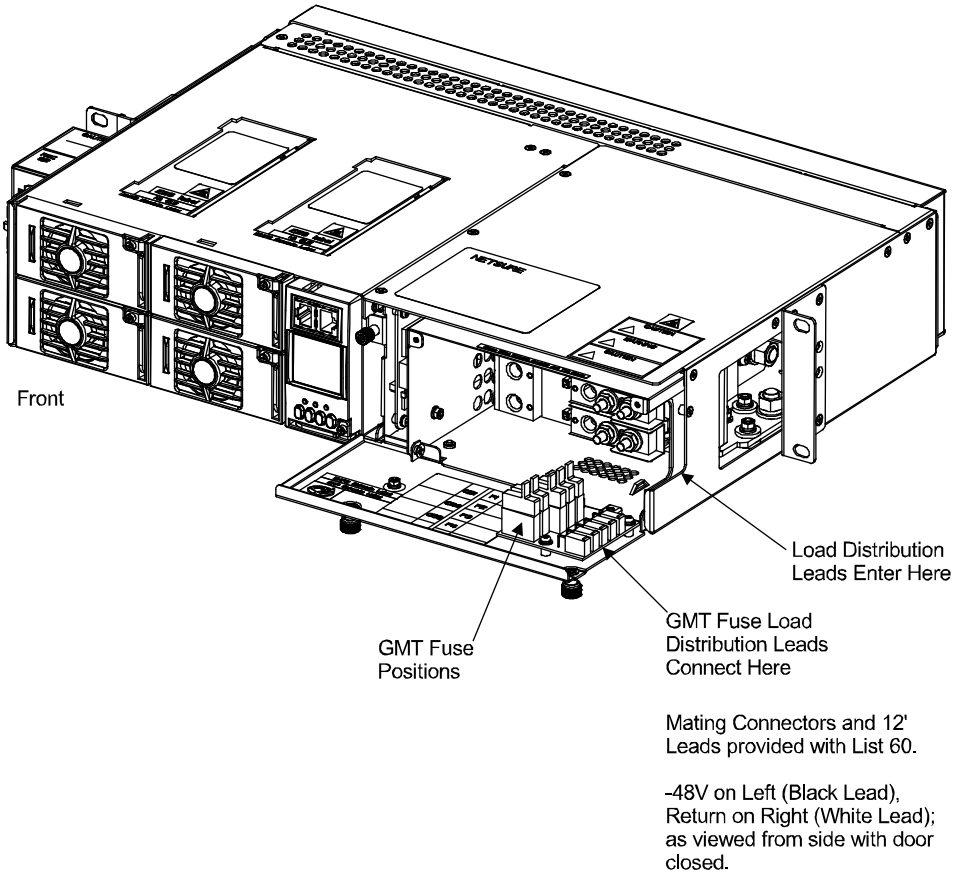
Load distribution (GMT fuses) and load return leads are connected to receptacles located inside the Distribution Unit. Load leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf. Refer to Figure 4.9.

Procedure

Observe correct polarity as shown in Figure 4.9 when connecting leads.

1. List 60 provides 12' long, 16 AWG, load and load return leads that are terminated on one end with the appropriate mating connector to plug into the system's GMT fuse connector, and are left un-terminated at the remaining end for connection into customer loads. Refer to SAG582136600 for P/N's of the mating connector if you decide to make your own cable.

Figure 4.9 Load Connections to GMT Fuse Positions (List BC, LC, NC, BA, and NA Distribution Unit)



To Optional Bullet Nose 6-Position GMT Fuse Module

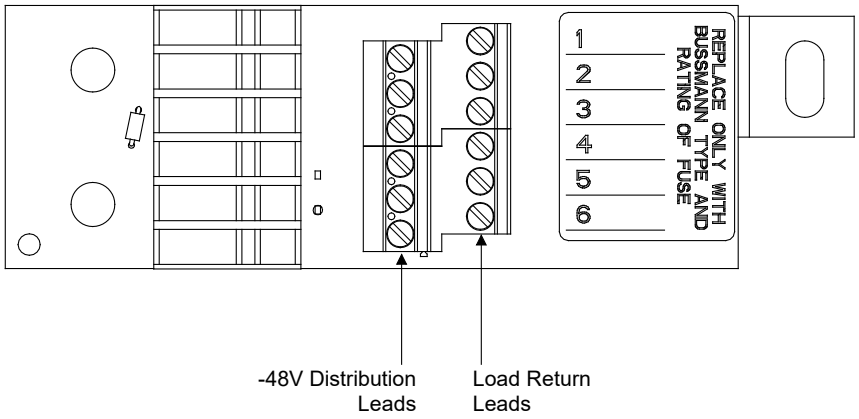
Load and load return leads are connected to a screw-type terminal block located on the front of the Fuse Module. Refer to Figure 4.10. Recommended torque is 5 in-lbs.

Procedure

Observe correct polarity as shown in Figure 4.10 when connecting leads.

1. Connect load and load return leads as shown in Figure 4.10.

Figure 4.10 Load Connections to Optional Bullet Nose GMT Fuse Module



To Bullet Nose-Type Load Distribution Circuit Breaker Positions (List BC, LC, and NC Distribution Unit)

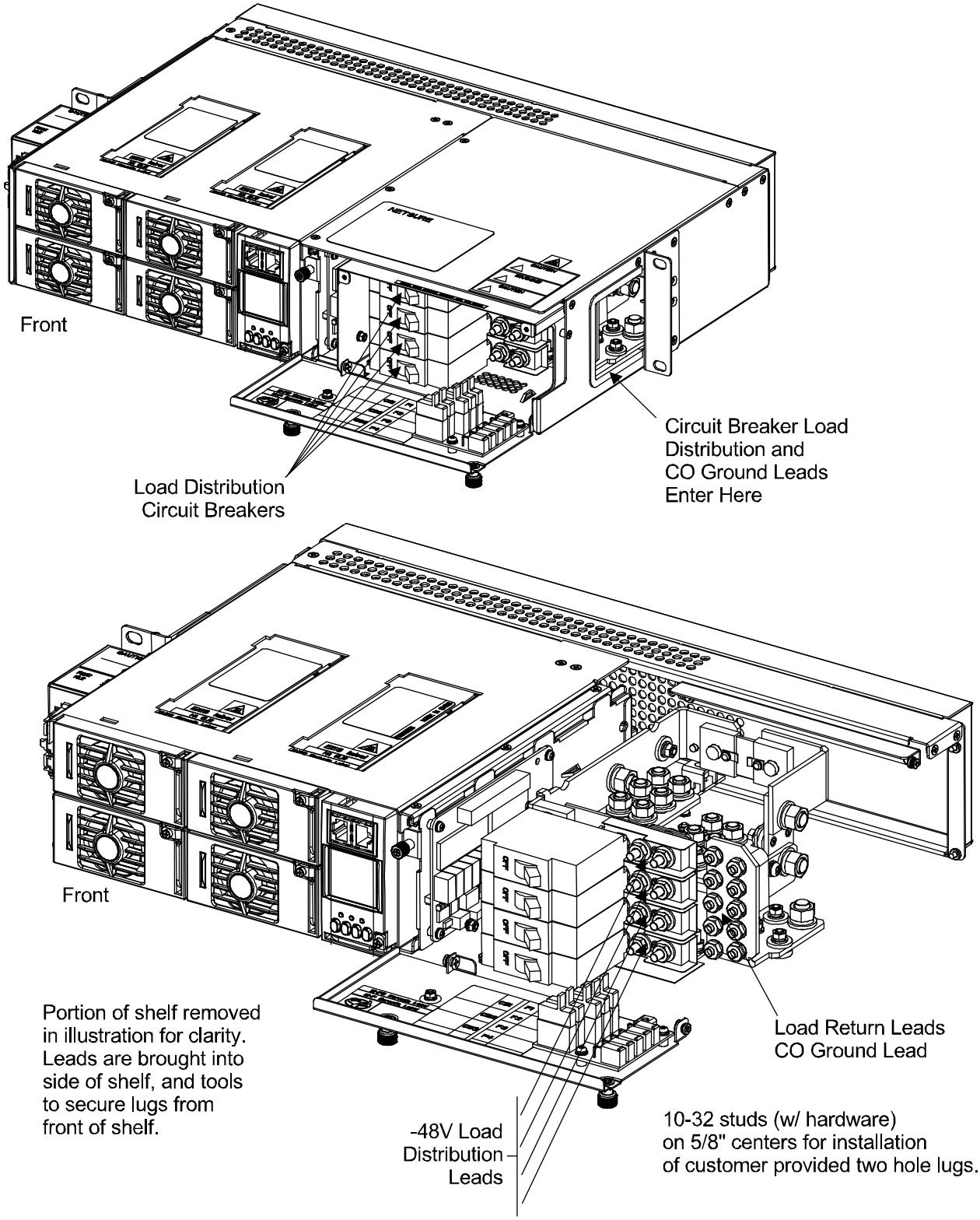
Procedure

Load distribution (circuit breakers) and load return leads terminated in two-hole lugs are connected to threaded studs located inside the Distribution Unit. Load leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf. Refer to Figure 4.11.

NOTE! *10-32 studs (w/hardware) on 5/8" centers are provided for these connections. Recommended torque is 20 in-lbs when using the supplied hardware.*

When connecting 4 or 2 AWG lugs, use a customer provided flat washer under the supplied nut.

Figure 4.11 Load Connections to Bullet Nose-Type Distribution Circuit Breaker Positions and CO Ground Connection (List BC, LC, and NC Distribution Unit)



To Bullet Nose-Type Load Distribution Circuit Breaker Positions (List BA and NA Distribution Unit)

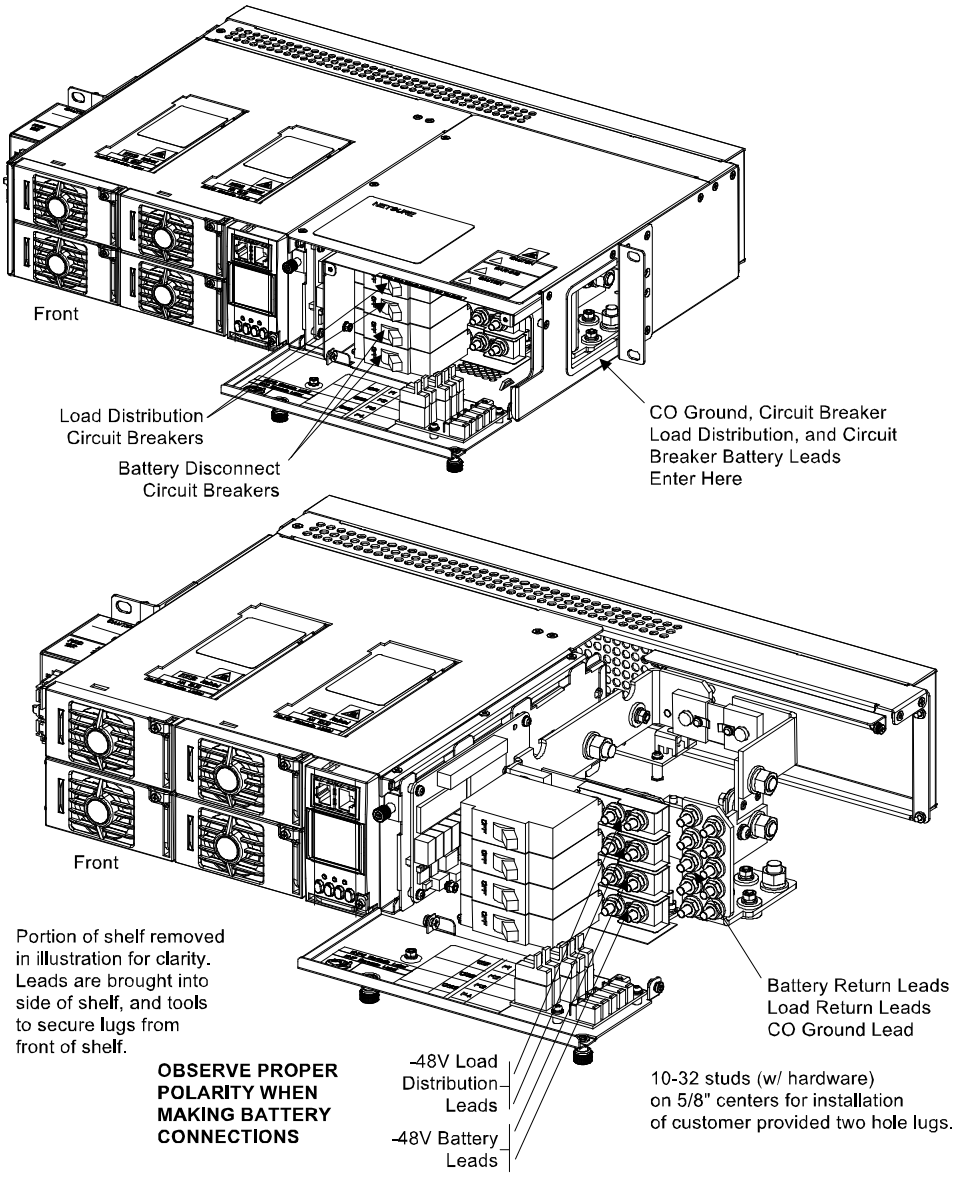
Procedure

Load distribution (circuit breakers) and load return leads terminated in two-hole lugs are connected to threaded studs located inside the Distribution Unit. Load leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf. Refer to Figure 4.12.

NOTE! *10-32 studs (w/hardware) on 5/8" centers are provided for these connections. Recommended torque is 20 in-lbs when using the supplied hardware.*

When connecting 4 or 2 AWG lugs, use a customer provided flat washer under the supplied nut.

Figure 4.12 Load Connections to Bullet Nose-Type Distribution Circuit Breaker Positions Battery Connections to Bullet Nose-Type Circuit Breaker Positions CO Ground Connection (List BA and NA Distribution Unit)

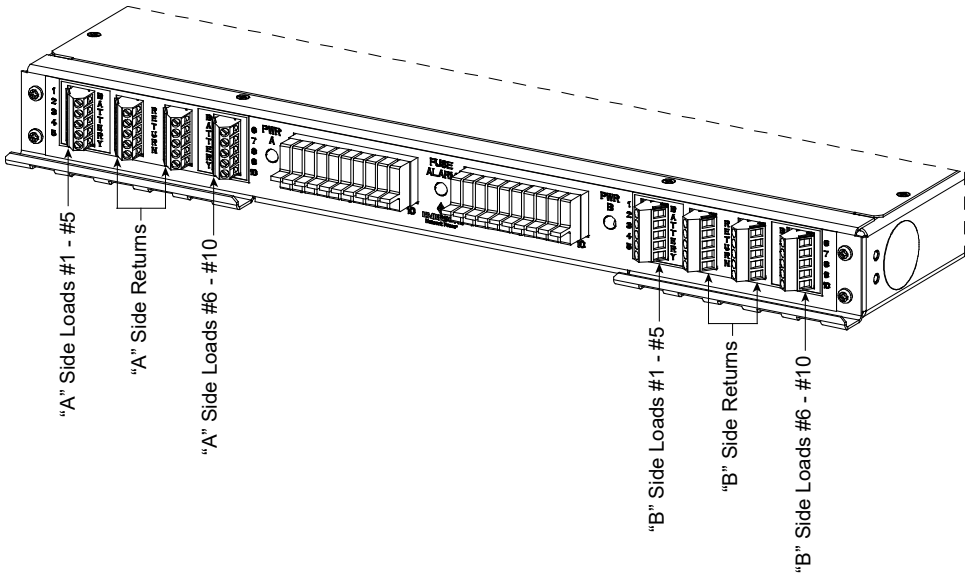


4.7.3 List KG GMT Load Distribution Fuse Panel

ALERT! Check for correct polarity before making connections.

Load and Load Return connections are made to the terminal blocks located on the front of the assembly. These terminal blocks provide screw compression type terminals, which accept a wire size in the range of 26 to 14 AWG. Refer to Figure 4.13. Recommended torque is 5.0 in-lbs.

Figure 4.13 Load Connections (List KG)



4.8 CO Ground Connection (List BF, NF, BC, LC, NC, BA, and NA Distribution Unit)

Procedure

Two 10-32 studs on 5/8" centers with hardware are provided on the Return Bus for CO Ground wiring.

A CO ground lead terminated in a two-hole lug can be connected as shown in Figure 4.11, Figure 4.12, and Figure 4.15. Figure 4.11 shows Lists BC, LC, and NC. Figure 4.12 shows Lists BA and NA. Figure 3.2 shows Lists BF and NF.

NOTE! *10-32 studs (w/hardware) on 5/8" centers are provided for this connection. Recommended torque is 20 in-lbs when using the supplied hardware.*

4.9 Battery Connections

DANGER! Although battery voltage is not hazardously high, the battery can deliver large amounts of current. Exercise extreme caution not to inadvertently contact or have any tool inadvertently contact a battery terminal or exposed wire connected to a battery terminal. NEVER allow a metal object, such as a tool, to contact more than one termination at a time, or to simultaneously contact a termination and a grounded object. Even a momentary short circuit can cause explosion and injury. Remove watches, rings, or other jewelry before connecting battery leads. Make the DC (battery) connections last. Make all other electrical connections without DC input power applied to the system.

DANGER! Ensure correct polarity when connecting battery leads.

4.9.1 List 1 and 2 Shelves

To Battery Cable (Lists BG and NG Distribution Unit)

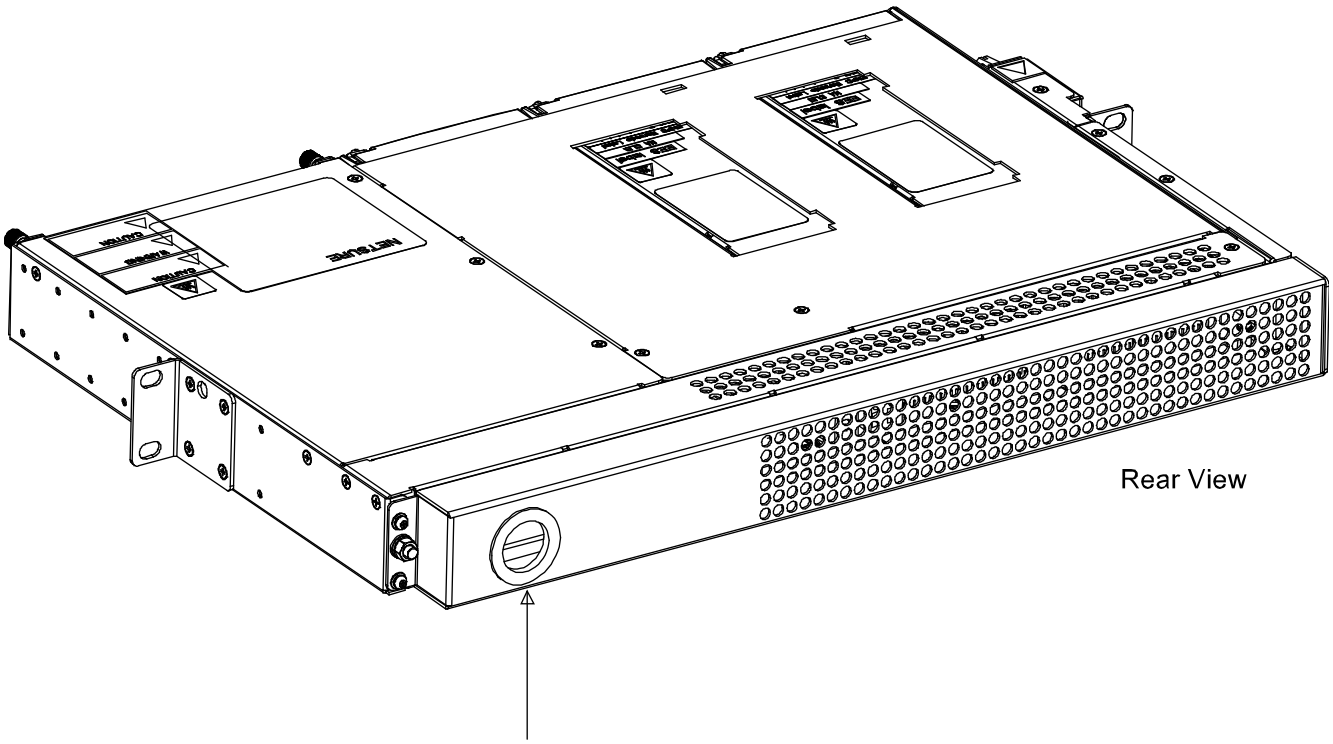
Procedure

DANGER! Ensure correct polarity when connecting battery leads.

1. Connect the battery leads to the factory installed leads exiting the rear of the shelf. Refer to Figure 4.14. These leads are factory terminated in an Anderson connector. A mating half to this connector is provided for connection to customer battery leads.

   External battery cables are available that contain the mating Anderson connector and provide un-terminated leads to connect one (1) to two (2) strings of batteries to the system. Refer to SAG582136600 for details.

Figure 4.14 Battery Connections (List 1 and 2 Shelves)



Connect battery leads to factory installed leads exiting the shelf here. These leads are factory terminated in an Anderson connector. A mating half to this connector is provided for connection to customer battery leads. External battery cables are also available to connect 1 (List 71 or 73) or 2 (List 72) strings of batteries to the system.

OBSERVE PROPER POLARITY. LEADS AND CONNECTORS ARE MARKED WITH A PLUS AND MINUS SYMBOL OR TEXT.

Minus (-48V Battery)
Plus (Battery Return)

4.9.2 List 5 and 6 Shelves

List 65 and List 66 provide 2 AWG “shelf side” and “battery side” (respectively) battery cables.

To Bullet Nose-Type Circuit Breaker Positions (Lists BA and NA Distribution Unit)

Battery and battery return leads terminated in two-hole lugs are connected to threaded studs located inside the Distribution Unit. Battery leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf.

Procedure

1. Battery and battery return leads terminated in two-hole lugs are connected as shown in Figure 4.12. Observe proper polarity when connecting leads.

NOTE! *10-32 studs (w/hardware) on 5/8" centers are provided for these connections. Recommended torque is 20 in-lbs when using the supplied hardware.*

When connecting 4 or 2 AWG lugs, use a customer provided flat washer under the supplied nut.

To Battery Busbars (Lists BF, NF, BC, LC, and NC Distribution Unit)

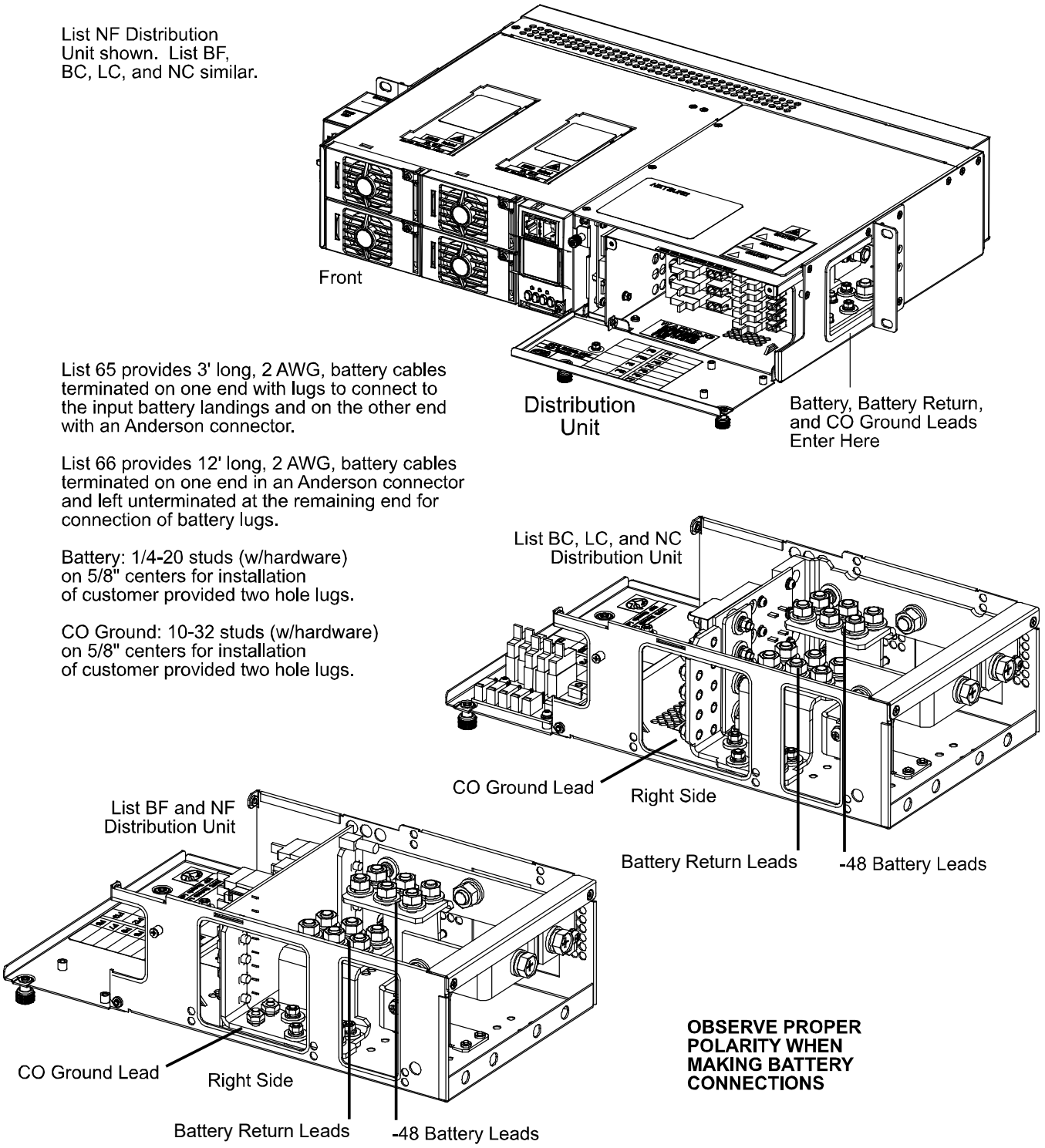
Battery and battery return leads terminated in two-hole lugs are connected to threaded studs located inside the Distribution Unit. Battery leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf.

Procedure

1. Battery and battery return leads terminated in two-hole lugs are connected to threaded studs located inside the Distribution Unit. Battery leads are brought into the right side (as viewed from the front) of the shelf and are accessible from the front of the shelf. Refer to Figure 4.15. Observe proper polarity when connecting leads.

NOTE! *1/4-20 studs (w/hardware) on 5/8" centers are provided for these connections. Recommended torque is 84 in-lbs when using the supplied hardware.*

Figure 4.15 Battery Connections (List BF, NF, BC, LC, and NC Distribution Unit)



4.9.3 Installing and Connecting Batteries in an Optional Battery Tray (If Furnished)

Important Safety Instructions

DANGER! Ensure correct polarity when connecting battery leads.

DANGER! Special safety precautions are required for procedures involving handling, installing, and servicing batteries. Observe all battery safety precautions in this manual and in the battery instruction manual. These precautions should be followed implicitly at all times.

DANGER! A battery can present a risk of electrical shock and high short circuit current. Servicing of batteries should be performed or supervised only by properly trained and qualified personnel knowledgeable about batteries and the required precautions.

- The following precautions should be observed when working on batteries:
- Remove watches, rings, and other metal objects.
- Eye protection should be worn to prevent injury from accidental electrical arcs.
- Use certified and well maintained insulated tools. Use double insulated tools appropriately rated for the work to be performed. Ensure that wrenches with more than one working end have only one end exposed.
- Do not lay tools or metal parts on top of batteries.
- Disconnect charging source prior to connecting or disconnecting battery terminals.
- Risk of explosion if battery is replaced with an incorrect type or if polarity is reversed. When replacing batteries, replace with the same manufacturer and type, or equivalent.
- Dispose of used batteries according to the instructions provided with the batteries. Do not dispose of batteries in a fire. They may explode.
- ALWAYS FOLLOW THE BATTERY MANUFACTURER'S RECOMMENDATIONS AND SAFETY INSTRUCTIONS.

In addition to the hazard of electric shock, gas produced by batteries can be explosive and sulfuric acid can cause severe burns. Do not open or mutilate batteries. Released electrolyte is harmful to the skin and eyes, and is toxic. If electrolyte comes into contact with skin, the affected area should be washed immediately with large amounts of water.

DANGER! This equipment may be used in conjunction with lead-acid batteries. Working near lead-acid batteries is dangerous!

- Batteries contain sulfuric acid.
- Batteries generate explosive gases during normal operation. Systems containing batteries should never be installed in an airtight room or space. Only install in a ventilated environment.
- Batteries are an energy source that can produce high amounts of electrical current.

FOR THESE REASONS, IT IS OF CRITICAL IMPORTANCE THAT YOU READ THESE INSTRUCTIONS AND FOLLOW THEM EXACTLY.

WHEN WORKING WITH LEAD-ACID BATTERIES:

- Wear complete protection for eyes, face, hands, and clothing. Examples are safety goggles or face shield, a rubber apron and gloves.
- If battery acid enters your eye, immediately flush your eye with running cold water for at least 15 minutes. Get medical attention immediately.
- If battery acid contacts skin or clothing, wash immediately with soap and water.

Battery Manufacturer Information

Refer to SAG582136600 for specifications and manufacturers of the batteries to be installed in this power system.

Procedure

Tray P/N 528496 is used in the following procedure. The procedure for all other available trays is similar.

NOTE! *Refer to Figure 4.16 as this procedure is performed.*

1. **If Battery Trays are Equipped with Circuit Breakers:** Turn OFF the Battery Disconnect circuit breakers located on all battery trays. Refer to Figure 4.16 for locations.
2. Remove the Battery Retention Bracket as shown in Figure 4.16. To do so, remove the four 1/4-20 x 5/8" bolts and associated washers.
3. Slide batteries into the tray, with the battery terminals toward the front as shown in Figure 4.16. Slide batteries into the tray as far as they will go.

NOTE! *The Battery Retention Bracket can be oriented two ways to accommodate batteries of different lengths. A correctly oriented bracket will fit snuggly against the batteries. If your batteries require the alternate bracket orientation shown in Detail A of Figure 4.16, remove and reinstall the bullet-shaped spacers (trays P/N 528496 and 540842 only) as shown in Detail A before performing the next step.*

4. Reinstall the Battery Retention Bracket. Secure with the hardware removed in a previous step. Refer to Figure 4.16 for washer location.

NOTE! *The spacers on the bracket are used to accommodate the various sizes of batteries available. Install or remove the spacers as required so that the batteries are tight in the battery tray.*

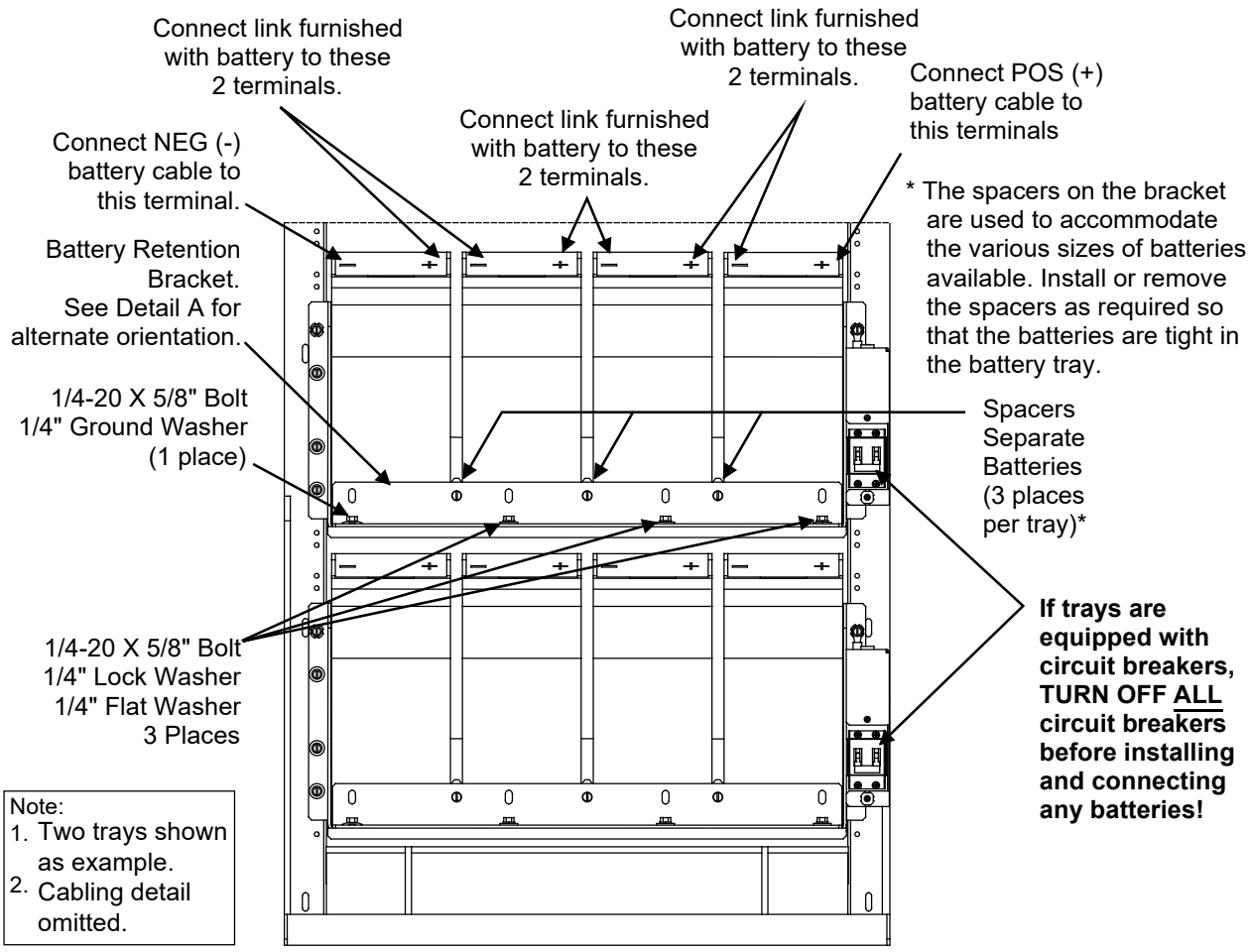
5. Connect three links supplied by the battery manufacturer between pairs of battery terminals as shown in Figure 4.16. Use hardware furnished by the battery manufacturer. Torque hardware to battery manufacturer's recommendations.
6. Ensure the battery cable ends in all trays are insulated with sleeving before performing the next step.

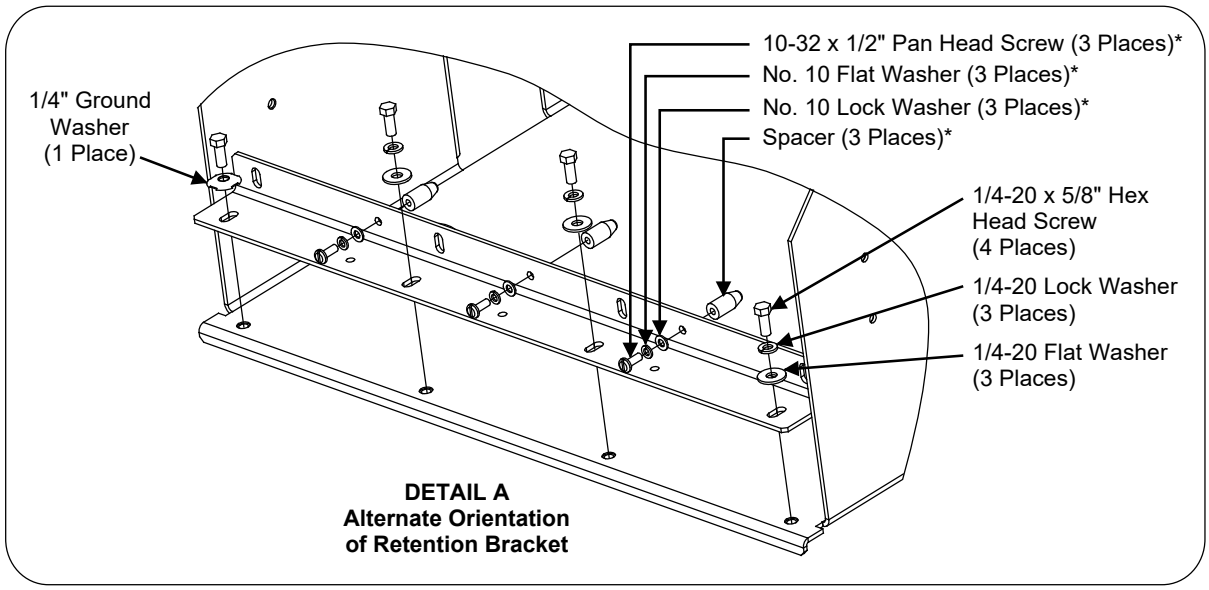
DANGER! In multiple-tray installations, when batteries in one tray are connected, the battery cables in all trays will be energized. Remove sleeving from and connect one cable at a time. Do not allow cable end to contact the battery tray or equipment rack.

ALERT! In the next step, observe correct polarity. Connect only cable labeled "+" to battery terminal labeled "+". Likewise, connect only cable labeled "–" to battery terminal labeled "–".

7. Connect the cables found in the battery tray to the battery terminals, "+" to "+" and "–" to "– ". Observe correct polarity. Refer to Figure 4.16. Secure with kit-furnished hardware as shown in the figure. Torque hardware to battery manufacturer's recommendations.
8. Repeat steps 1 through 7 for any remaining battery trays.
9. If Battery Trays Are Equipped With Circuit Breakers: To connect the batteries to the Power System, turn ON the Battery Disconnect circuit breakers located on all battery trays.

Figure 4.16 Battery Installation Details (Optional Battery Tray)

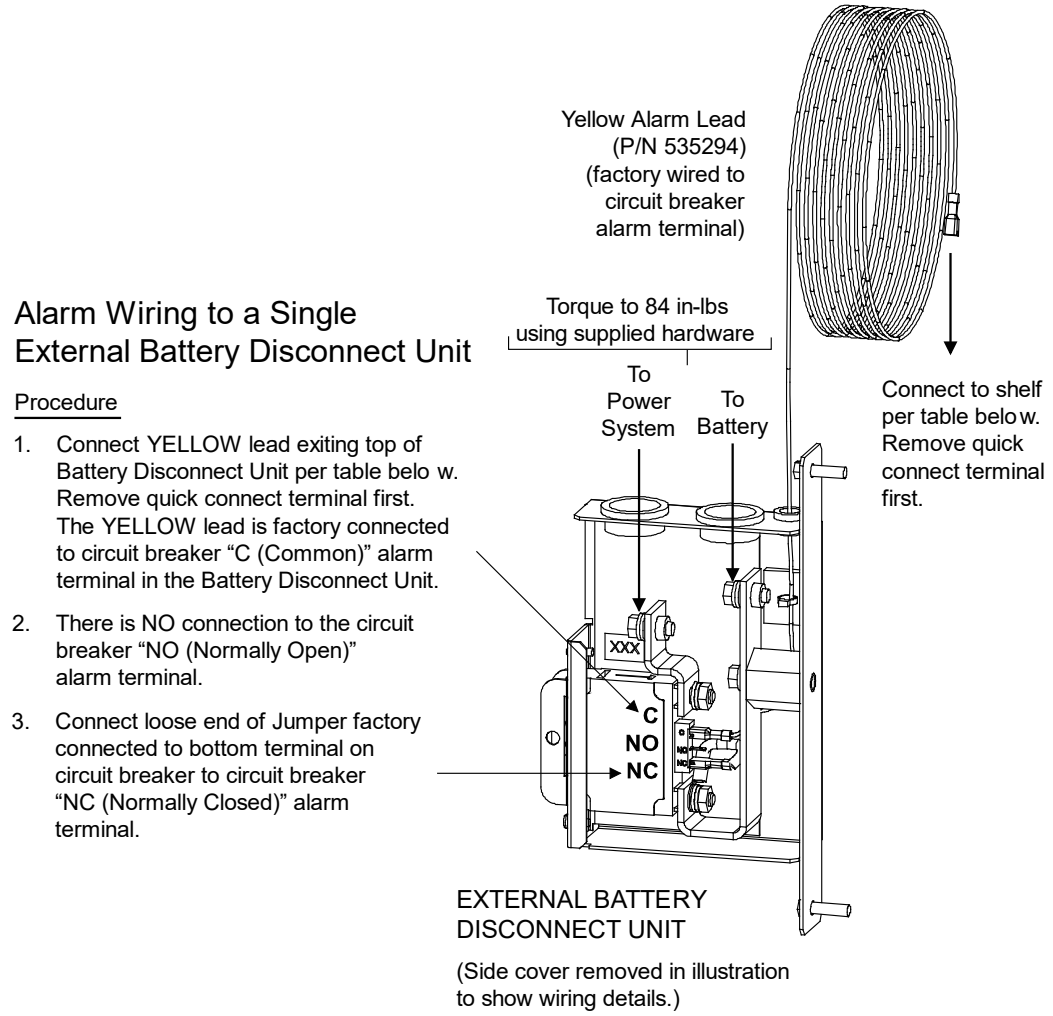




4.10 Optional External Battery Disconnect Unit

Refer to Figure 4.17 for battery and alarm connection details to the optional External Battery Disconnect Unit and torque information. Also provided are alarm connection details to battery disconnect circuit breakers located on the optional battery trays and battery cabinets.

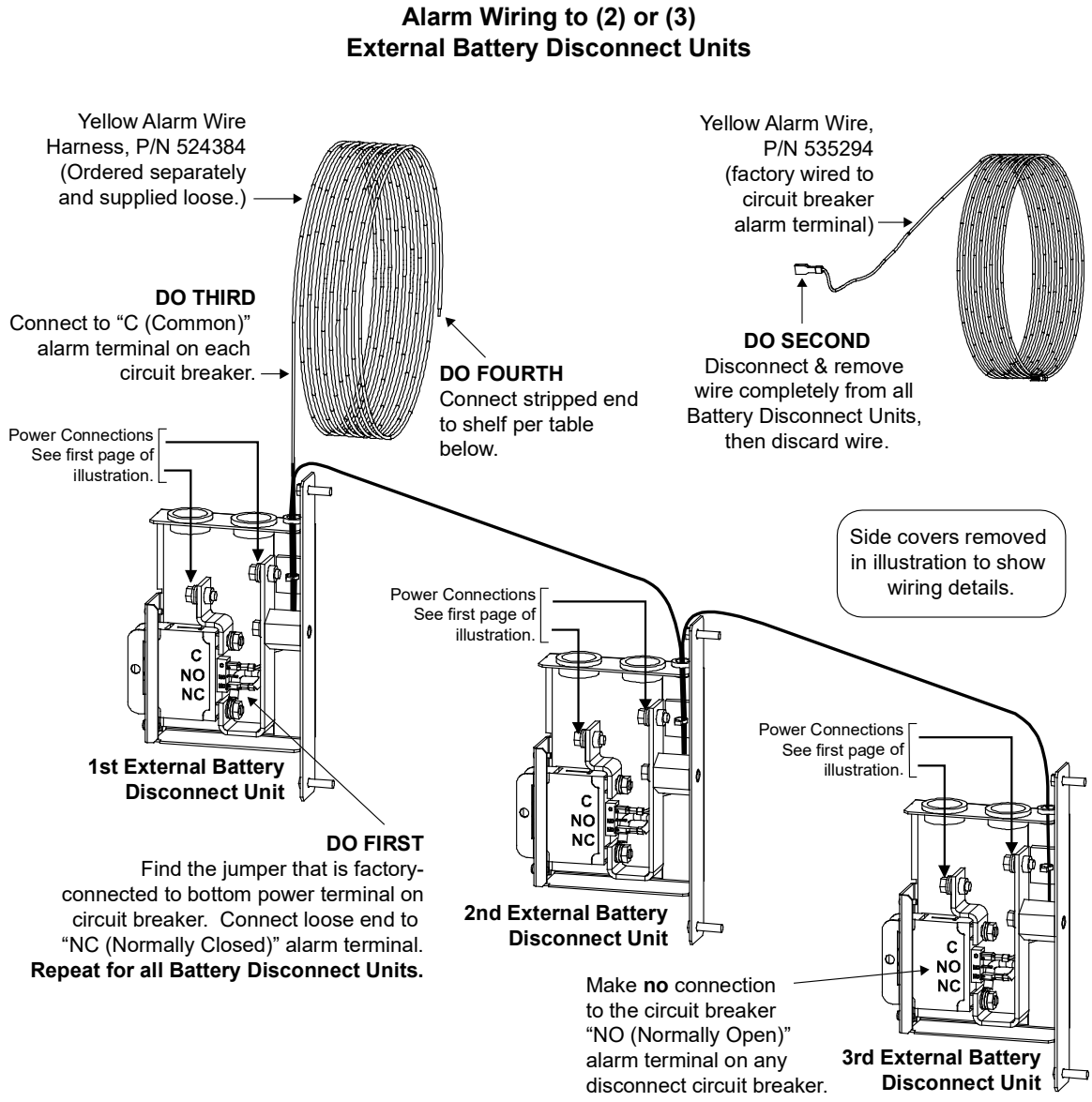
Figure 4.17 External Battery Disconnect Connections (cont'd on next page)



External Battery Disconnect Circuit Breaker Alarm Input:
A battery disconnect circuit breaker alarm is activated when the circuit breaker is in the OFF position, and provides -48VDC to Digital Input # 2.

BREAKER ALARM CONNECTION			
Shelf List	Alarm Cable on shelf		CONNECT YELLOW WIRE TO:
1 or 2	545495	NO YES	Must order Cable 545495 R-BK Lead of 545495. Splice and heat shrink tubing included with 545495
5 or 6	541311	NO YES	Pin 3 of J3 on customer interface BD (negative side of Digital Input # 2) O-R Lead of 541311. Splice and heat shrink tubing included with 5413 11

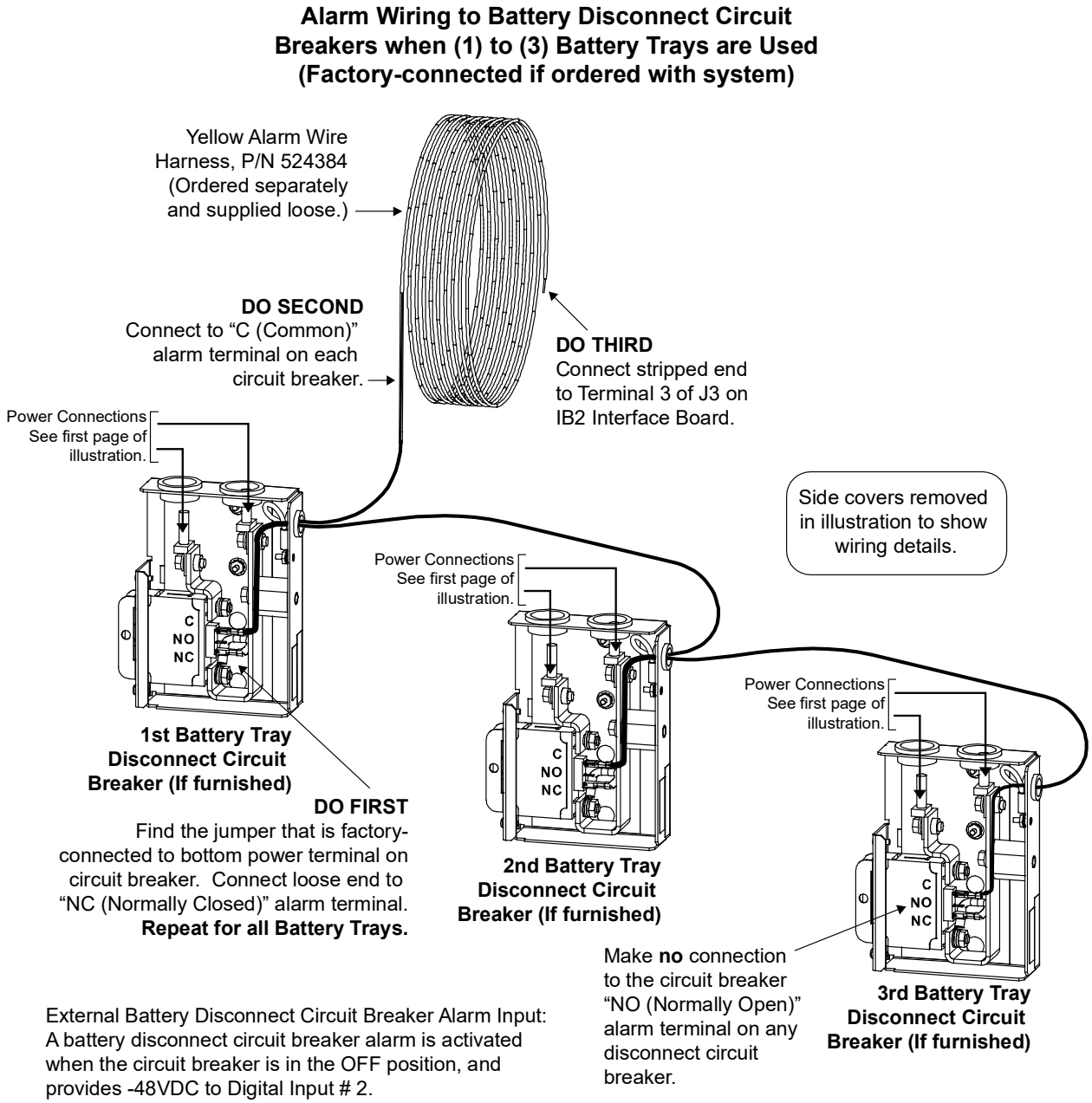
Figure 4.17 External Battery Disconnect Connections (cont'd from previous page, cont'd on next page)



External Battery Disconnect Circuit Breaker Alarm Input:
A battery disconnect circuit breaker alarm is activated when the circuit breaker is in the OFF position and provides -48VDC to Digital Input #2.

BREAKER ALARM CONNECTION			
Shelf List	Alarm Cable on shelf		CONNECT YELLOW WIRE TO:
1 or 2	545495	NO YES	Must order Cable 545495 R-BK Lead of 545495. Splice and heat shrink tubing included with 545495
5 or 6	541311	NO YES	Pin 3 of J3 on customer interface BD (negative side of Digital Input # 2) O-R Lead of 541311. Splice and heat shrink tubing included with 541311

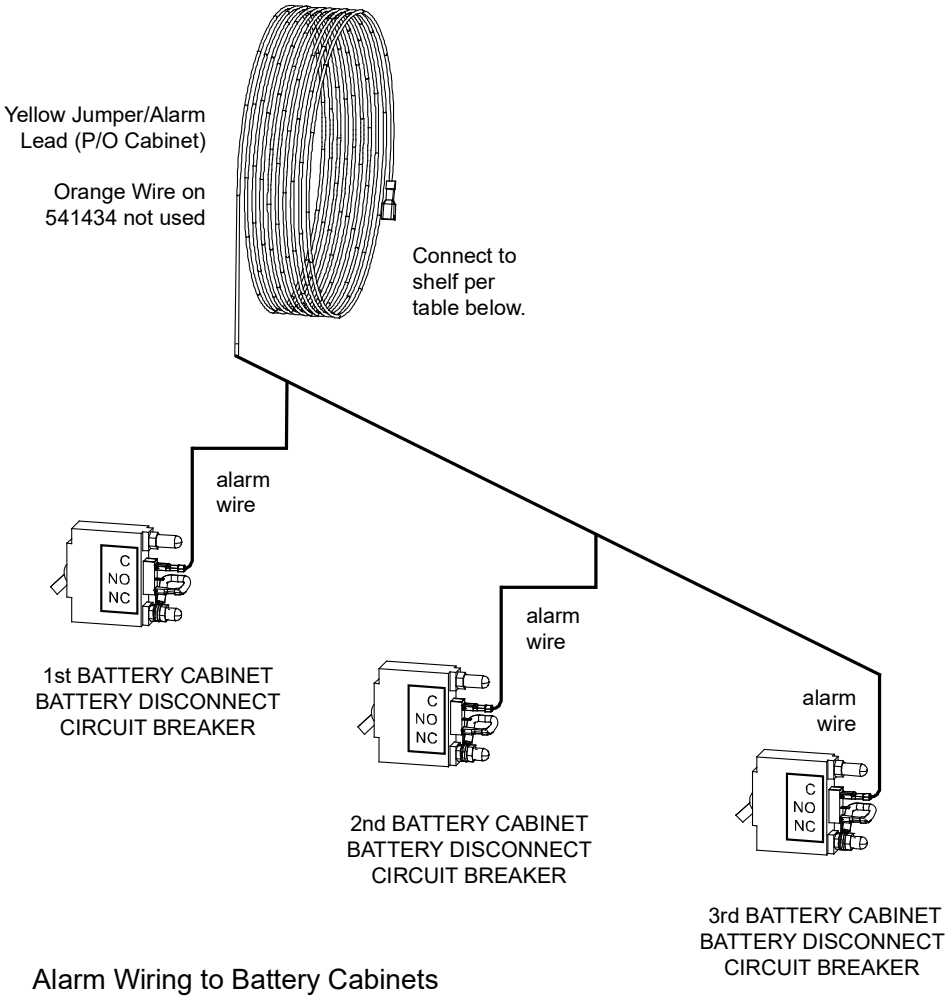
Figure 4.17 External Battery Disconnect Connections (cont'd from previous page, cont'd on next page)



External Battery Disconnect Circuit Breaker Alarm Input: A battery disconnect circuit breaker alarm is activated when the circuit breaker is in the OFF position, and provides -48VDC to Digital Input # 2.

BREAKER ALARM CONNECTION			
Shelf List	Alarm Cable on shelf		CONNECT YELLOW WIRE TO:
1 or 2	545495	NO YES	Must order Cable 545495 R-BK Lead of 545495. Splice and heat shrink tubing included with 545495
5 or 6	541311	NO YES	Pin 3 of J3 on customer interface BD (negative side of Digital Input # 2) O-R Lead of 541311. Splice and heat shrink tubing included with 541311

Figure 4.17 External Battery Disconnect Connections (cont'd from previous page)



Alarm Wiring to Battery Cabinets

Procedure

1. Remove quick connect terminal from YELLOW battery cabinet alarm lead.
2. Wire per table below.

External Battery Disconnect Circuit Breaker Alarm Input:
A battery disconnect circuit breaker alarm is activated when the circuit breaker is in the OFF position, and provides -48VDC to Digital Input # 2.

BREAKER ALARM CONNECTION			
Shelf List	Alarm Cable on shelf		CONNECT YELLOW WIRE TO:
1 or 2	545495	NO YES	Must order Cable 545495 R-BK Lead of 545495. Splice and heat shrink tubing included with 545495
5 or 6	541311	NO YES	Pin 3 of J3 on customer interface BD (negative side of Digital Input # 2) O-R Lead of 541311. Splice and heat shrink tubing included with 541311

4.11 Connecting to an Optional Battery Cabinet

NetSure™ 201BC Battery Cabinet, Part No. 541434

Refer to the instructions (Section 6023) supplied with the Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 545534

Refer to the instructions (Section 6033) supplied with this Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 545506

Refer to the instructions (Section 6036) supplied with this Battery Cabinet.

NetSure™ 211BC Battery Cabinet, Part No. 554631

Refer to the instructions (UM554631) supplied with this Battery Cabinet.

4.12 Installing the Rectifier Modules

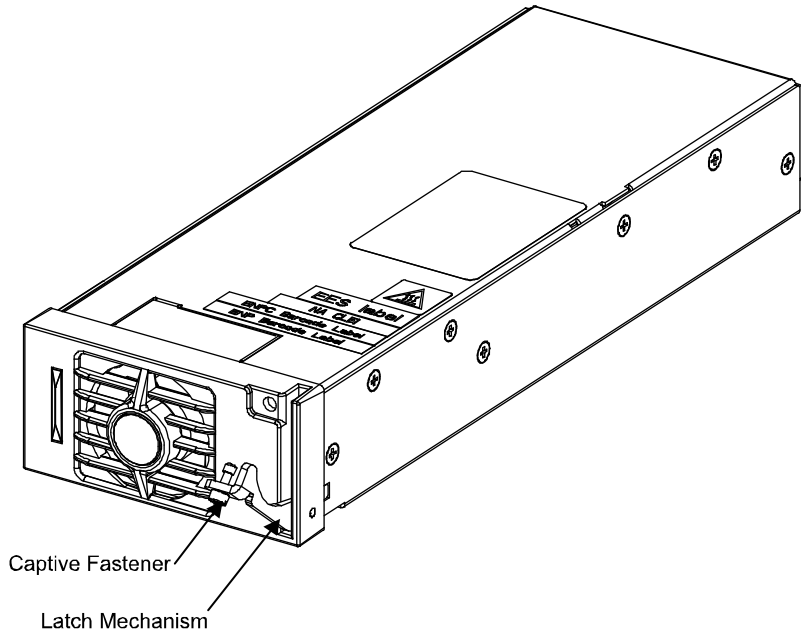
Rectifier Modules are hot swappable. They can be installed with the system operating.

Refer to Figure 4.18 as this procedure is performed.

Procedure

1. Place the Rectifier Module into an unoccupied mounting slot without sliding it in completely.
2. Loosen the captive fastener securing the top of the latch mechanism to the front of the Rectifier Module. Pull the top of the latch mechanism away from the Rectifier Module (this will retract the latch mechanism located on the underside of the Rectifier Module).
3. Push the Rectifier Module completely into the shelf. Push the top of the latch mechanism into the front panel of the Rectifier Module, and secure by tightening the captive fastener. This locks the Rectifier Module securely to the shelf.
4. Repeat the above steps for each Rectifier Module being installed in the system.
5. After the Rectifier Modules are physically installed in the mounting shelf(s), they are ready for operation immediately after power is supplied to them.

Figure 4.18 Latch Mechanism on the Rectifier Module



5 Initially Starting the System

5.1 Initially Starting, Configuring, and Checking System Operation when E/W NCU

5.1.1 Initial Startup Preparation

- Ensure that all blocks except the last one in the “Installation Acceptance Checklist” on page 1 have been checked.
- Refer to the separate NCU User Manual supplied with your Power System for complete Controller operating information.
- Refer to the Configuration Drawing (C-drawing) supplied with your Power System for the values of your system’s adjustable parameters.

5.1.2 Initially Starting the System

Procedure

1. Apply DC input power to the system by closing the external DC disconnect(s) or protective device(s) that supplies battery power to the system, if furnished.

   Close the system’s internal battery disconnect circuit breakers, if furnished.

2. Apply AC input power to the system by closing the external AC disconnects or protective devices that supplies power to the shelf(s).

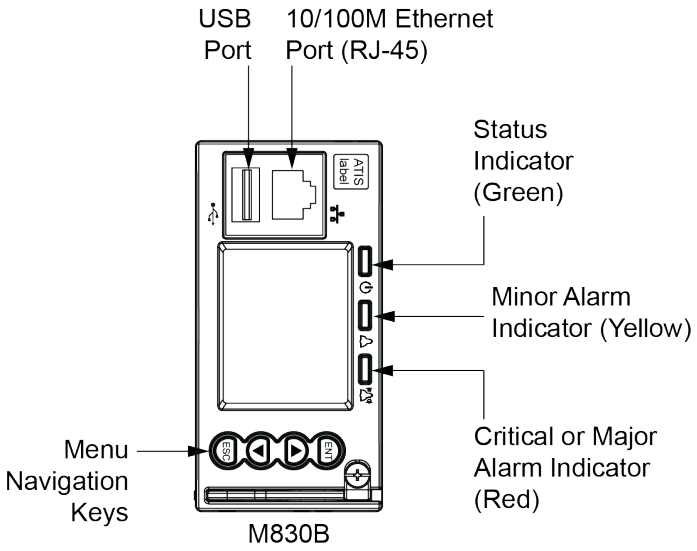
   Note that the shelf may require two (2) AC input branch circuits.

   The rectifiers start and supply power to the loads.

5.1.3 NCU Controller Initialization

Refer to Figure 5.1 for locations of the NCU local indicators and navigation keys.

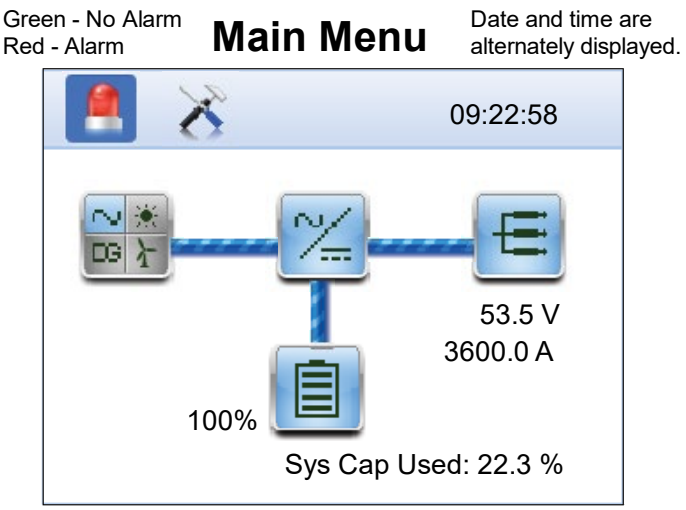
Figure 5.1 NCU Local Indicators and Navigation Keys



Procedure

NOTE! *The initialization routine takes several minutes. During that time various alarm indicators may illuminate on the NCU front panel and an audible alarm may sound. Disregard all alarms. An audible alarm can be silenced at any time by momentarily depressing the* ***ENT*** *key on the NCU Controller.*

1. After the NCU is powered on, the display shows the **"Vertiv Co."** screen. The controller is initializing.
2. When initialization is complete, the language screen appears. Press the up or down arrow key to select the desired language. Press the **ENT** key to confirm the selection.
3. The Main Menu displays.



Graphics	Menu Name	Description
	Alarm (Green - No Alarm) (Red - Alarm)	View active alarms and alarm history.
	Settings	Gain access to the NCU Controller's settings menus.
	Input Power	View AC, Solar, DG, and Wind related information.
	Module	View rectifier /converter related information.
	DC	View DC equipments related information.
	Battery	View battery related information.

Press the UP and DOWN keys to highlight the desired Menu graphic in the Main Menu.

Press the ENT key to enter the selected menu.

4. System information is displayed in multiple screens. Press the ESC key to view other system information. Press the down arrow key to view the next screen. Press the ESC key to return to the Main Menu.
5. From the Main Menu, press the UP and DOWN keys to highlight the desired Menu graphic in the Main Menu. Press the ENT key to enter the selected menu.

NOTE! *Repeatedly press the "ESC" key to return in reverse order level by level from any submenu until the Main Menu appears.*

6. Verify and set the NCU controller as required for your application. Refer to the separate NCU User Manual for procedures. Refer also to “NCU Start Wizard” on page 56.

NOTE! (List 5 and 6): *Any LVD is on LVD1.*

NOTE! *When setting total rectifier current limit, the set point to each unit is the total set point divided by the number of units. For example, if the system contains five rectifiers and the current limit is set to 150 amps then each rectifier has a current limit set point of 30 amps. If one or more rectifiers are removed or fail it will take several seconds for the individual set points to the remaining rectifiers to be reset. In the example given, if one rectifier is removed the current limit set point will drop to 120 amps (30 amps times four remaining rectifiers) until the controller can send updated set points to the remaining rectifiers. This takes a couple communication cycles (several seconds) after which each rectifier would have a new set point of 37.5 amps for a total of 150 amps. The total current limit of the rectifiers should not be set such that the loss of the redundant rectifiers will cause this temporary set point to drop below the actual maximum expected load. If batteries are used on the rectifier output, the batteries should support the load until the current limit set points can be re-established due to loss of a rectifier.*

5.1.4 NCU Start Wizard

For initial startup, you can perform the Start Wizard from the local keypad and display to enter basic programmable parameters in one session. Refer to the “Start Wizard” section in the NCU Instructions (UM1M830BNA).

5.1.5 Verifying the Configuration File

Your NCU was programmed with a configuration file that sets all adjustable parameters. The version number of the configuration file can be found on the configuration drawing (C-drawing) that is supplied with your power system documentation, and on a label located on the NCU. You can verify that the correct configuration file has been loaded into your NCU by performing the following procedure.

Procedure

1. With the Main Menu displayed, press **ESC**. A screen displays the NCU name, serial number, IP number, software version, hardware version, and configuration version number.
2. Press the **DOWN** key. A screen displays the NCU file system and MAC address.
3. Press **ESC** to return to the Main Menu.

Checking Basic System Settings

Navigate through the controller menus and submenus to check system settings. You can adjust any parameter as required. Note that these settings can also be checked (and changed if required) via the WEB Interface. Refer also to “NCU Start Wizard” on page 56.

NOTE! *Repeatedly press the “ESC” key to return in reverse order level by level from any submenu until the Main Menu appears.*

Procedure

1. **To Select a Sub-Menu:**
   Press the UP and DOWN keys to highlight the desired sub-menu. Press the ENT key to enter the selected sub-menu.
2. **To Select a User:**
   To select a User, use the UP and DOWN keys to move the cursor to the Select User field. Press ENT. Use the UP and DOWN keys to select a User previously programmed into the NCU. Press ENT to select the User. Note that only Users programmed into the NCU are shown. Users are programmed via the Web Interface. The default User is admin.

3. **To Enter a Password:**
   If a password screen opens, a password must be entered to allow the User to make adjustments. To enter a password, use the UP and DOWN keys to move the cursor to the Enter Password field. Press ENT. Use the UP and DOWN keys to choose a character. Press ENT to accept and move to the next character. Continue this process until all characters are entered. Press ENT again to accept the password. The default password is 640275.

4. **To Change a Parameter:**
   Press the UP and DOWN keys to move up and down the list of parameters. Press ENT to select the parameter. Press the UP and DOWN keys to change the parameter. Press ENT to make the change. Press ESC to cancel the change.

5.1.6 Checking System Status

Procedure

1. Observe the status of the indicators located on the Rectifier Modules and NCU. If the system is operating normally, the status of these is as shown in Table 5.1.

Table 5.1 Status and Alarm Indicators

Component	Indicator	Normal State
Rectifier Modules	Power (Green)	On
	Protection (Yellow)	Off
	Alarm (Red)	Off
NCU	Status (Green)	On
	Minor (Yellow)	Off
	Critical or Major Alarm (Red)	Off

5.1.7 Configuring the NCU Identification of Rectifiers and Assigning Which Input Feed is Connected to the Rectifiers

When rectifiers are all installed prior to applying power and starting the system, the order in which the NCU identifies the rectifiers is by serial number (lowest serial number is Rect 1, next lowest is Rect 2, etc.). If you prefer the NCU to identify the rectifiers by position in the system, perform the following procedure.

Upon power up, the NCU arbitrarily assigns Feed AC1, AC2, or AC3 to each rectifier. This assignment is used to display rectifier AC input feed voltage(s). The User may reassign the feed to each rectifier per your specific installation by following the procedure below.

Local Menu Navigation:
None.

Web Menu Navigation:
Refer to the NCU Instructions (UM1M830BNA) for detailed instructions.

5.1.8 NCU Alarm Relay Check

The following procedures can be used to verify operation of the external alarm relays in a Power System equipped with an NCU with the factory default configuration. Note that alarm relays on an NCU with a custom configuration may operate differently.

NOTE! *There are two methods to check alarm relays. The first is by actually causing an alarm. The second is by using the NCU alarm relay check function. The first method is used in the following procedures. Refer to the NCU User Instructions (UM1M830BNA) for instructions using the NCU alarm relay check function.*

Checking the AC Fail Alarm

Procedure

NOTE! *Battery must be connected during this procedure.*

1. Verify system is operating and no alarms are present.
2. Verify the NCU displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Open the external AC disconnect(s) or protective device(s) that supply power to all of the rectifier modules.
   a) **Requirement:** An audible alarm sounds. Alarm will be silenced in Requirement d.
   b) **Requirement:** On subject rectifier module(s), the "Protection" indicator goes from off to yellow. After approximately 30 seconds, the green "Power" and yellow "Protection" indicators go off.
   c) **Requirement:** NCU "Critical/Major" alarm indicator goes from off to red.
   d) **Requirement:** NCU displays **"Rect AC Fail"** alarm.

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists two critical alarms. **"Power System CAN Comm Fail Critical"** is displayed. Scroll down by pressing the down arrow key. **"Rect Mains Failure Critical"** is displayed.
   e) **Requirement:** External "AC Fail" (Relay 6) and "Critical" (Relay 1) alarms activate.
4. Return external AC disconnect(s) or protective device(s) to the ON position.
   a) **Requirement:** "Power" indicator on subject rectifier modules goes from off to green.

NOTE! *A "Rect Group All Rect No Response" alarm may activate briefly.*

   b) **Requirement**: NCU "Critical/Major" alarm indicator goes from red to off.
   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"No Alarm"**.
   d) **Requirement**: All external alarms deactivate.

Checking the Rectifier Alarm

Procedure

1. Verify system is operating and no alarms are present.
2. Verify the NCU displays the Main screen. If not, press ESC repeatedly to return to the Main screen.

3. Pull one Rectifier Module half way out of the shelf. To do this, first loosen the captive fastener securing the top of the latch mechanism to the front of the Rectifier Module. Pull the top of the latch mechanism away from the Rectifier Module (this will retract the latch mechanism located on the underside of the Rectifier Module). Refer to Figure 4.18 for latch mechanism illustration.

   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement c.

   b) **Requirement**: NCU "Critical/Major" alarm indicator goes from off to red.

   c) **Requirement**: NCU displays "Alarm".

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The "Active Alarm" screen lists one major alarm. **"Rect (###) Comm Fail Major"** is displayed.

   d) **Requirement**: External "Rectifier" (Relay 8) and "Major" (Relay 2) alarms activate.

NOTE! *If the system is equipped with only one rectifier, skip step 4.*

4. Pull a second Rectifier Module half way out of the shelf, as described in Step 3.

   a) **Requirement**: An audible alarm sounds. The alarm will cancel in Requirement c.

   b) **Requirement**: NCU "Critical/Major" alarm indicator stays red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays "Alarm".

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists one critical and two major alarms. **"Rect Group Multi-Rect Fail Critical"** is displayed. Use arrow keys to scroll through the list of alarms. **"Rect ### Comm Fail Major"** is displayed for each removed rectifier.

   d) **Requirement**: External "Rectifier" (Relay 8) and "Major" (Relay 2) alarms remain in alarm state and "Critical" (Relay 1) alarm activates.

5. Reinstall the rectifier module(s). Refer to Installing the Rectifier Modules at the beginning of this section.

   a) **Requirement**: "Power" indicator on subject rectifier(s) goes from off to green.

   b) **Requirement**: NCU "Critical/Major" alarm indicator goes from red to off.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"No Alarm"**.

   d) **Requirement**: All external alarms deactivate.

Checking System Over Voltage Alarm 1 and Over Voltage Alarm 2

1. Verify system is operating and no alarms are present.
2. Verify the NCU displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Record the system voltage displayed on the NCU Main screen.
4. Navigate to the Settings Menu.
5. With the Settings menu screen displayed, navigate to **"Over Voltage 1"**. Main Menu / Settings Icon / Other Settings / Over Voltage 1. Record the displayed voltage setpoint.

6. Press the **Enter** (ENT) key; then use the " ▲ " or " ▼ " keys to adjust the "Over Voltage 1" value to two volts below the system voltage recorded in step 3. Press **ENT**.

   a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.

   b) **Requirement**: NCU "Critical/Major" alarm indicator goes from off to red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"Alarm"**.

   To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists one critical alarm. **"Power System Over Voltage 1 Critical"** is displayed.

   d) **Requirement:** External "DC Over Voltage 1" (Relay 3) and "Critical" (Relay 1) alarms activate.

7. Without readjusting the "Over Voltage 1" setpoint, navigate to "Over Voltage 2". Main Menu / Settings Icon / Other Settings / Over Voltage 2. Record the displayed voltage setpoint.

8. Press the Enter (ENT) key; then use the " ▲ " or " ▼ " keys to adjust the "Over Voltage 2" value to one volt below the system voltage recorded in step 3. Press ENT.

   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement d.

   b) **Requirement**: NCU "Critical/Major" alarm indicator stays red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"Alarm"**.

   To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists two critical alarms. **"Power System Over Voltage 2 Critical" i**s displayed. Use arrow keys to scroll through the list of alarms. **"Power System Over Voltage 1 Critical"** is displayed.

   d) **Requirement**: External "DC Over Voltage 1" (Relay 3) alarm and "Critical" (Relay 1) alarm remain active.

9. Navigate to "Over Voltage 2". Main Menu / Settings Icon / Other Settings / Over Voltage 2.

10. Press ENT; then use the " ▲ " or " ▼ " keys to adjust the "Over Voltage 2" setting to the value recorded in step 7. Press ENT.

NOTE! *Over Voltage 2 alarm will retire. The audible alarm will be silenced in the next step.*

11. Use the " ▲ " or " ▼ " keys to scroll up to **"Over Voltage 1**".

12. Press ENT; then use the " ▲ " or " ▼ " keys to adjust the "Over Voltage 1" setting to the value recorded in step 5. Press ENT.

    a) **Requirement**: NCU "Critical/Major" alarm indicator goes from red to off.

    b) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"No Alarm"**.

    c) **Requirement**: All external alarms deactivate.

Checking System Under Voltage Alarm 1 and Under Voltage Alarm 2

1. Verify system is operating and no alarms are present.

2. Verify the NCU displays the Main screen. If not, press ESC repeatedly to return to the Main screen.

3. Record the system voltage displayed on the NCU Main screen.

4. Navigate to the Settings Menu.

5. With the Settings Menu screen displayed, navigate to **“Under Voltage 1”**. Main Menu / Settings Icon / Other Settings / Under Voltage 1. Record the displayed voltage setpoint.

6. Press the **Ente**r (ENT) key; then use the “ ▲ ” or “ ▼ ” keys to adjust the “Under Voltage 1” value to two volts above the system voltage recorded in step 3. Press **ENT**.

   a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.

   b) **Requirement**: NCU “Critical/Major” alarm indicator goes from off to red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays “Alarm”.

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists one critical alarm. **“Power System Under Voltage 1 Critical”** is displayed.

   d) **Requirement**: External “DC Under Voltage 1” (Relay 4) and “Critical” (Relay 1) alarms activate.

7. Without readjusting the “Under Voltage 1” setpoint, navigate to ***“Under Voltage 2”***. Main Menu / Settings Icon / Other Settings / Under Voltage 2. Record the displayed voltage setpoint.

8. Press the Enter (ENT) key; then use the “ ▲ ” or “ ▼ ” keys to adjust the “Under Voltage 2” value to one volt above the system voltage recorded in step 3. Press ENT.

   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement c.

   b) **Requirement**: NCU “Critical/Major” alarm indicator stays red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **“Alarm”**.

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists two critical alarms. **“Power System Under Voltage 2 Critical”** is displayed. Use arrow keys to scroll through the list of alarms. **“Power System Under Voltage 1 Critical”** is displayed.

   d) **Requirement**: External “DC Under Voltage 2” (Relay 5) alarm activates, “DC Under Voltage 1” (Relay 4) alarm resets, and “Critical” (Relay 1) alarm remains active.

9. Navigate to **“Under Voltage 2”**.

10. Press ENT; then use the “ ▲ ” or “ ▼ ” keys to adjust the “Under Voltage 2” setting to the value recorded in step 7. Press ENT.

NOTE! *Low Voltage 2 alarm will retire. The audible alarm will be silenced in the next step.*

11. Use the “ ▲ ” or “ ▼ ” keys to scroll up to **“Under Voltage 1”**.

12. Press ENT; then use the “ ” or “ ” keys to adjust the “Under Voltage 1” setting to the value recorded in step 5. Press ENT.

    a) **Requirement**: NCU “Critical/Major” alarm indicator goes from red to off.

    b) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **“No Alarm”**.

    c) **Requirement**: All external alarms deactivate.

Checking Circuit Breaker/Fuse Alarm

NOTE! *For List 1 and 2 shelves only (1RU high), an open fuse will not activate the fuse/circuit breaker alarm unless a load is present on the load terminals. For* **all** *shelves equipped with battery disconnect circuit breakers, an open battery disconnect circuit breaker will not activate the fuse/circuit breaker alarm unless a battery (or temporary test load) is connected to the system battery terminals.*

1. Verify system is operating and no alarms are present.
2. Verify the NCU displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Open the front door of the Distribution Unit at the right-hand side of the shelf.

NOTE! *The following procedure is to be used only with circuit breakers that provide an alarm indication when manually placed to the OFF (open) position (black handle). Electrical trip alarm circuit breakers (white handle) cannot be easily tested in the field.*

4. Do one of the following: (1) Remove a good fuse or a dummy fuse from a GMT fuse position, and replace it with a blown fuse, or (2) Place the handle (if black) of a load circuit breaker in the OFF (open) position.
   a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.
   b) **Requirement**: NCU "Critical/Major" alarm indicator goes from off to red.
   c) **Requirement**: NCU displays **"Alarm"**.

      To see the specific alarm(s), navigate to the Alarm Menu and press **ENT**. The Active Alarm screen lists one critical alarm. **"Power System Load Fuse Brkr Critical"** is displayed.
   d) **Requirement**: External "Fuse/Circuit Breaker Alarm" (Relay 7) and "Critical" (Relay 1) alarms activate.
5. Do one of the following: (1) Replace the blown GMT fuse with a known good fuse (or a dummy fuse), or (2) place the handle of the circuit breaker in the ON (closed) position.
   a) **Requirement**: NCU "Critical/Major" alarm indicator goes from red to off.
   b) **Requirement**: Press ESC repeatedly to return to the Main screen. NCU displays **"No Alarm"**.
   c) **Requirement**: All external alarms deactivate.

5.1.9 Final Steps

1. If any NCU Controller configuration settings were changed, refer to the NCU User Instructions (UM1M820BNA) and save a copy of the configuration file. This file can be used to restore the NCU Controller settings, if required, at a later date.
2. Verify the Distribution Unit door is closed and secured.
3. Verify all Rectifier Modules and the Controller are fully seated, latched, and the latch handle screws secured.
4. Verify there are no external alarms, and the local indicators are as shown in Table 5.1.

5.2 Initially Starting, Configuring, and Checking System Operation when e/w ACU+

5.2.1 Initial Startup Preparation

- Ensure that all blocks except the last one in the “Installation Acceptance Checklist” on page 1 have been checked.
- Refer to the separate ACU+ User Manual supplied with your Power System for complete Controller operating information.
- Refer to the Configuration Drawing (C-drawing) supplied with your Power System for settings of adjustable parameters.

5.2.2 Initially Starting the System

Procedure

1. Apply DC input power to the system by closing the external DC disconnect(s) or protective device(s) that supplies battery power to the system, if furnished.

   Close the system’s internal battery disconnect circuit breakers, if furnished.

2. Apply AC input power to the system by closing the external AC disconnects or protective devices that supplies power to the shelf(s).

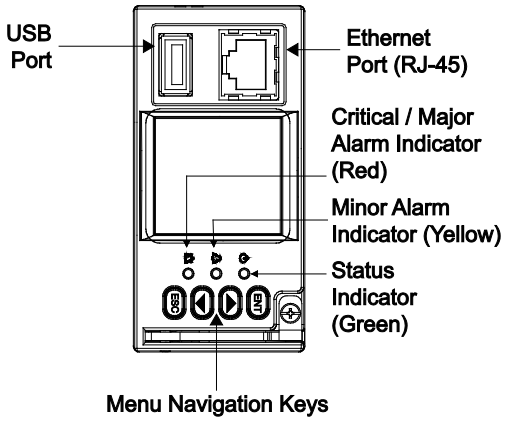
   Note that the shelf requires two (2) AC input branch circuits.

   The rectifiers start and supply power to the loads.

5.2.3 ACU+ Initialization

Refer to Figure 5.2 for locations of the ACU+ local indicators and navigation keys.

Figure 5.2 ACU+ Local Indicators and Navigation Keys



Procedure

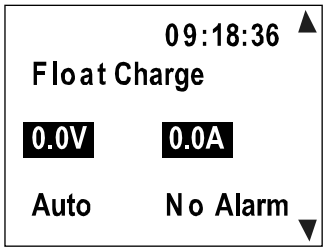
NOTE! *The initialization routine takes several minutes. During that time various alarm indicators may illuminate on the ACU+ front panel and an audible alarm may sound. Disregard all alarms. An audible alarm can be silenced at any time by momentarily depressing the ENT key on the ACU+.*

1. After the ACU+ is powered on, the display alternates between the logo screen and a screen displaying “Advanced Control Unit Plus Version ***** Starting….

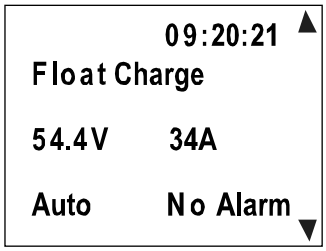
2. Next, the language screen appears.

Press the UP or DOWN key to select the desired language. Press the ENT key to confirm the selection. If no key is pressed within 10 seconds, the ACU+ selects the displayed language automatically.

3. As initialization continues, the Main screen is displayed, but with zero volts. Initialization is not complete.

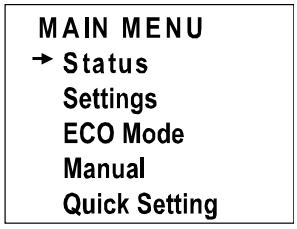


4. When initialization is complete, the Main screen displays voltage and current normally, and no alarms are active.



5. System information is displayed in multiple screens. Repetitively press the UP or DOWN key to view other system information screens one by one.

6. From the Main screen, press ENT to go to the “Main Menu” screen.



7. From the Main Menu, select a submenu by repetitively pressing the UP or DOWN key on the screen. The selected submenu will be indicated by the cursor. Press ENT to open the submenu.

NOTE! *Repeatedly press the “ESC” key to return in reverse order level by level from any submenu until the Main screen appears.*

8. Verify and set the ACU+ controller as required for your application. Refer to the separate ACU+ User Manual for procedures.

NOTE! *Any LVD is on LVD1.*

5.2.4 Verifying the Configuration File

Your ACU+ was programmed with a configuration file that sets all adjustable parameters. The version number of the configuration file can be found on the Configuration Drawing (C-drawing) that is supplied with your Power System documentation, and on a label located on the ACU+. You can verify that the correct configuration file has been loaded into your ACU+ by performing the following procedure.

Procedure

NOTE! *When viewing any of the following screens, if a key is not depressed within approximately 10 seconds, the ACU+ will automatically return to the Main screen.*

1. With the Main screen displayed, press ESC. A screen displays the serial number and software version.
2. Press ENT. A screen displays the hardware version and MAC address.
3. Press ENT. A screen displays the configuration version number.
4. Press ESC, or wait approximately 10 seconds, to return to the Main screen.

5.2.5 Checking Basic System Settings

Navigate through the controller menus and submenus to check system settings. You can adjust any parameter as required. Note that these settings can also be checked (and changed if required) via the WEB Interface.

NOTE! *Repeatedly press the "ESC" key to return in reverse order level by level from any submenu until the Main screen appears.*

Procedure

1. **To Select a Sub-Menu:**
   Press the UP or DOWN arrow keys to move the cursor up and down the list of sub-menus in the menu screen (selects the sub-menu), then press ENT to enter the selected sub-menu.
2. **To Select a User:**
   To select a User, use the UP or DOWN arrow keys to move the cursor to the Select User field. Press ENT. Use the UP and DOWN keys to select a User previously programmed into the ACU+. Press ENT to select the User. Note that only Users programmed into the ACU+ are shown. Users are programmed via the Web Interface. The default User is admin.
3. **To Enter a Password:**
   If a password screen opens, a password must be entered to allow the User to make adjustments. To enter a password, use the UP and DOWN keys to move the cursor to the Enter Password field. Press ENT. Use the UP and DOWN keys to choose a character. Press ENT to accept and move to the next character. Continue this process until all characters are entered. Press ENT again to accept the password. The default password is 1.
4. **To Change a Parameter:**
   Press the UP or DOWN arrow keys to move the cursor up and down the list of parameters in the menu screen (selects the parameter to change), then press ENT to change the selected parameter. The parameter field highlights. Press the up or down arrow keys to change the parameter value. Press ENT to confirm the change.

5.2.6 Checking System Status

Procedure

1. Observe the status of the indicators located on the Rectifier Modules and ACU+. If the system is operating normally, the status of these is as shown in Table 5.2.

Table 5.2 Status and Alarm Indicators

Component	Indicator	Normal State
Rectifier Modules	Power (Green)	On
	Protection (Yellow)	Off
	Alarm (Red)	Off
ACU+	Status (Green)	On
	Minor (Yellow)	Off
	Critical or Major Alarm (Red)	Off

5.2.7 Configuring the ACU+ Identification of Rectifiers and Assigning Which Input Phase Is Connected to Each Rectifier

When rectifiers are all installed prior to applying power and starting the system, the order in which the ACU+ identifies the rectifiers is by serial number (lowest serial number is Rect 1, next lowest is Rect 2, etc.). If you prefer the ACU+ to identify the rectifiers by position in the system, perform the following procedure.

Upon power up, the ACU+ arbitrarily assigns Phase A, B, or C to each rectifier. This assignment is used to display rectifier AC input phase voltage(s). The User may reassign the phase to each rectifier per your specific installation by following the procedure below. (Note: This power system is single phase only.)

Procedure

1. With the Main screen displayed, press ENT to go to the Main Menu. Navigate to and select “Settings” (ENT).
2. If a password screen opens, a password must be entered to allow the User to make adjustments. If a password was previously entered and has not yet timed out, skip this step and proceed to step 3). Otherwise, to enter a password, with the cursor at the User Name field (default is “Admin”), press the down arrow key to move cursor down to the password line. Press ENT. “0” is highlighted. Press the up arrow key once to change the “0” to”1” (default password is “1”), then press ENT twice. (***Note:*** *If you have been assigned a unique User Name and password, follow this procedure to enter these.*)
3. With the Settings menu screen displayed, navigate to and select “Rectifier” (ENT).
4. Navigate to “Rect #” (# is used here to represent the rectifier identification number). Press ENT. The rectifier # menu screen is displayed, and the green LED on one rectifier starts flashing. This is the rectifier currently identified by the ACU+ as rectifier #. (If this is not the rectifier you want, press ESC to return to rectifier menu screen and select a different rectifier.)
5. If you wish to change the Rectifier IDs, navigate to and select “Rectifier ID”. Press ENT. Use the up or down keys to change the ACU+ identification number for the flashing rectifier. Press ENT.
6. If you wish to change the Rectifier Phase Assignment, navigate to and select “Rect Phase”. Press ENT. Use the Up or Down keys to change the phase connected to the flashing rectifier. Press ENT.

7. Press ESC to return to rectifier menu screen.
8. Navigate to and select the next rectifier.
9. Repeat steps 4) through 8) for each of the remaining rectifiers in the system.
10. When you have finished selecting identification numbers for all rectifiers, repeatedly press ESC to return to the Main Menu.
11. Navigate to and select “Manual” (ENT) / “Rectifier” (ENT) / “All Rect Ctrl” (ENT).
12. Navigate to “Confirm ID/PH”. Press ENT. “Yes” highlights.
13. Press ENT to select the operation. Press ENT again to confirm.

NOTE! *Check you numbering to be sure it is correct. If there where conflicts in your numbering, rectifiers with conflicts will be assigned the next available sequential number.*

14. Return to the Main screen by repeatedly pressing ESC (escape).

5.2.8 ACU+ Alarm Relay Check

The following procedures can be used to verify operation of the external alarm relays in a Power System equipped with an ACU+ with the factory default configuration. Note that alarm relays on an ACU+ with a custom configuration may operate differently.

NOTE! *There are two methods to check alarm relays. The first is by actually causing an alarm. The second is by using the ACU+ alarm relay check function. The first method is used in the following procedures. Refer to the ACU+ User Instructions (UM1M820BNA) for instructions using the ACU+ alarm relay check function.*

Checking the AC Fail Alarm

Procedure

NOTE! *Battery must be connected during this procedure.*

1. Verify system is operating and no alarms are present.
2. Verify the ACU+ displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Open the external AC disconnect(s) or protective device(s) that supply power to all of the rectifier modules.
   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement d.
   b) **Requirement**: On subject rectifier module(s), the “Protection” indicator goes from off to yellow. After approximately 30 seconds, the green “Power” and yellow “Protection” indicators go off.
   c) **Requirement**: ACU+ “Critical/Major” alarm indicator goes from off to red.
   d) **Requirement**: ACU+ displays “Rect AC Fail” alarm.

      To see the specific alarm(s), press ENT to display the Main Menu. Navigate as follows: “Status” (ENT), “Active Alarm” (ENT). The Active Alarm screen lists two critical alarms. Press ENT. “Power System CAN Comm Fail Critical” is displayed. Scroll down by pressing the left (down) arrow key. “Rect Mains Failure Critical” is displayed.
   e) **Requirement**: External “AC Fail” (Relay 6) and “Critical” (Relay 1) alarms activate.

4. Return external AC disconnect(s) or protective device(s) to the ON position.

   a) **Requirement**: "Power" indicator on subject rectifier modules goes from off to green.

NOTE! *A "Rect Group All Rect No Response" alarm may activate briefly.*

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from red to off.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "No Alm".

   d) **Requirement**: All external alarms deactivate.

Checking Rectifier Alarm

Procedure

1. Verify system is operating and no alarms are present.
2. Verify the ACU+ displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Pull one Rectifier Module half way out of the shelf. To do this, first loosen the captive fastener securing the top of the latch mechanism to the front of the Rectifier Module. Pull the top of the latch mechanism away from the Rectifier Module (this will retract the latch mechanism located on the underside of the Rectifier Module). Refer to Figure 4.18 for latch mechanism illustration.

   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement c.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from off to red.

   c) **Requirement**: ACU+ displays "Alarm".

   To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The "Active Alarm" screen lists one major alarm. Press ENT. "Rect (###) Comm Fail Major" is displayed.

   d) **Requirement**: External "Rectifier" (Relay 8) and "Major" (Relay 2) alarms activate.

NOTE! *If the system is equipped with only one rectifier, skip step 4.*

4. Pull a second Rectifier Module half way out of the shelf, as described in Step 3.

   a) **Requirement**: An audible alarm sounds. The alarm will cancel in Requirement c.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator stays red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "Alarm".

   To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists one critical and two major alarms. Press ENT. Rect Group Multi-Rect Fail Critical" is displayed. Use arrow keys to scroll through the list of alarms. "Rect ### Comm Fail Major" is displayed for each removed rectifier.

   d) **Requirement:** External "Rectifier" (Relay 8) and "Major" (Relay 2) alarms remain in alarm state and "Critical" (Relay 1) alarm activates.

5. Reinstall the rectifier module(s). Refer to Installing the Rectifier Modules at the beginning of this section.

   a) **Requirement**: "Power" indicator on subject rectifier(s) goes from off to green.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from red to off.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "No Alm".

   d) **Requirement**: All external alarms deactivate.

Checking System Over Voltage Alarm 1 and Over Voltage Alarm 2

NOTE! *Depending on your system settings, you may get a conflicting set point message as you attempt to change the alarm set points in the below procedure. See "Adjustment Range Restrictions" under "Local Display Menus" in the ACU+ Controller User Manual (UM1M820BNA) for details.*

Procedure

1. Verify system is operating and no alarms are present.
2. Verify the ACU+ displays the Main screen. If not, press ESC repeatedly to return to the Main screen.
3. Record the system voltage displayed on the ACU+ Main screen.
4. Press ENT to go to the Main Menu. Select "Settings" (ENT).
5. If a password screen opens, a password must be entered to allow user to make adjustments. If the password was previously entered and has not yet timed out, skip this step and proceed to step 6. Otherwise, to enter the password, with the cursor at the user name (default is "Admin"), press the " " key to move cursor down to the password line. Press ENT. "0" is displayed. Press the " " key once to change the "0" to"1" (default password is "1"); then press ENT twice. (***Note:*** *If you have been assigned a unique user name and password, follow this procedure to enter your personal information.*)
6. With the Settings menu screen displayed, navigate to "Power System" (ENT) / "General" (ENT) / "Over Voltage 1". Record the displayed voltage setpoint.
7. Press the Enter (ENT) key; then use the UP or DOWN keys to adjust the "Over Voltage 1" value below the system voltage recorded in step 3. Press ENT.

   a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from off to red.

   c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "Alarm".

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists one critical alarm. Press ENT. "Power System Over Voltage 1 Critical" is displayed.

   d) **Requirement**: External "DC Over Voltage 1" (Relay 3) and "Critical" (Relay 1) alarms activate.

8. Without readjusting the "Over Voltage 1" setpoint, press the ESC key repeatedly to return to the Main Menu. Then navigate as follows: Settings (ENT) / "Power System" (ENT) / "General" (ENT) / Over Voltage 2. Record the displayed voltage setpoint.
9. Press the Enter (ENT) key; then use the UP or DOWN keys to adjust the "Over Voltage 2" value below the system voltage recorded in step 3. Press ENT.

   a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement d.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator stays red.

c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "Alarm".

To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists two critical alarms. Press ENT. "Power System Over Voltage 2 Critical" is displayed. Use arrow keys to scroll through the list of alarms. "Power System Over Voltage 1 Critical" is displayed.

d) **Requirement**: External "DC Over Voltage 1" (Relay 3) alarm and "Critical" (Relay 1) alarm remain active.

10. Press ESC repeatedly to return to the Main Menu. Navigate to "Settings" (ENT) / ""Power System" (ENT) / "General" (ENT) / "Over Voltage 2".

11. Press ENT; then use the UP or DOWN keys to adjust the "Over Voltage 2" setting to the value recorded in step 8. Press ENT.

NOTE! *Over Voltage 2 alarm will retire. The audible alarm will be silenced in the next step.*

12. Use the UP or DOWN keys to scroll up to "Over Voltage 1".

13. Press ENT; then use the UP or DOWN keys to adjust the "Over Voltage 1" setting to the value recorded in step 6. Press ENT.

a) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from red to off.

b) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "No Alm".

c) **Requirement**: All external alarms deactivate.

Checking System Under Voltage Alarm 1 and Under Voltage Alarm 2

NOTE! *Depending on your system settings, you may get a conflicting set point message as you attempt to change the alarm set points in the below procedure. See "Adjustment Range Restrictions" under "Local Display Menus" in the ACU+ Controller User Manual (UM1M820BNA) for details.*

Procedure

1. Verify system is operating and no alarms are present.

2. Verify the ACU+ displays the Main screen. If not, press ESC repeatedly to return to the Main screen.

3. Record the system voltage displayed on the ACU+ Main screen.

4. Press ENT to go to the Main Menu. Select "Settings" (ENT).

5. If a password screen opens, a password must be entered to allow user to make adjustments. If the password was previously entered and has not yet timed out, skip this step and proceed to step 6. Otherwise, to enter the password, with the cursor at the user name (default is "Admin"), press the DOWN key to move cursor down to the password line. Press ENT. "0" is displayed. Press the UP key once to change the "0" to"1" (default password is "1"); then press ENT twice. (***Note:*** *If you have been assigned a unique user name and password, follow this procedure to enter your personal information.*)

6. With the Settings menu screen displayed, navigate to "Power System" (ENT) / "General" (ENT) / "Under Voltage 1". Record the displayed voltage setpoint.

7. Press the Enter (ENT) key; then use the UP or DOWN keys to adjust the "Under Voltage 1" value above the system voltage recorded in step 3. Press ENT.

a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.

b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from off to red.

c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "Alarm".

To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists one critical alarm. Press ENT. "Power System Under Voltage 1 Critical" is displayed.

d) **Requirement**: External "DC Under Voltage 1" (Relay 4) and "Critical" (Relay 1) alarms activate.

8. Without readjusting the "Under Voltage 1" setpoint, press the ESC key repeatedly to return to the Main Menu. Then navigate as follows: Settings (ENT) / "Power System" (ENT) / "General" (ENT) / Under Voltage 2. Record the displayed voltage setpoint.

9. Press the Enter (ENT) key; then use the UP or DOWN keys to adjust the "Under Voltage 2" value above the system voltage recorded in step 3. Press ENT.

a) **Requirement**: An audible alarm sounds. Alarm will be silenced in Requirement c.

b) **Requirement**: ACU+ "Critical/Major" alarm indicator stays red.

c) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "Alarm".

To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists two critical alarms. Press ENT. "Power System Under Voltage 2 Critical" is displayed. Use arrow keys to scroll through the list of alarms. "Power System Under Voltage 1 Critical" is displayed.

d) **Requirement**: External "DC Under Voltage 2" (Relay 5) alarm activates, "DC Under Voltage 1" (Relay 4) alarm resets, and "Critical" (Relay 1) alarm remains active.

10. Press ESC repeatedly to return to the Main Menu. Navigate to "Settings" (ENT) / ""Power System" (ENT) / "General" (ENT) / "Under Voltage 2".

11. Press ENT; then use the UP or DOWN keys to adjust the "Under Voltage 2" setting to the value recorded in step 8. Press ENT.

NOTE! *Low Voltage 2 alarm will retire. The audible alarm will be silenced in the next step.*

12. Use the UP or DOWN keys to scroll up to "Under Voltage 1".

13. Press ENT; then use the UP or DOWN keys to adjust the "Under Voltage 1" setting to the value recorded in step 6. Press ENT.

a) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from red to off.

b) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "No Alm".

c) **Requirement**: All external alarms deactivate.

Checking Circuit Breaker/Fuse Alarm

NOTE! *For all shelves equipped with battery disconnect circuit breakers, an open battery disconnect circuit breaker will not activate the fuse/circuit breaker alarm unless a battery (or a temporary test load) is connected to the system battery terminals.*

Procedure

1. Verify system is operating and no alarms are present.

2. Verify the ACU+ displays the Main screen. If not, press ESC repeatedly to return to the Main screen.

3. Open the front door of the Distribution Unit at the right-hand side of the shelf.

NOTE! *The following procedure is to be used only with circuit breakers that provide an alarm indication when manually placed to the OFF (open) position (black handle). Electrical trip alarm circuit breakers (white handle) cannot be easily tested in the field.*

4. Do one of the following: (1) Remove a good fuse or a dummy fuse from a GMT fuse position, and replace it with a blown fuse, or (2) Place the handle (if black) of a load circuit breaker in the OFF (open) position.

   a) **Requirement**: An audible alarm sounds. The alarm will be silenced in Requirement c.

   b) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from off to red.

   c) **Requirement**: ACU+ displays "Alarm".

5. To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT). The Active Alarm screen lists one critical alarm. Press ENT. "Power System Load Fuse Brkr Critical" is displayed.

   a) **Requirement**: External "Fuse/Circuit Breaker Alarm" (Relay 7) and "Critical" (Relay 1) alarms activate.

6. Do one of the following: (1) Replace the blown GMT fuse with a known good fuse (or a dummy fuse), or (2) place the handle of the circuit breaker in the ON (closed) position.

   a) **Requirement**: ACU+ "Critical/Major" alarm indicator goes from red to off.

   b) **Requirement**: Press ESC repeatedly to return to the Main screen. ACU+ displays "No Alm".

   c) **Requirement**: All external alarms deactivate.

5.2.9 Final Steps

1. If any ACU+ Controller configuration settings were changed, refer to the ACU+ User Instructions (UM1M820BNA) and save a copy of the configuration file. This file can be used to restore the ACU+ Controller settings, if required, at a later date.
2. Verify the Distribution Unit door is closed and secured.
3. Verify all Rectifier Modules and the Controller are fully seated, latched, and the latch handle screws secured.
4. Verify there are no external alarms, and the local indicators are as shown in Table 5.2.

5.3 Initially Starting, Configuring, and Checking System Operation when e/w SCU+

5.3.1 Initial Startup Preparation

- Ensure that all blocks except the last one in the “Installation Acceptance Checklist” on page 1 have been checked.
- Refer to the separate SCU+ User Manual supplied with your Power System for complete Controller operating information.
- Refer to the Configuration Drawing (C-drawing) supplied with your Power System for settings of adjustable parameters.

5.3.2 Initially Starting the System

Procedure

1. Apply DC input power to the system by closing the external DC disconnect(s) or protective device(s) that supplies battery power to the system, if furnished.

   Close the system’s internal battery disconnect circuit breakers.

2. Apply AC input power to the system by closing the external AC disconnects or protective devices that supplies power to the shelf(s).

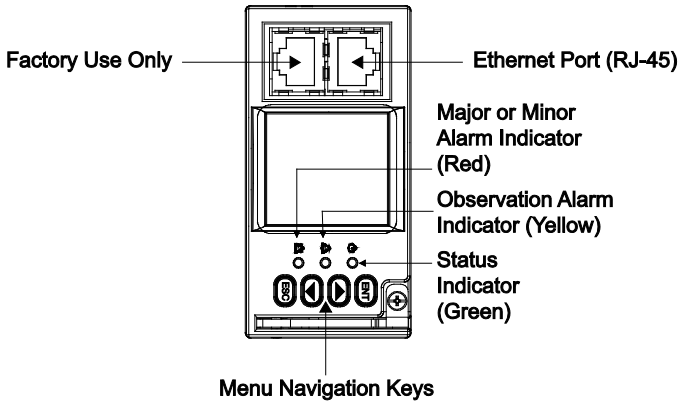
   Note that the shelf requires two (2) AC input branch circuits.

   The rectifiers start and supply power to the loads.

5.3.3 SCU+ Initialization

Refer to Figure 5.3 for locations of the SCU+ local indicators and navigation keys.

Figure 5.3 SCU+ Local Indicators and Navigation Keys

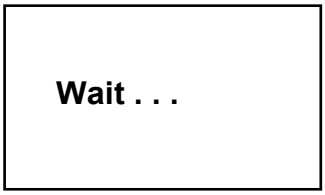


Procedure

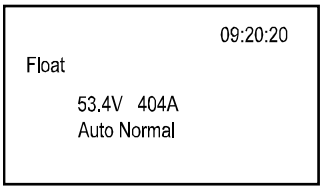
1. After the SCU+ is powered on, the language screen appears.

   Press the UP or DOWN key to select the desired language. Press the ENT key to confirm the selection. If no key is pressed within 10 seconds, the SCU+ selects the displayed language automatically.

2. The SCU+ displays 'Wait . . .' as it performs an initialization routine. The SCU+ has a 'System Type' parameter that was pre-programmed for your specific system. This setting determines the initial configuration of the SCU+ parameters such as output voltage and alarm levels.

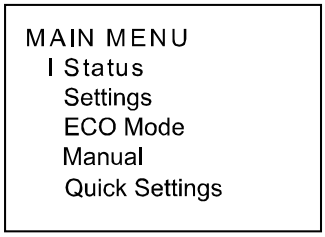


3. Once initialized, the Main screen is displayed.



4. System information is displayed in multiple screens. Repetitively press the UP or DOWN key to view other system information screens one by one.

5. From the Main screen, press ENT to go to the "Main Menu" screen.



6. From the Main Menu, select a submenu by repetitively pressing the UP or DOWN key on the screen. The selected submenu will be indicated by the cursor. Press ENT to open the submenu.

NOTE! *Repeatedly press the "ESC" key to return in reverse order level by level from any submenu until the Main screen appears.*

7. Verify and set the SCU+ controller as required for your application. Refer to the separate SCU+ User Manual for procedures.

NOTE! *Any LVD is on LVD1.*

5.3.4 Verifying the Configuration File

Your SCU+ was programmed with a configuration file that sets all adjustable parameters. The version number of the configuration file can be found on the Configuration Drawing (C-drawing) that is supplied with your Power System documentation, and on a label located on the SCU+. You can verify that the correct configuration file has been loaded into your SCU+ by performing the following procedure.

Procedure

1. With the Main screen displayed, press ESC. A screen displays the software version and configuration version number.
2. Press ESC to return to the Main screen.

5.3.5 Checking System Status

Procedure

1. Observe the status of the indicators located on the Rectifier Modules and SCU+. If the system is operating normally, the status of these is as shown in Table 5.3.

Table 5.3 Status and Alarm Indicators

Component	Indicator	Normal State
Rectifier Modules	Power (Green)	On
	Protection (Yellow)	Off
	Alarm (Red)	Off
SCU+	Status (Green)	On
	Observation (Yellow)	Off
	Major or Minor Alarm (Red)	Off

5.3.6 Configuring the SCU+ Identification of Rectifier Modules

When Rectifier Modules are all installed prior to applying power to the system, the order in which the SCU+ identifies the Rectifier Modules is by serial number (lowest serial number is Rect 1, next lowest is Rect 2, etc.).

If you prefer the SCU+ to identify the Rectifier Modules by position in the shelf (for example, 1-3 from left to right), perform the following procedure.

Procedure

1. With the Main screen displayed, press ENT to go to the Main Menu. Navigate to and select “Settings” (ENT).
2. If a password screen opens, a password must be entered to allow user to make adjustments. If the password was previously entered and has not yet timed out, skip this step and proceed to step 3. Otherwise, to enter the password, press the right (up) arrow key repeatedly until “3” is displayed (default password is “3”); then press ENT. (***Note:*** *If you have been assigned a unique user name and password, follow this procedure to enter your personal information.*)
3. With the Settings menu screen displayed, navigate to and select “Rectifier” (ENT).

4. Navigate to “R-Posi #” (# is used here to represent the rectifier identification number). Press ENT. The rectifier position number is highlighted, and the green LED on one rectifier starts flashing. This is the rectifier currently identified by the SCU+ as rectifier #.
5. Use the up or down keys to change the position number for the flashing rectifier. Press ENT. The position number of the next rectifier is highlighted, and the green LED on that rectifier starts flashing.
6. Repeat Step 5 for all remaining rectifiers in the system.
7. When you have finished selecting identification numbers for the last rectifier, repeatedly press ESC to return to the Main Menu.

5.3.7 SCU+ Alarm Relay Check

The following procedures can be used to verify operation of the external alarm relays in a Power System equipped with an SCU+ with the factory default configuration. Note that alarm relays on an SCU+ with a custom configuration may operate differently.

Checking the AC Fail Alarm

Procedure

NOTE! *Battery must be connected during this procedure.*

1. Verify system is operating and no alarms are present.
2. Open the external AC disconnect(s) or protective device(s) that supply power to all of the rectifier modules.
   a) **Requirement:** An audible alarm sounds. Alarm will be silenced in Requirement d.
   b) **Requirement:** “Power” indicator on subject rectifier modules goes from green to off.
   c) **Requirement:** SCU+ “Major/Minor” alarm indicator goes from off to red.
   d) **Requirement:** SCU+ displays “Alarm”. Then the Alarm screen displays automatically. “Mains Failure Major Alarm” is displayed.
   e) **Requirement:** External “AC Fail” (Relay 6) and “Major” (Relay 1) alarms activate.
3. Return external AC disconnect(s) or protective device(s) to the ON position.
   a) **Requirement:** “Power” indicator on subject rectifier modules goes from off to green.
   b) **Requirement:** SCU “Major/Minor” alarm indicator goes from red to off.
   c) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays “Normal”.
   d) **Requirement:** All external alarms deactivate.

Checking Rectifier Alarm

Procedure

1. Verify system is operating and no alarms are present.
2. Pull one Rectifier Module half way out of the shelf. To do this, first loosen the captive fastener securing the top of the latch mechanism to the front of the Rectifier Module. Pull the top of the latch mechanism away from the Rectifier Module (this will retract the latch mechanism located on the underside of the Rectifier Module). Refer to Figure 4.18 for latch mechanism illustration.
    a) **Requirement:** An audible alarm sounds.
    b) **Requirement:** SCU+ "Major/Minor" alarm indicator goes from off to red.
    c) **Requirement:** SCU+ displays "Alarm". Then the Alarm screen displays automatically. "Rect ## Comm Fail Minor Alarm" is displayed.
    d) **Requirement:** External "Rectifier" (Relay 8) and "Minor" (Relay 2) alarms activate.
3. Pull a second Rectifier Module half way out of the shelf, as described in Step 2.
    a) **Requirement:** An audible alarm sounds. You can press ENT to cancel.
    b) **Requirement:** SCU+ "Major/Minor" alarm indicator stays red.
    c) **Requirement:** There are three alarms. SCU+ displays "Multi Rect Alarm Major ". Press left arrow once. SCU+ displays "Rect ## Comm Fail Minor". Press left arrow once. Press left arrow once more. SCU+ displays "Rect ## Comm Fail Minor".
    d) **Requirement:** External "Rectifier" (Relay 8) alarm remains in alarm state and "Major" (Relay 1) alarm activates.
4. Reinstall both rectifier modules. Refer to Installing the Rectifier Modules at the beginning of this section.
    a) **Requirement:** "Power" indicator on subject rectifier(s) goes from off to green.
    b) **Requirement:** SCU+ "Critical/Major" alarm indicator goes from red to off.
    c) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays "Normal".
    d) **Requirement:** All external alarms deactivate.

Checking System Over Voltage Alarm 1 and Over Voltage Alarm 2

Procedure

1. Verify system is operating and no alarms are present.
2. Record the system voltage displayed on the SCU+ Main screen.
3. Press ENT to go to the Main Menu. Select "Settings" (ENT).
4. If a password screen opens, a password must be entered to allow user to make adjustments. If the password was previously entered and has not yet timed out, skip this step and proceed to step 5. Otherwise, to enter the password, press the right (up) arrow key repeatedly until "3" is displayed (default password is "3"); then press ENT. (***Note:*** *If you have been assigned a unique user name and password, follow this procedure to enter your personal information.*)
5. With the Settings menu screen displayed, navigate to "DC" (ENT) / "Over Volt 1". Record the displayed voltage setpoint.

6. Press the Enter (ENT) key; then use the arrow keys to adjust the “Over Voltage 1” value to two volts below the system voltage recorded in step 2. Press ENT.

   a) **Requirement:** An audible alarm sounds. The alarm will be silenced in Requirement c.

   b) **Requirement:** SCU+ “Major/Minor” alarm indicator goes from off to red.

   c) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays “Alarm”.

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: “Status” (ENT), “Active Alarm” (ENT), “DC Over Volt 1 Major”.

   d) **Requirement:** External “DC Over Voltage 1” (Relay 3) and “Major” (Relay 1) alarms activate.

7. Without readjusting the “Over Voltage 1” setpoint, press the ESC key repeatedly to return to the Main screen. Then navigate as follows: Settings (ENT) / DC (ENT) / Over Volt2. Record the displayed voltage setpoint.

8. Press the Enter (ENT) key; then use the arrow keys to adjust the “Over Voltage 2” value to one volt below the system voltage recorded in step 2. Press ENT.

   a) **Requirement:** An audible alarm sounds. Alarm will be silenced in Requirement d.

   b) **Requirement:** The “DC Over Volt 1” alarm retires.

   c) **Requirement:** SCU+ “Major/Minor” alarm indicator stays red.

   d) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays “Alarm”.

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: “Status” (ENT), “Active Alarm” (ENT), “DC Over Volt 2 Major”.

   e) **Requirement:** External “DC Over Volt 1” (Relay 3) alarm resets, and “Major” (Relay 1) alarm remains active.

9. Press ESC repeatedly to return to the Main screen. Navigate to “Settings” (ENT) / “DC” (ENT) / “Over Volt 2”.

10. Press ENT; then use the arrow keys to adjust the “Over Voltage 2” setting to the value recorded in step 7. Press ENT.

NOTE! *High Voltage 2 alarm will retire and High Voltage 1 alarm will activate. The audible alarm will be silenced in the next step.*

11. Use arrow keys to scroll up to “Over Volt 1”.

12. Press ENT; then use the arrow keys to adjust the “Over Voltage 1” setting to the value recorded in step 5. Press ENT.

    a) **Requirement:** SCU+ “Major/Minor” alarm indicator goes from red to off.

    b) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays “Normal”.

    c) **Requirement:** All external alarms deactivate.

Checking System Under Voltage Alarm 1 and Under Voltage Alarm 2

Procedure

1. Verify system is operating and no alarms are present.

2. Record the system voltage displayed on the SCU+ Main screen.

3. Press ENT to go to the Main Menu. Select “Settings” (ENT).

4. If a password screen opens, a password must be entered to allow user to make adjustments. If the password was previously entered and has not yet timed out, skip this step and proceed to step 5. Otherwise, to enter the password, press the right (up) arrow key repeatedly until "3" is displayed (default password is "3"); then press ENT. (***Note:*** *If you have been assigned a unique user name and password, follow this procedure to enter your personal information.*)
5. With the Settings menu screen displayed, navigate to "DC" (ENT) / "Under V1". Record the displayed voltage setpoint.
6. Press the Enter (ENT) key; then use the arrow keys to adjust the "Under Voltage 1" value to two volts above the system voltage recorded in step 2. Press ENT.
   a) **Requirement:** An audible alarm sounds. The alarm will be silenced in Requirement c.
   b) **Requirement:** SCU+ "Major/Minor" alarm indicator goes from off to red.
   c) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays "Alarm".

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT), "DC Under V1 Major".
   d) **Requirement:** External "DC Under Voltage 1" (Relay 4) and "Major" (Relay 1) alarms activate.
7. Without readjusting the "Under Voltage 1" setpoint, press the ESC key repeatedly to return to the Main screen. Then navigate as follows: Settings (ENT) / DC (ENT) / Under V2. Record the displayed voltage setpoint.
8. Press the Enter (ENT) key; then use the arrow keys to adjust the "Under Voltage 2" value to one volt above the system voltage recorded in step 2. Press ENT.
   a) **Requirement:** An audible alarm sounds. Alarm will be silenced in Requirement d.
   b) **Requirement:** The "DC Under V1" alarm retires.
   c) **Requirement:** SCU+ "Major/Minor" alarm indicator stays red.
   d) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays "Alarm".

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT), "DC Under V2 Major".
   e) **Requirement:** External "DC Under V1" (Relay 4) alarm resets, "DC Under V2" (Relay 5) alarm activates and "Major" (Relay 1) alarm remains active.
9. Press ESC repeatedly to return to the Main screen. Navigate to "Settings" (ENT) / "DC" (ENT) / "Under V2".
10. Press ENT; then use the arrow keys to adjust the "Under Voltage 2" setting to the value recorded in step 7. Press ENT.

NOTE! *Low Voltage 2 alarm will retire and Low Voltage 1 alarm will activate. The audible alarm will be silenced in the next step.*

11. Use arrow keys to scroll up to "Under V1".
12. Press ENT; then use the arrow keys to adjust the "Under Voltage 1" setting to the value recorded in step 5. Press ENT.
    a) **Requirement:** SCU+ "Major/Minor" alarm indicator goes from red to off.
    b) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays "Normal".
    c) **Requirement:** All external alarms deactivate.

Checking Circuit Breaker/Fuse Alarm

NOTE! *For all shelves equipped with battery disconnect circuit breakers, an open battery disconnect circuit breaker will not activate the fuse/circuit breaker alarm unless a battery (or a temporary test load) is connected to the system battery terminals.*

Procedure

1. Verify system is operating and no alarms are present.
2. Open the front door of the Distribution Unit at the right-hand side of the shelf.

NOTE! *The following procedure is to be used only with circuit breakers that provide an alarm indication when manually placed to the OFF (open) position (black handle). Electrical trip alarm circuit breakers (white handle) cannot be easily tested in the field.*

3. Do one of the following: (1) Remove a good fuse or a dummy fuse from a GMT fuse position, and replace it with a blown fuse, or (2) Place the handle (if black) of a circuit breaker in the OFF (open) position.
   a) **Requirement:** SCU+ "Major/Minor" alarm indicator goes from off to red.
   b) **Requirement:** SCU+ displays "Alarm".

      To see the specific alarm, press ENT to display the Main Menu. Navigate as follows: "Status" (ENT), "Active Alarm" (ENT), "Load Fuse Brkr Major".
   c) **Requirement:** External "Fuse/Circuit Breaker Alarm" (Relay 7) and "Major" (Relay 1) alarms activate
4. Do one of the following: (1) Replace the blown GMT fuse with a known good fuse (or a dummy fuse), or (2) place the handle of the circuit breaker in the ON (closed) position.
   a) **Requirement:** SCU+ "Major/Minor" alarm indicator goes from red to off.
   b) **Requirement:** Press ESC repeatedly to return to the Main screen. SCU+ displays "Normal".
   c) **Requirement:** All external alarms deactivate.

5.3.8 Final Steps

1. Verify the Distribution Unit door is closed and secured.
2. Verify all Rectifier Modules and the Controller are fully seated, latched, and the latch handle screws secured.
3. Verify there are no external alarms, and the local indicators are as shown in Table 5.3.

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